

# Development of Phosphate Glass doped with Barium for Radiation Shielding

RADIOLOGIC TECHNOLOGY  
CHIANG MAI UNIVERSITY



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Assoc. Prof. Dr. Siriprapa Kaewjaeng

Department of Radiologic Technology, Faculty  
of Associated Medical Sciences, Chiang Mai  
University





# Introductions



Medical



Industry



Agriculture



Sciences



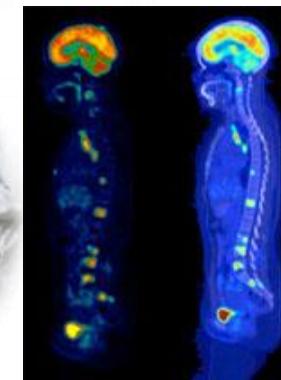
# Introductions



Diagnostic



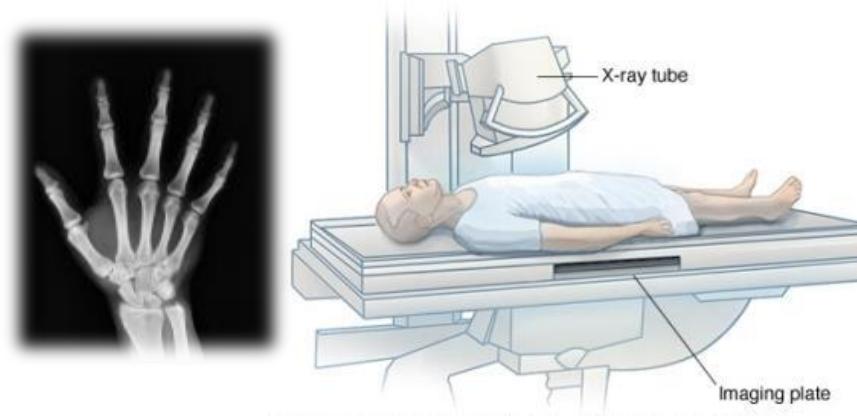
Nuclear Medicine



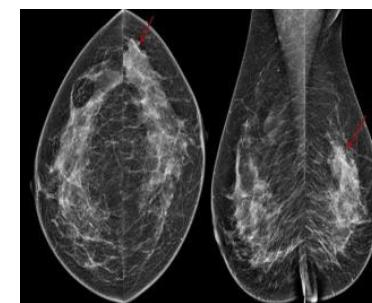
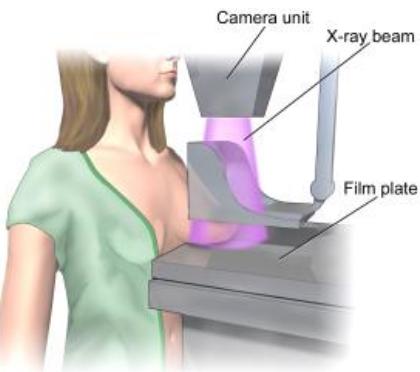
Therapy



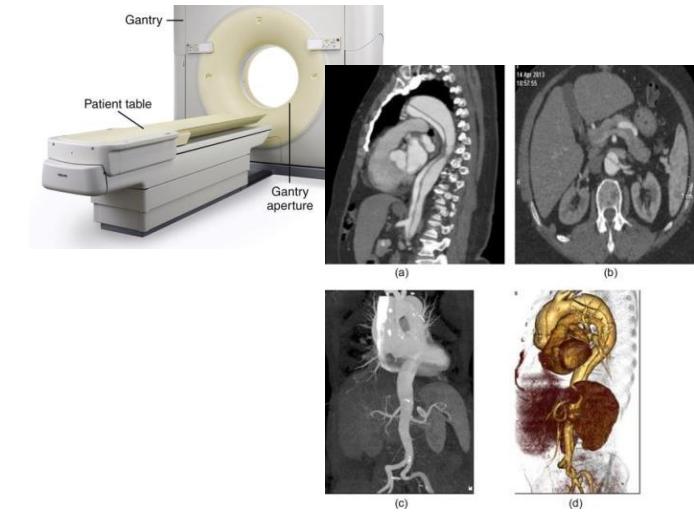
# General X-ray



# Mammography



# CT Scan



# Dental





# Introductions

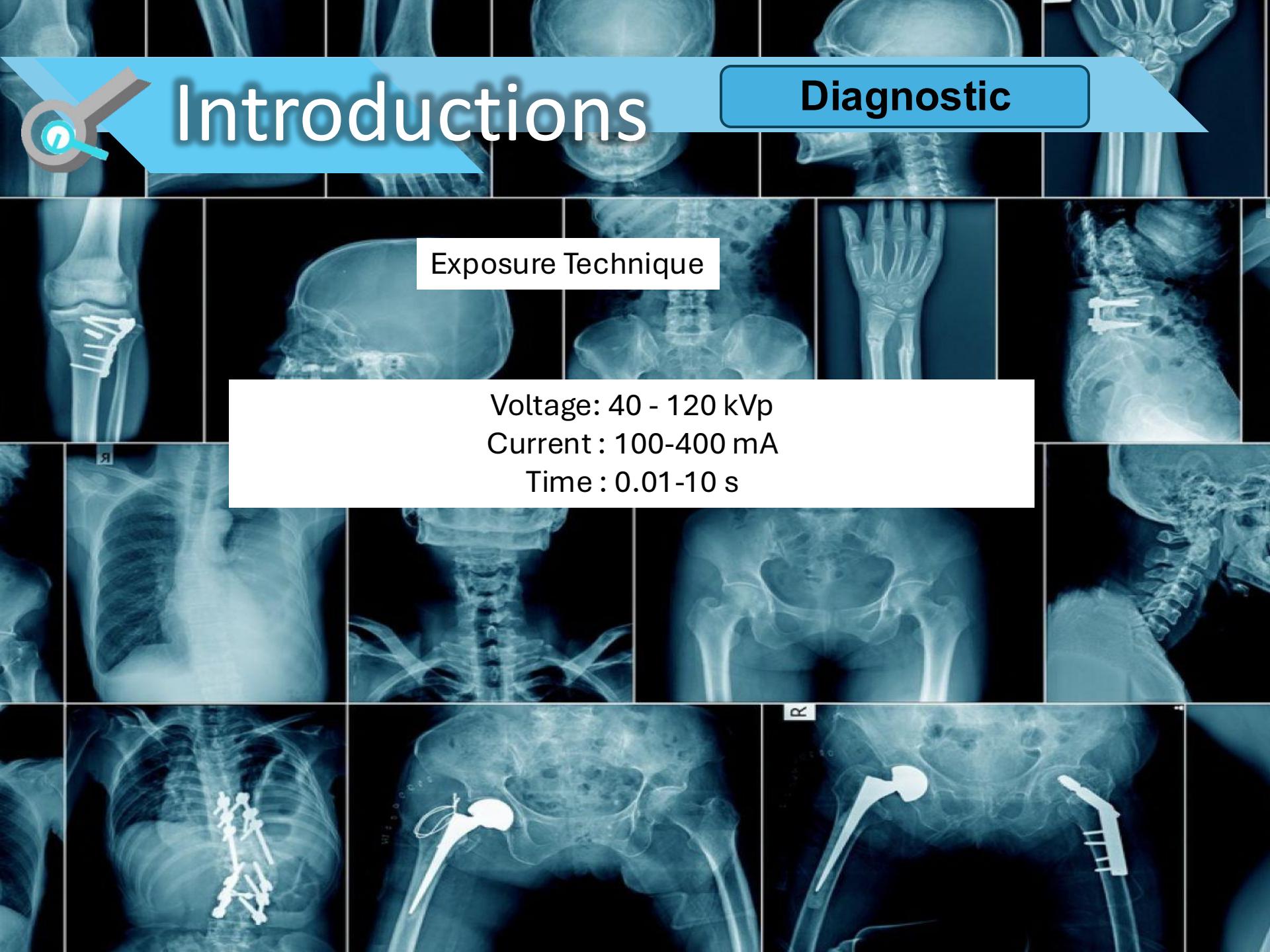
Diagnostic

Exposure Technique

Voltage: 40 - 120 kVp

Current : 100-400 mA

Time : 0.01-10 s





# Introductions

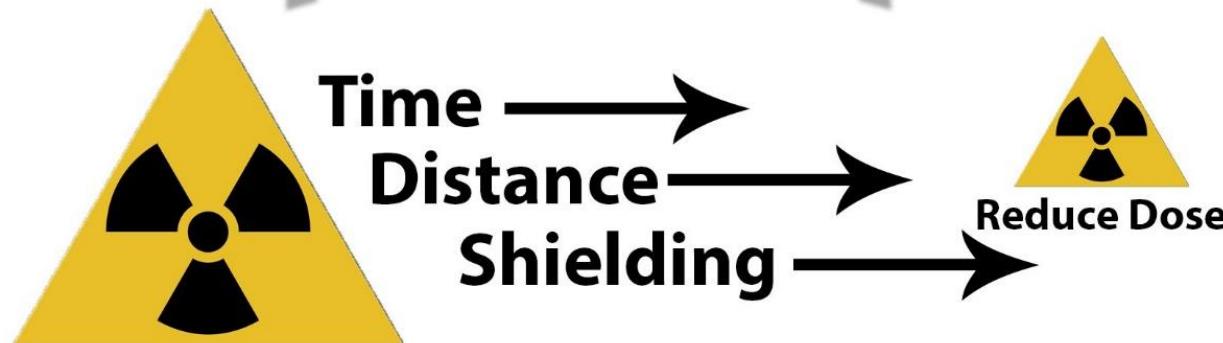


National Council on Radiation  
Protection and Measurements



NCRP 103

## ALARA

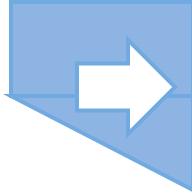


As Low As Reasonably Achievable



# Glass Radiation Shielding





# Lead (Pb)

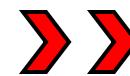


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<https://www.siamchemi.com/wp-content/uploads/2017/04/%E0%B9%81%E0%B8%A3%E0%B9%88%E0%B8%95%E0%B8%B0%E0%B8%81%E0%B8%B1%E0%B9%88%E0%B8%A7.jpg>

# Toxicity



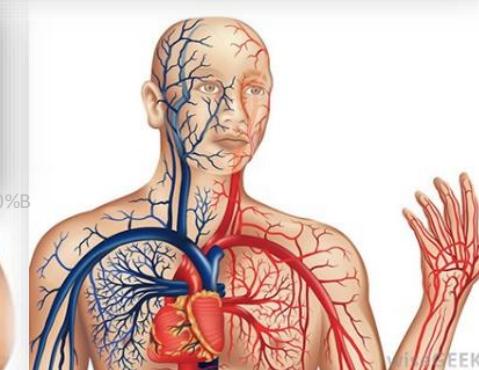
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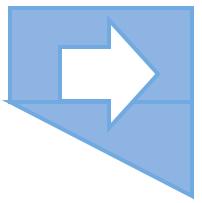
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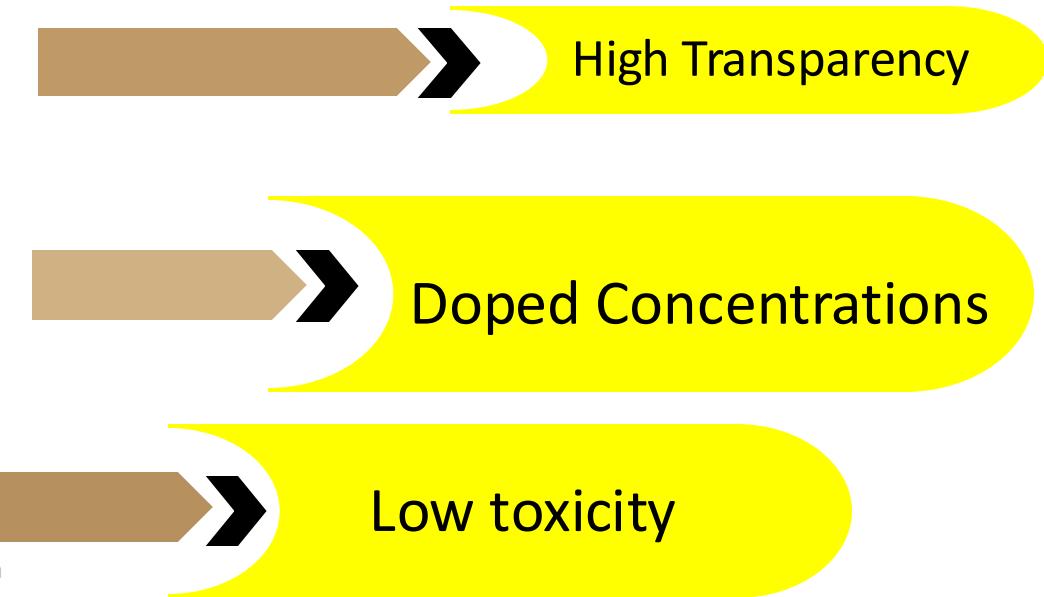
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Glass



[https://upload.ecvv.com/upload/UserImage/20150728/LeadGlassforShieldingXray\\_75b244d5-341e-4d8c-8f33-ff68fe74f134.jpg](https://upload.ecvv.com/upload/UserImage/20150728/LeadGlassforShieldingXray_75b244d5-341e-4d8c-8f33-ff68fe74f134.jpg)



1 H Hydrogen 1.008	Atomic Sym Name Weight	C Solid	Metals						Nonmetals			273	2 He Helium 4.0026				
2 Li Lithium 6.94	4 Be Beryllium 9.0122	Hg Liquid	Alkali metals	Alkaline earth metals	Lanthanoids	Transition metals	Post-transition metals	Metalloids	Reactive nonmetals	Noble gases							
3 Na Sodium 22.990	12 Mg Magnesium 24.305	H Gas	Rf Unknown		Actinoids						5 B Boron 10.81	6 C Carbon 12.011	7 N Nitrogen 14.007	8 O Oxygen 15.999	9 F Fluorine 18.998	10 Ne Neon 20.180	
4 K Potassium 39.098	20 Ca Calcium 40.078	21 Sc Scandium 44.956	22 Ti Titanium 47.867	23 V Vanadium 50.942	24 Cr Chromium 51.996	25 Mn Manganese 54.938	26 Fe Iron 55.845	27 Co Cobalt 58.933	28 Ni Nickel 58.693	29 Cu Copper 63.546	30 Zn Zinc 65.38	31 Ga Gallium 69.723	32 Ge Germanium 72.630	33 As Arsenic 74.922	34 Se Selenium 78.971	35 Br Bromine 79.904	36 Kr Krypton 83.798
5 Rb Rubidium 85.468	38 Sr Strontium 87.62	39 Y Yttrium 88.906	40 Zr Zirconium 91.224	41 Nb Niobium 92.906	42 Mo Molybdenum 95.95	43 Tc Technetium (98)	44 Ru Ruthenium 101.07	45 Rh Rhodium 102.91	46 Pd Palladium 106.42	47 Ag Silver 107.87	48 Cd Cadmium 112.41	49 In Indium 114.82	50 Sn Tin 118.71	51 Sb Antimony 121.76	52 Te Tellurium 127.60	53 I Iodine 126.90	54 Xe Xenon 131.29
6 Cs Caesium 132.91	56 Ba Barium 137.33	7-71	72 Hf Hafnium 178.49	73 Ta Tantalum 180.95	74 W Tungsten 183.84	e eniun 6.21	76 Os Osmium 190.23	77 Ir Iridium 192.22	78 Pt Platinum 195.08	79 Au Gold 196.97	80 Hg Mercury 200.59	81 Tl Thallium 204.38	82 Pb Lead 207.2	83 Bi Bismuth 208.98	85 At Astatine (210)	86 Rn Radon (222)	
7 Fr Francium (223)	88 Ra Radium (226)		104 Rf Rutherfordium (267)	105 Db Dubnium (268)	106 Sg Seaborgium (269)	107 Bh Bohrium (270)	108 Hs Hassium (277)	109 Mt Meitnerium (278)	110 Ds Damstadtium (281)	111 Rg Roentgenium (282)	112 Cn Copernicium (285)	113 Nh Nihonium (286)	114 Fl Flerovium (289)	115 Mc Moscovium (290)	116 Lv Livermorium (293)	117 Ts Tennessine (294)	118 Og Oganesson (294)

For elements with no stable isotopes, the mass number of the isotope with the longest half-life is in parentheses.

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57 La Lanthanum 138.91	58 Ce Cerium 40.12	59 Pr Praseodymium 140.91	60 Nd Neodymium 144.24	61 Pm Promethium (145)	62 Sm Samarium 150.36	63 Eu Europium 151.96	64 Gd Gadolinium 157.25	65 Tb Terbium 158.93	66 Dy Dysprosium 162.50	67 Ho Holmium 164.93	68 Er Erbium 167.26	69 Tm Thulium 168.93	70 Yb Ytterbium 173.05	71 Lu Lutetium 174.97
89 Ac Actinium (227)	90 Th Thorium 232.04	91 Pa Protactinium 231.04	92 U Uranium 238.03	93 Np Neptunium (237)	94 Pu Plutonium (244)	95 Am Americium (243)	96 Cm Curium (247)	97 Bk Berkelium (247)	98 Cf Californium (251)	99 Es Einsteinium (252)	100 Fm Fermium (257)	101 Md Mendelevium (258)	102 No Nobelium (259)	103 Lr Lawrencium (266)

# Glass Formula

**P<sub>2</sub>O<sub>5</sub>-NaF-ZnF<sub>2</sub>-AlF<sub>3</sub>-BaO**

High Atomic Number (Z = 56)



Low toxicity

High Density

Enhance Radiation Absorption

**P<sub>2</sub>O<sub>5</sub>-NaF-ZnF<sub>2</sub>-AlF<sub>3</sub>**

High Transparency



High Reflective index

Colorless

Strong structure

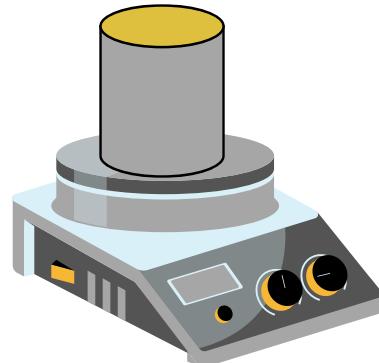
Thermal stability

Chemical stability

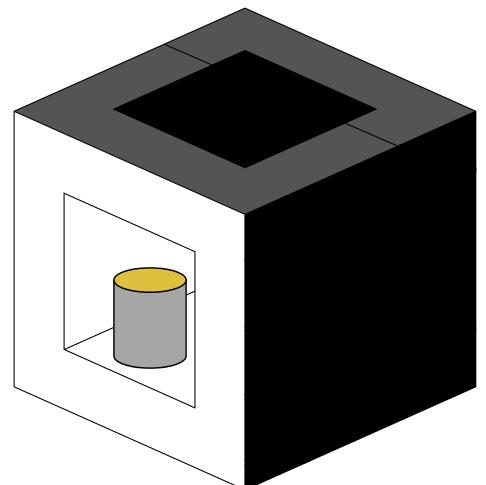
The glass samples with composition  
 $70\text{P}_2\text{O}_5\text{-}15\text{NaF}\text{-}5\text{ZnF}_2\text{-}10\text{AlF}_3\text{-}x\text{BaO}$   
(where  $x = 0, 3, 9$  and  $15$  mol%)



Chemical compositions using  
in glass composition

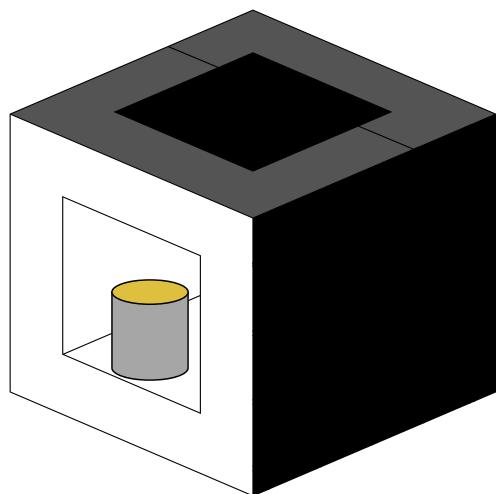


Preparing 20 g. following by  
glass composition

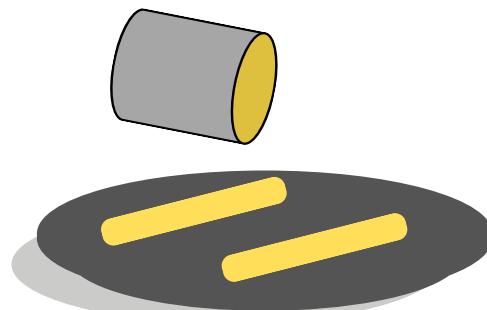


Melting at  $1150$  °C  
for 1.5 hrs.

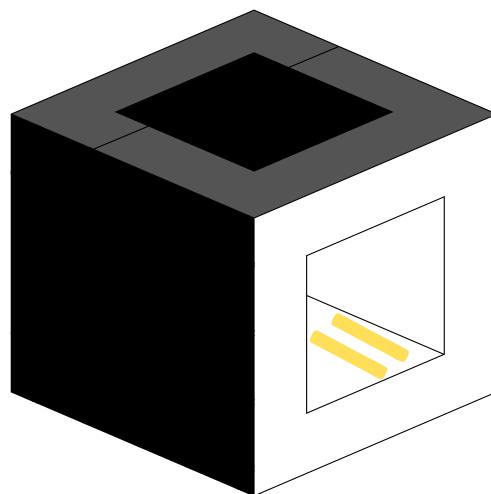
The glass samples with composition  
 $70\text{P}_2\text{O}_5\text{-}15\text{NaF}\text{-}5\text{ZnF}_2\text{-}10\text{AlF}_3\text{-}x\text{BaO}$   
(where  $x = 0, 3, 9$  and  $15$  mol%)



Melting at  $1150$  ° C  
for 1.5 hrs.



Pouring on graphite plate  
at room temperature



Annealing at  $350$  ° C for 3 hrs.

$70\text{P}_2\text{O}_5\text{-}15\text{NaF}\text{-}5\text{ZnF}_2\text{-}10\text{AlF}_3\text{-}x\text{BaO}$

(where  $x = 0, 3, 9$  and  $15$  mol%)



$70\text{P}_2\text{O}_5$

$5\text{NaF}$

$5\text{ZnF}_2$

$10\text{AlF}_3$

$x\text{BaO}$

# Radiation Characterization



**Linear Attenuation Coefficient ( $\mu$ )**



**Mean free path (*MFP*)**

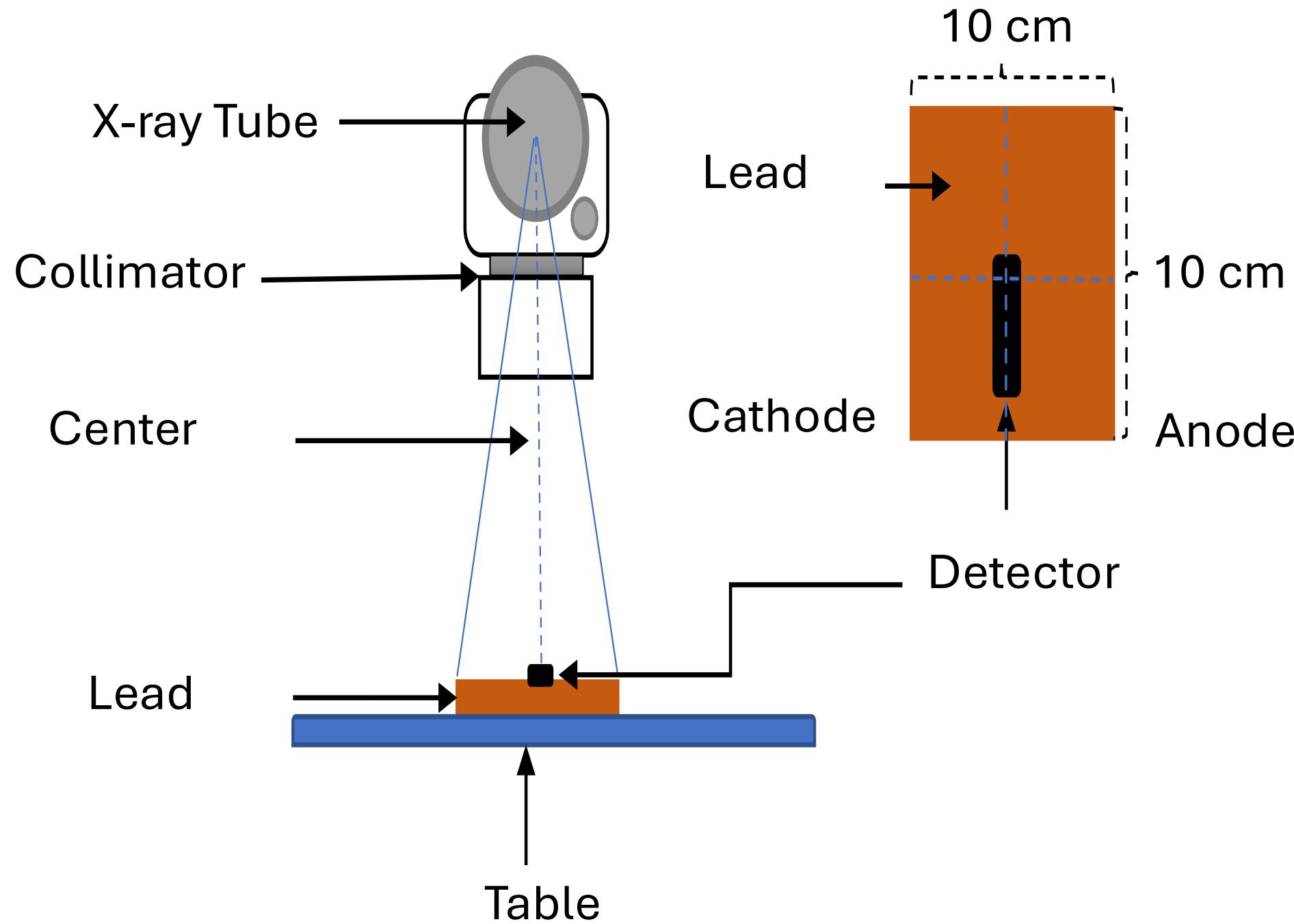


**Half Value Layer (*HVL*)**



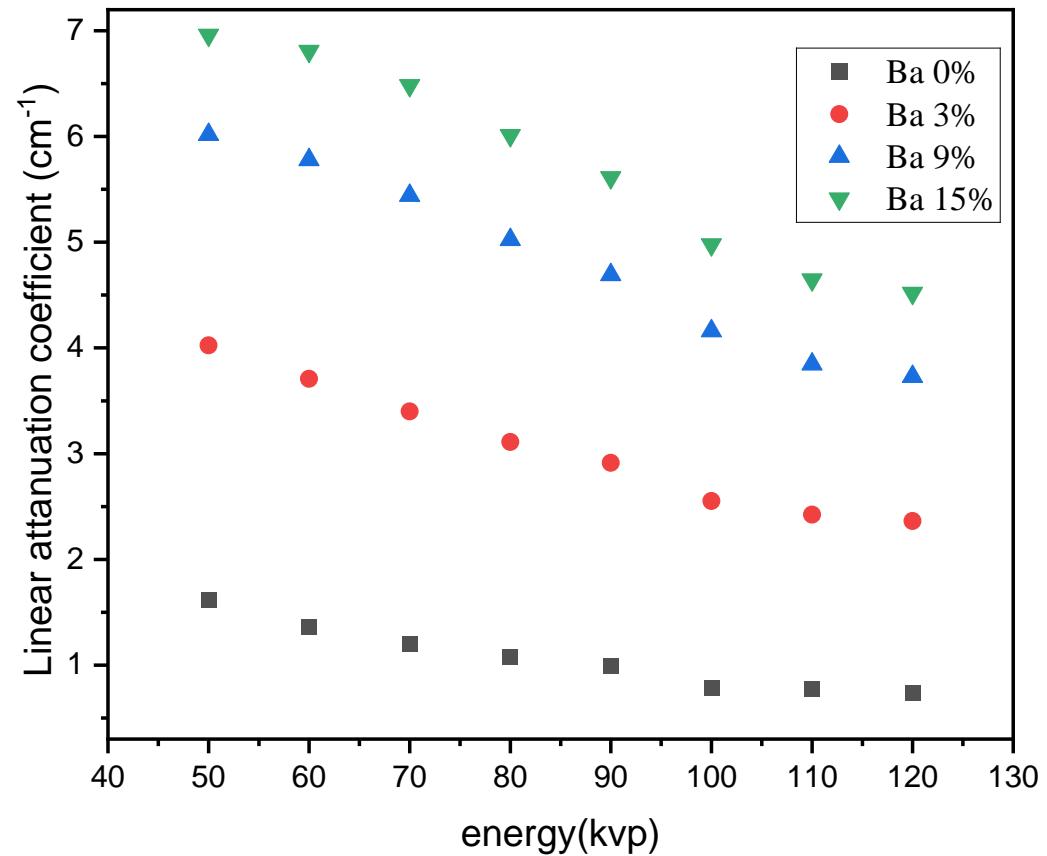
**Tenth value layer (*TVL*)**





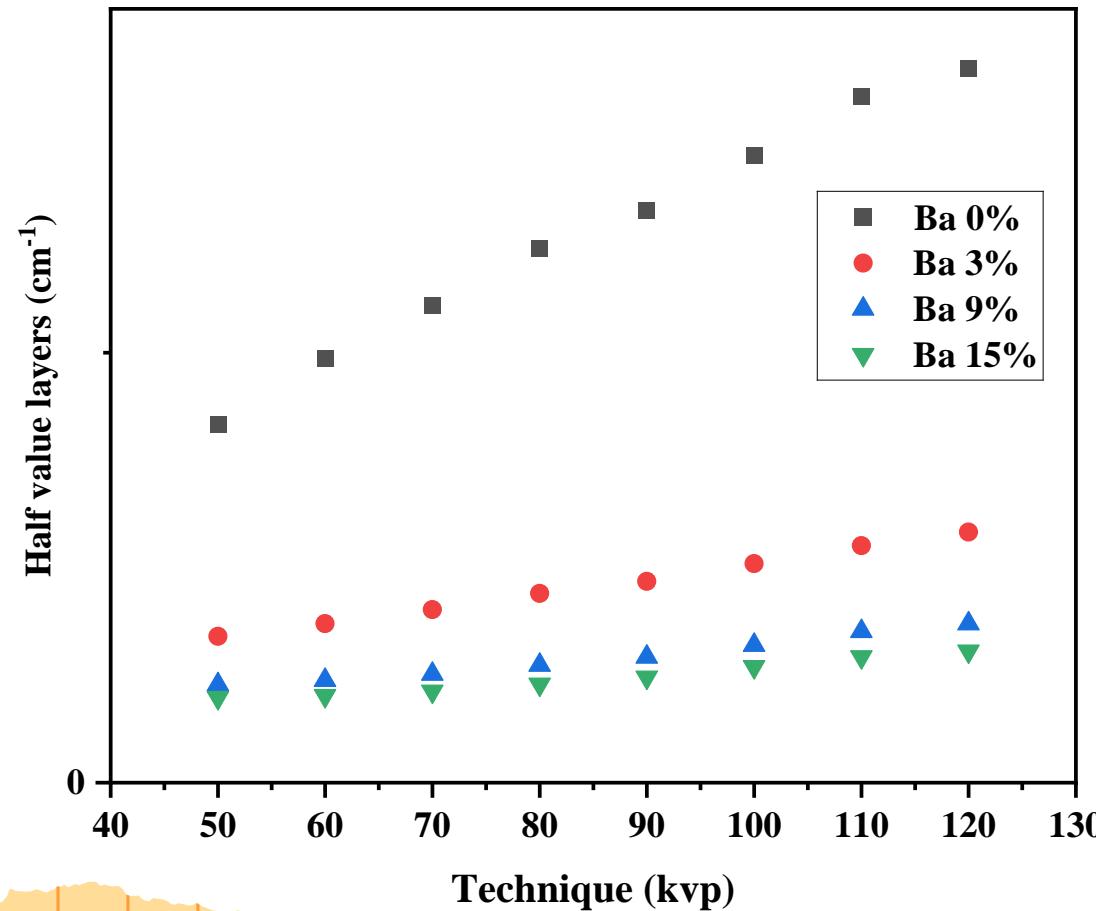
# Linear Attenuation Coefficient ( $\mu$ )

$$\mu = \frac{\ln\left(\frac{I_0}{I}\right)}{x}$$



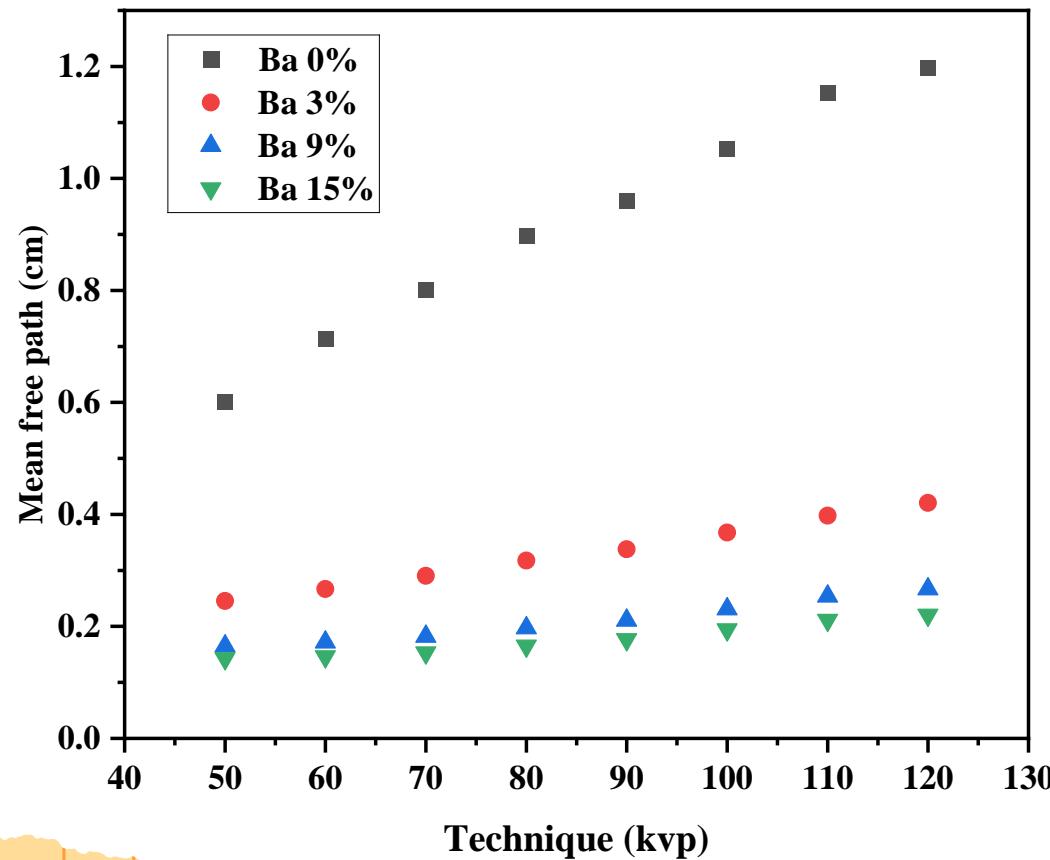
# Half Value Layer (HVL)

$$HVL = \frac{\ln 2}{\mu}$$

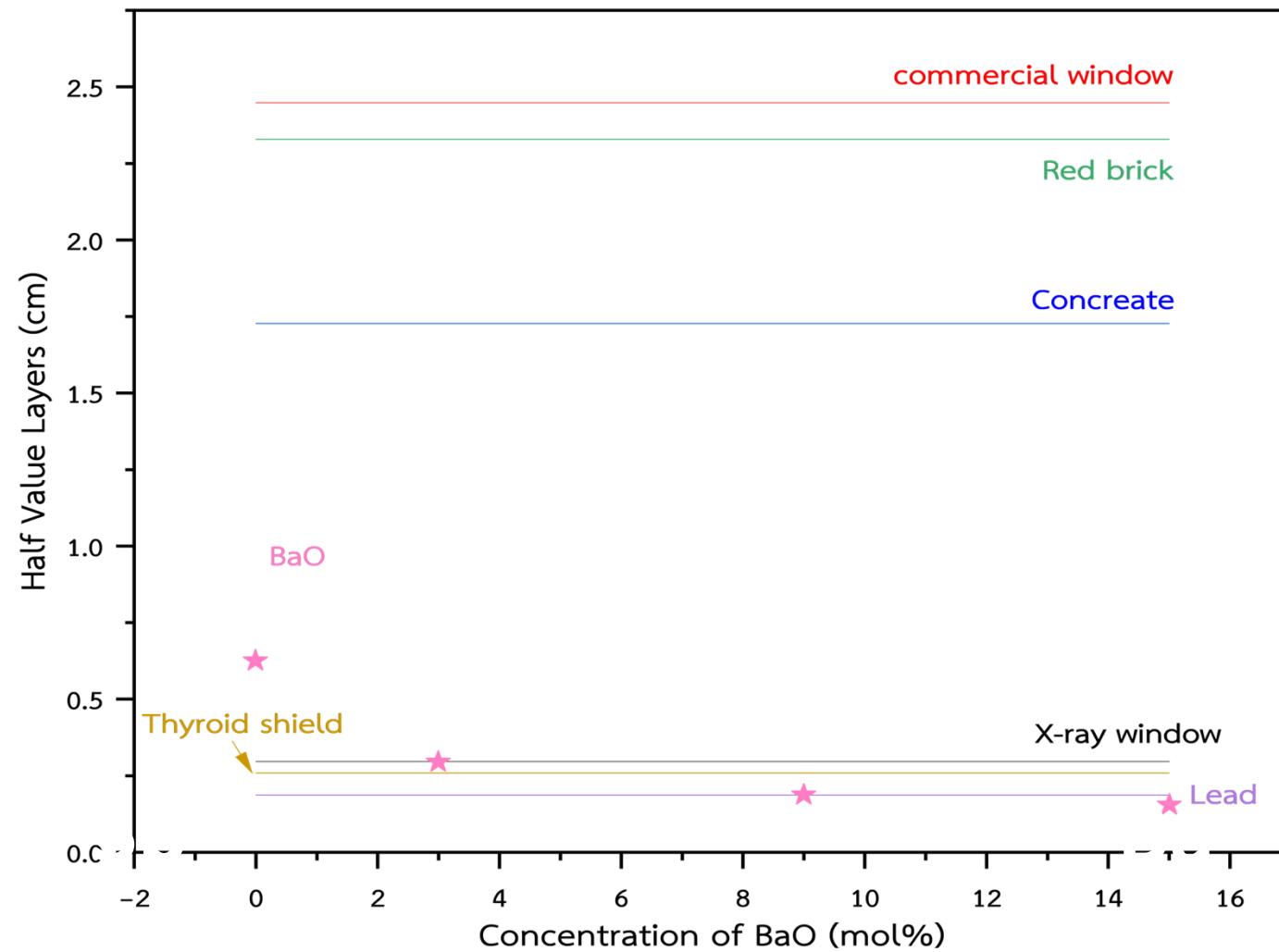


# Mean Free Path (MFP)

$$MFP = \frac{1}{\mu}$$



# 5 HVL Compare with standard materials at 120 kV $\mu$

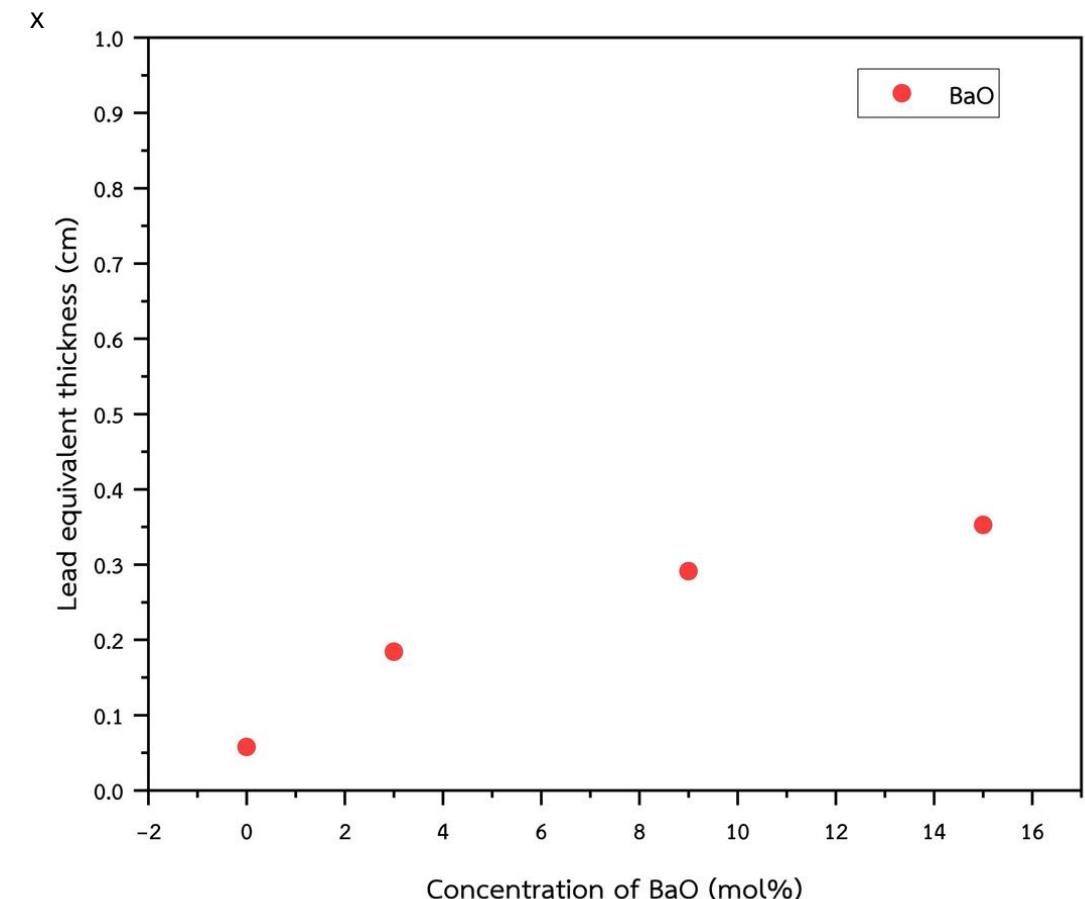


# Lead equivalent thickness

$$d_{lead} = \frac{\mu_{glass}}{\mu_{lead}} \times d_{glass}$$

$\mu$  Linear attenuation coefficient

$d$  Thickness

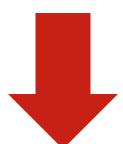


# Conclusion

Concentration  
of glasses



$\mu$  

MFP, HVL, TVL 

Concentration  
of glasses



$\mu$  

MFP, HVL, TVL 



Thank you





Thank you

