



# Status and Overview of RAON Heavy Ion Accelerator Facility

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**APCTP Workshop on the Physics of  
Electron Hadron Collider(Nov 2-4)**

# Rare Isotope Science Project(RISP)

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- Goal: To build a heavy ion accelerator complex RAON, for rare isotope science research in Korea.

\* RAON - Rare isotope Accelerator complex for ON-line experiments

- Budget: KRW 1,518 billion (US\$ 1.32 billion, 1\$=1,146krw)

- accelerators and experimental apparatus : 522.8 billion won

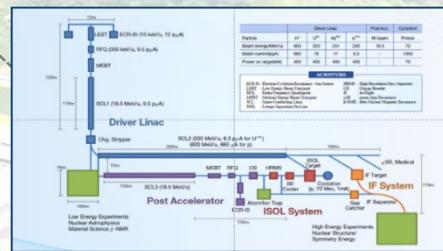
- civil engineering & conventional facilities : 996 billion won (incl. site 357 billion won)

- Period: 2011.12 ~ 2022.12 (1<sup>st</sup> Phase)

2023.1~2027.12(2<sup>nd</sup> Phase: Only for SCL2)

## System Installation Project

Development, installation, and commissioning of the accelerator systems that provides high-energy (200MeV/u) and high-power (400kW) heavy-ion beam



## Facility Construction Project

Construction of research and support facility to ensure the stable operation of the heavy-ion accelerator, experiment systems, and to establish a comfortable research environment

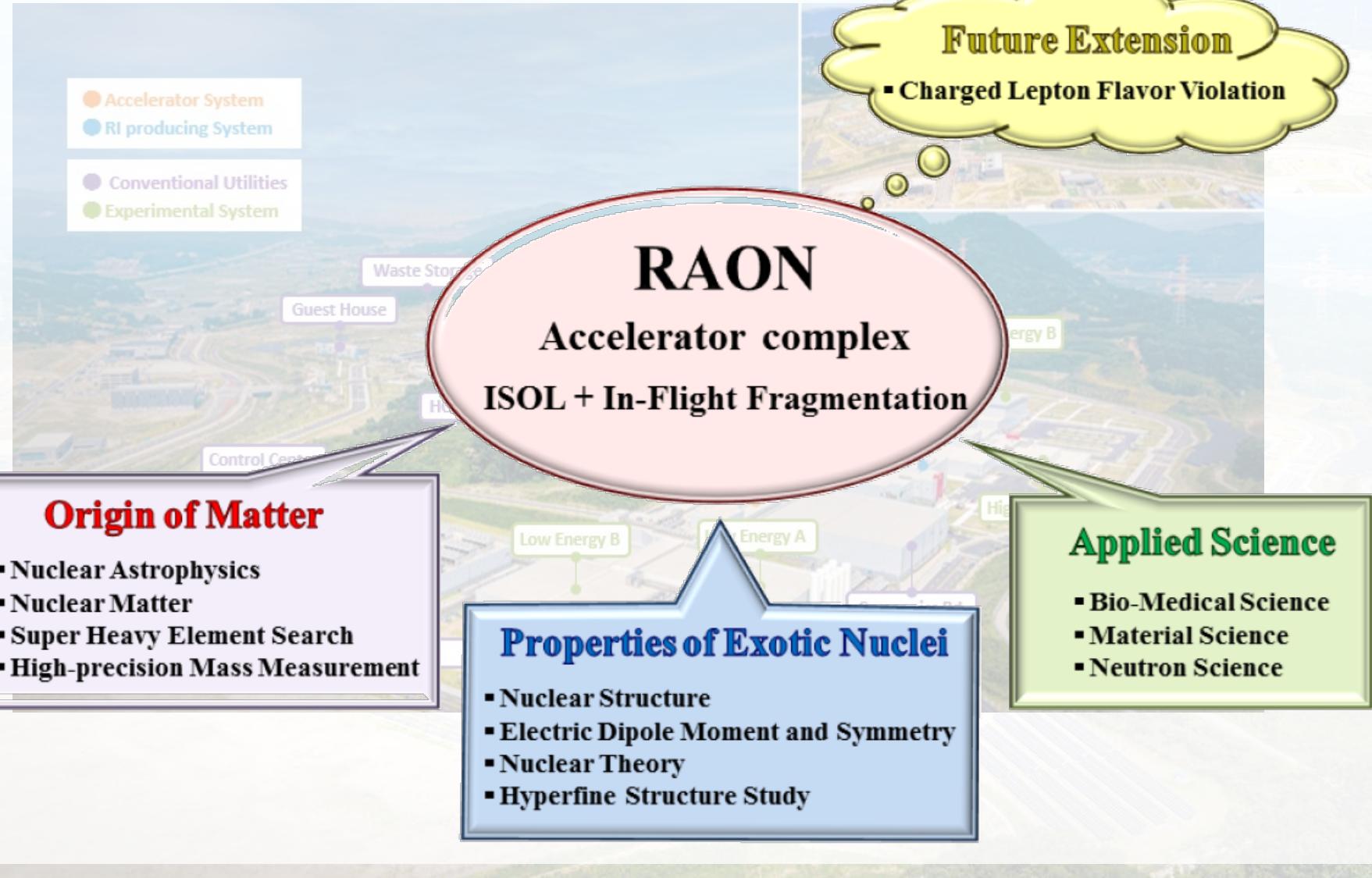
※ Accelerator and experiment buildings, support facility, administrative buildings, and guest house, etc.



- ◆ Providing high intensity RI beams by ISOL and IF
  - ISOL: direct fission of <sup>238</sup>U by 70 MeV proton
  - IF: 200 MeV/u <sup>238</sup>U (intensity: 8.3 μA)
- ◆ Providing high quality neutron-rich beams
  - e.g., <sup>132</sup>Sn with up to 250 MeV/u, up to 10<sup>9</sup> particles per second
- ◆ Providing More exotic RI beam production by combination of ISOL and IF(ISOLIF)

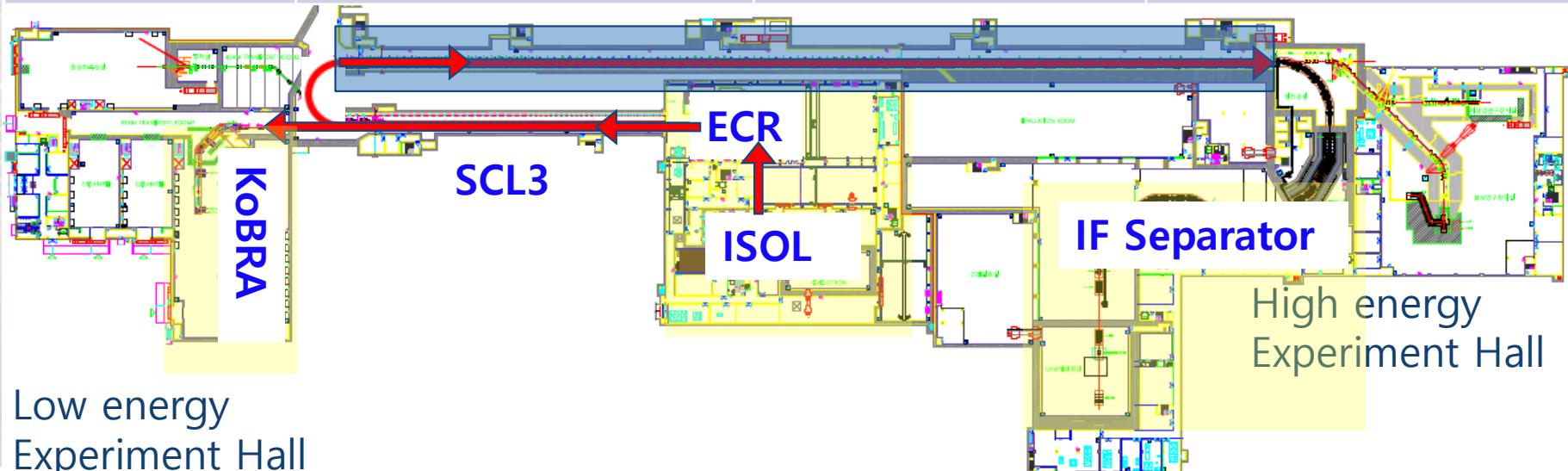
# RAON Layout





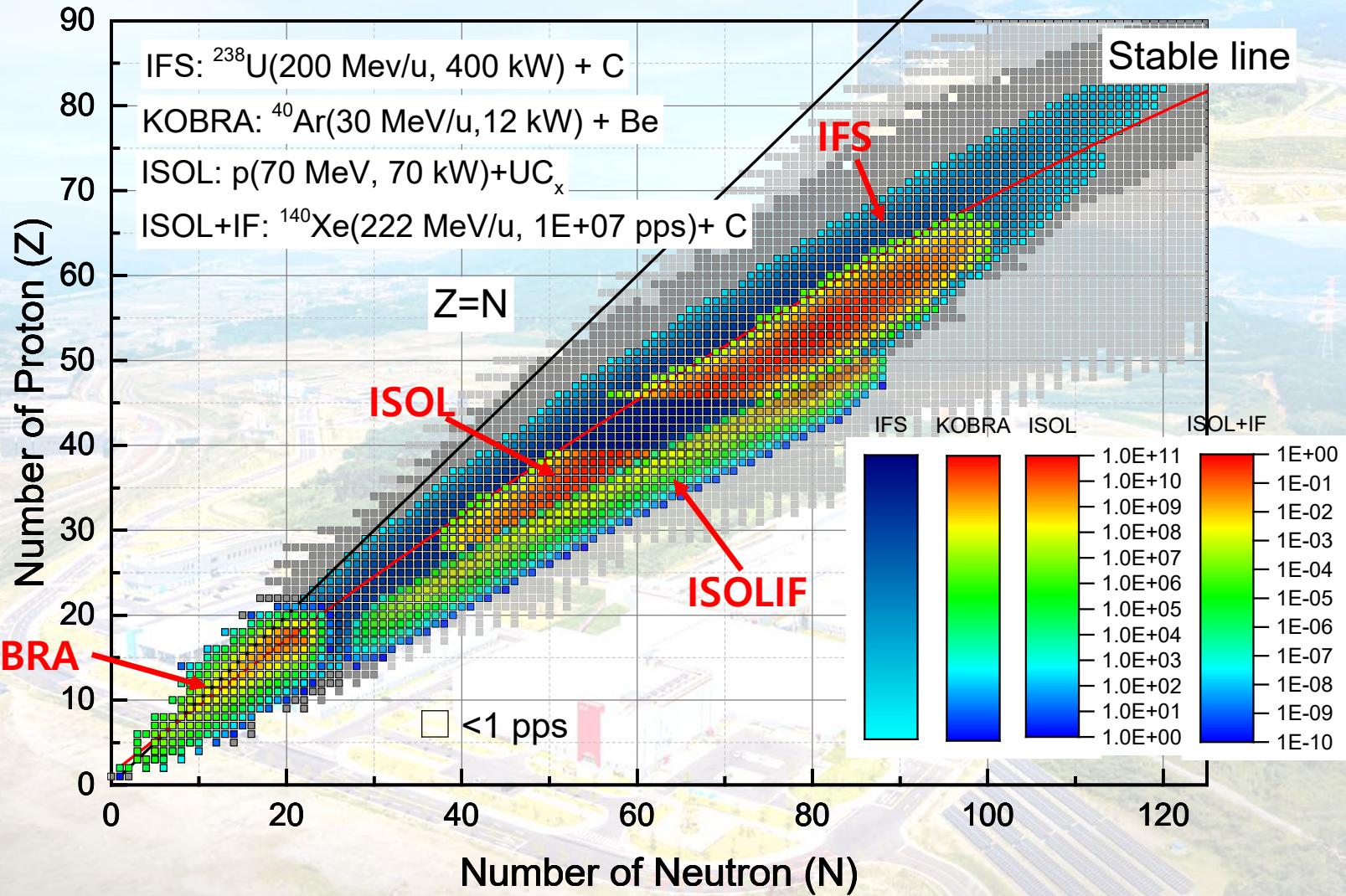
# RIB Production at RAON

	KoBRA	ISOL	IF Separator
RIB production & acceleration mode	ECR (SIB) → SCL3 → KoBRA Prod. Target	Cyclotron (p) → TIS (RIB) → SCL3	ECR (SIB) or ISOL (RIB) → SCL3 → SCL2 → IF (RIB)
Production Mechanism	Direct reactions Multi Nucleon Transfer	p induced U fission	Projectile Fragmentation, U fission
RIB Energy	< a few tens of MeV/u	> a few of keV/u	< a hundreds of MeV/u



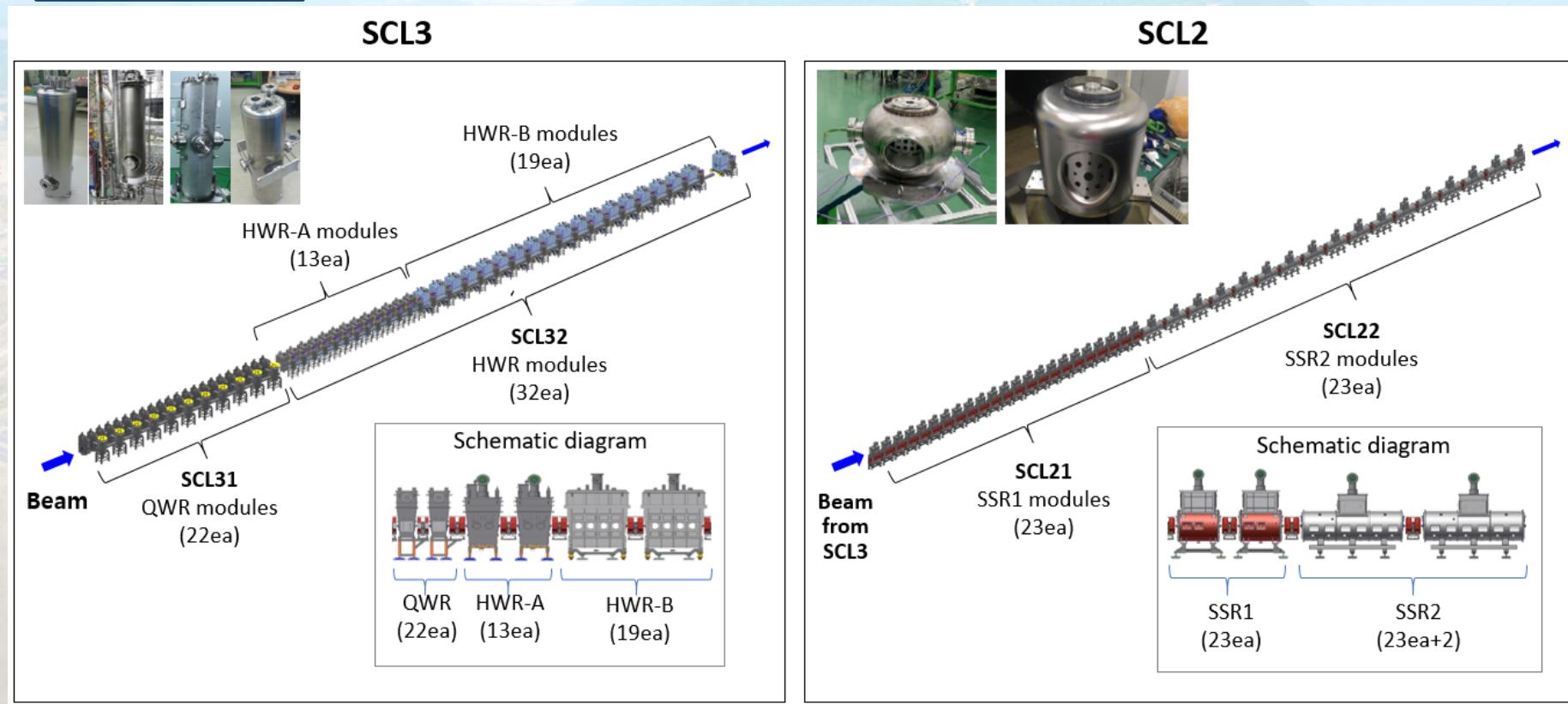
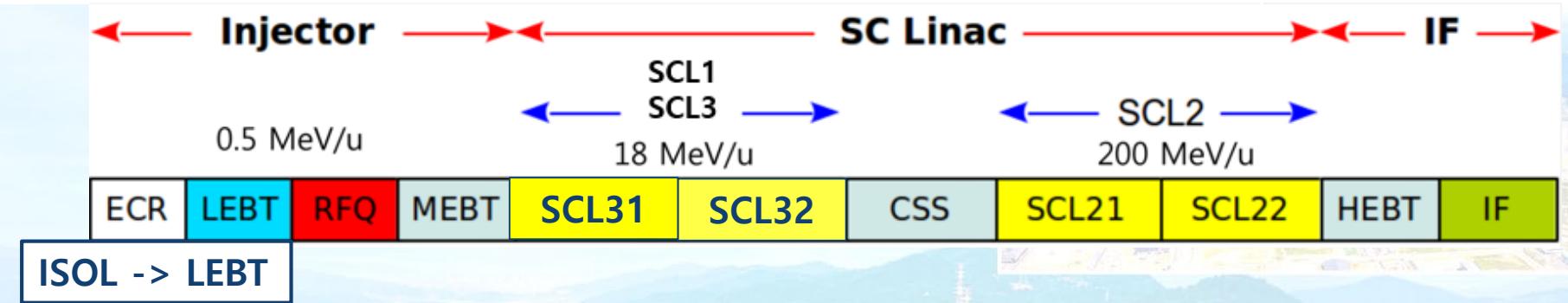
Low energy Experiment Hall

# Expected RIs from RAON



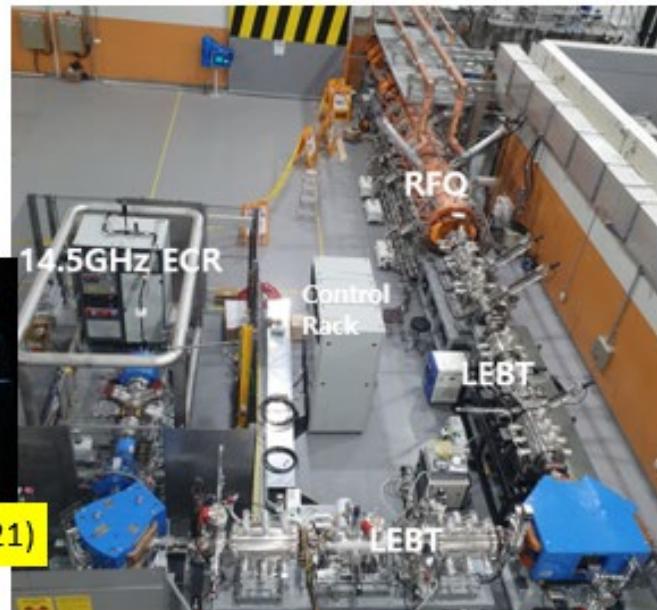
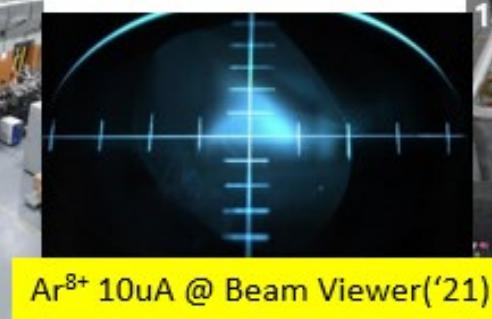
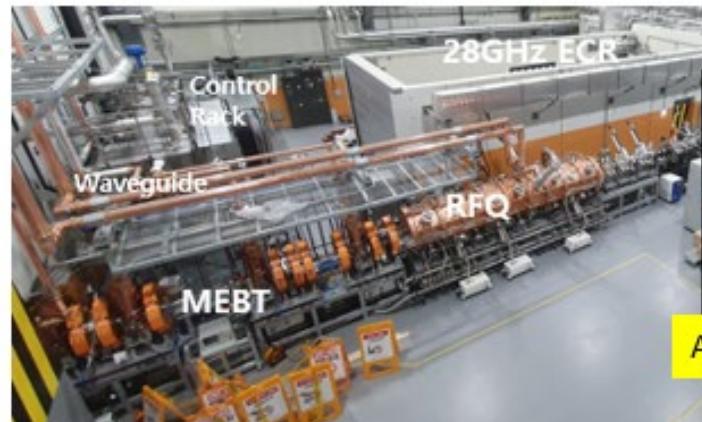
- RAON is expected to access to more neutron-rich regions of the nuclear chart

# SCL3 and SCL2



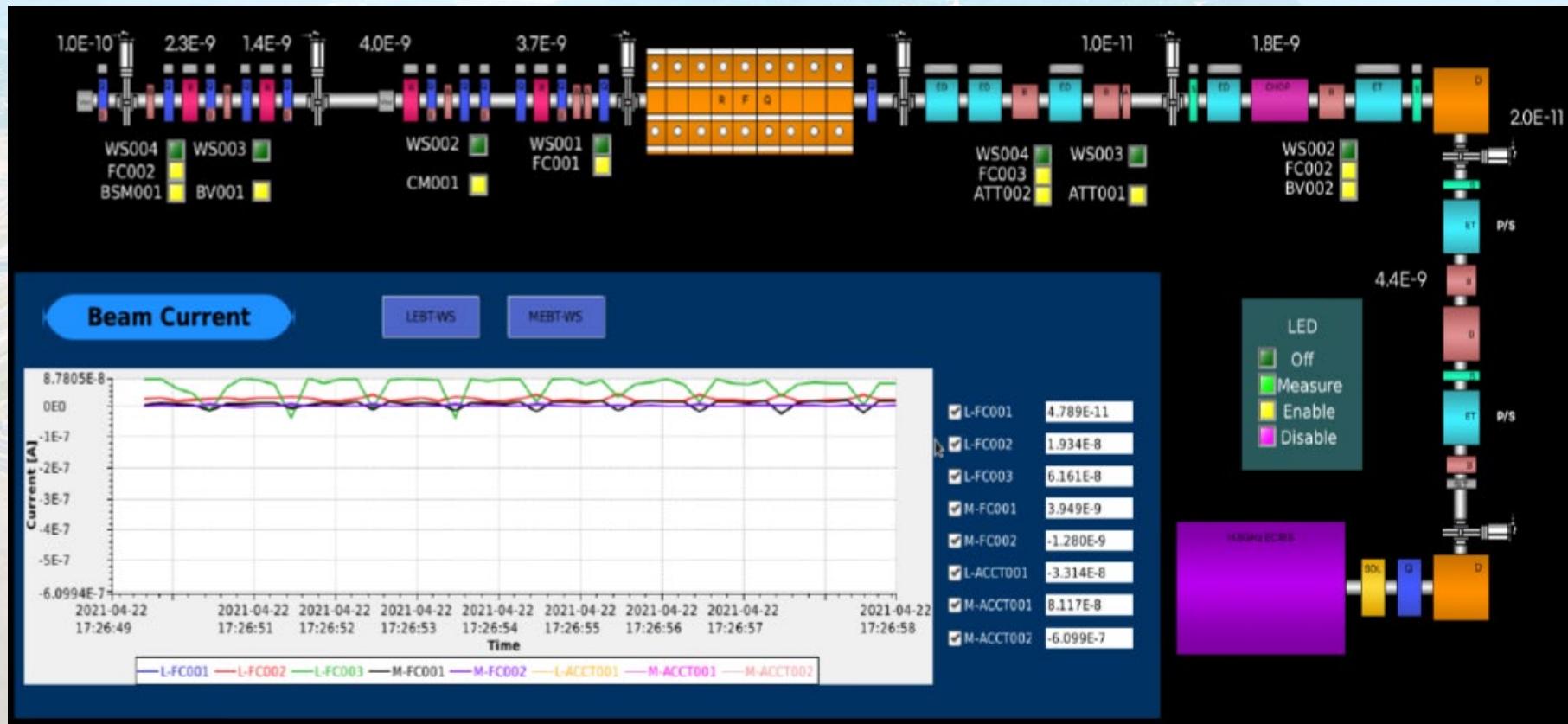
# Injector System

- Two ECR-IS on high-voltage platforms
  - 14.5 GHz ECR ion source
  - 28 GHz superconducting ECR ion source
- LEBT ( $E = 10 \text{ keV/u}$ )
  - 10 keV/u, Dual bending magnet
  - Chopper & Electrostatic quads, Instrumentation
- RFQ ( $E = 500 \text{ keV/u}$ )
  - 81.25 MHz, Transmission Eff.  $\sim 98\%$
  - CW RF Power 94 kW (SSPA: 150 kW)
- MEBT ( $E = 500 \text{ keV/u}$ )
  - Four RF bunchers (SSPA: 20, 15, 4×2 kW)
  - Simple quadrupole magnets, Instrumentation



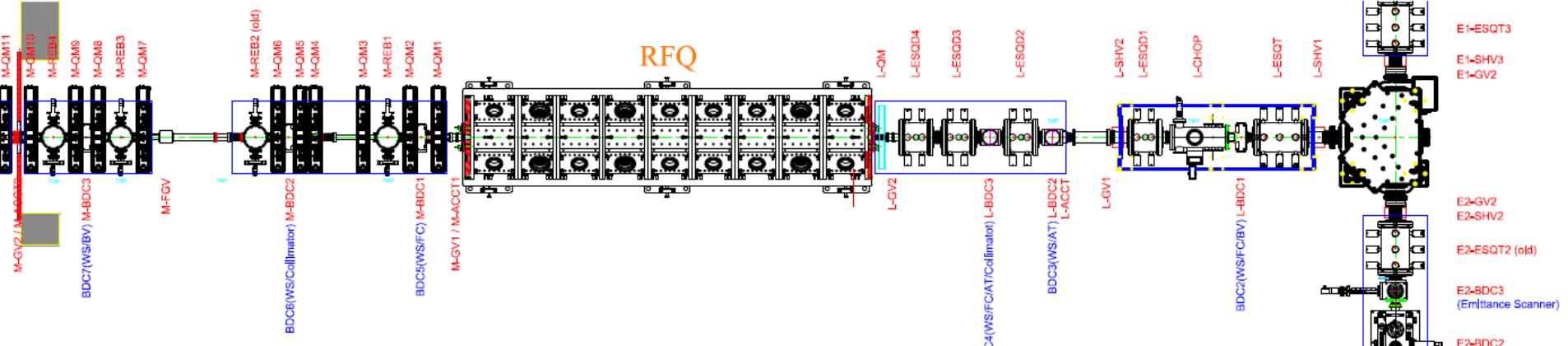
# Beam Commissioning of Injector

- Started in Aug 2021
- Ar  $^{8+,9+}$  Aug 2021(1Hz, 01 $\mu$ s)
- ECR(14.5 GHz) → LEBT → RFQ → MEBT



# Beam Diagnostic System

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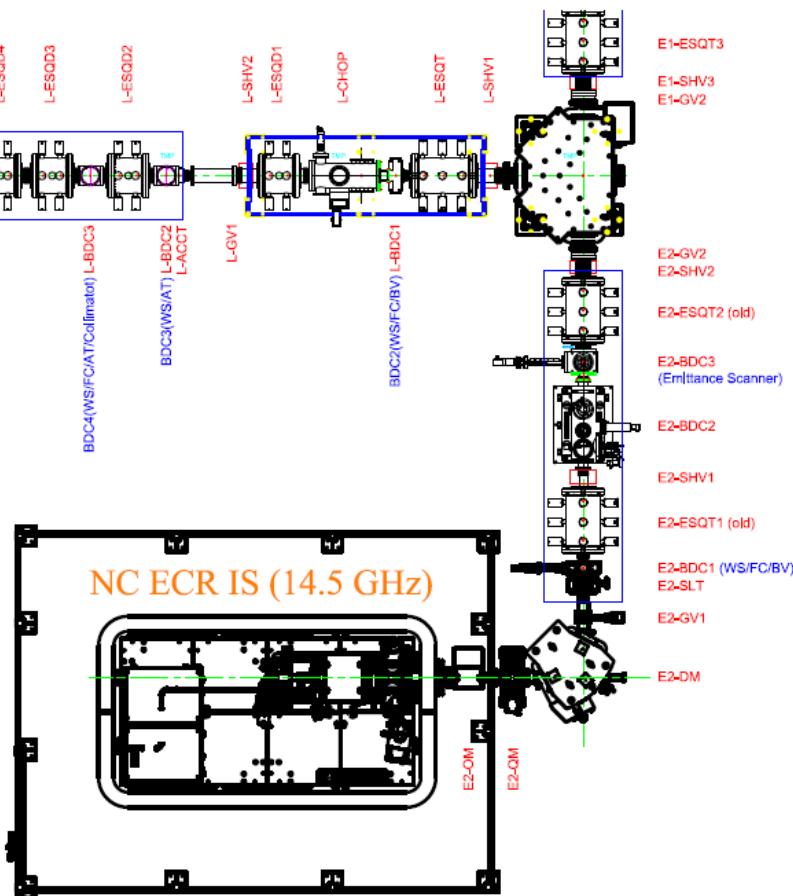


## LEBT

- Wire scanner - 5 sets(4)
- Beam Viewer – 3 sets (2)
- Bergoz ACCT – 1 set
- Faraday Cup – 5 sets
- beam Attenuator – 2 sets
- 2-D Allison Scanner – 2sets

## MEBT (Installed)

- Wire scanner - 4 sets
- Beam Viewer – 1 set
- Bergoz ACCT – 2 sets
- Faraday Cup – 2 sets
- Stripline FFC – 1 set
- BPM – 6 sets

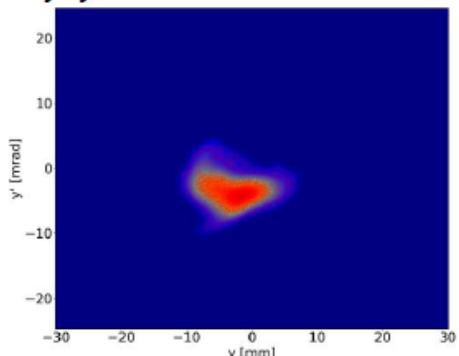


# Beam Test on LEBT

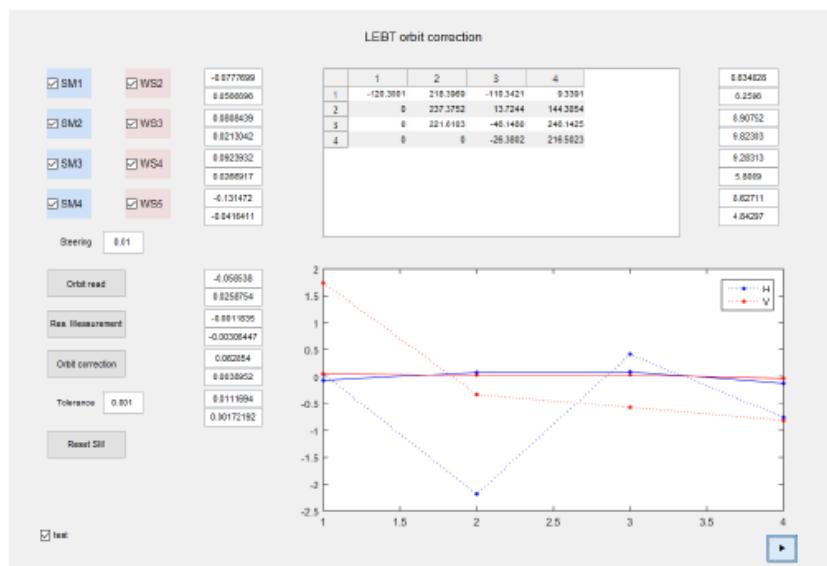
## LEBT

- Beam matching to RFQ
- Transverse orbit correction

y-y' with Allison scanner



Physics application tools developed

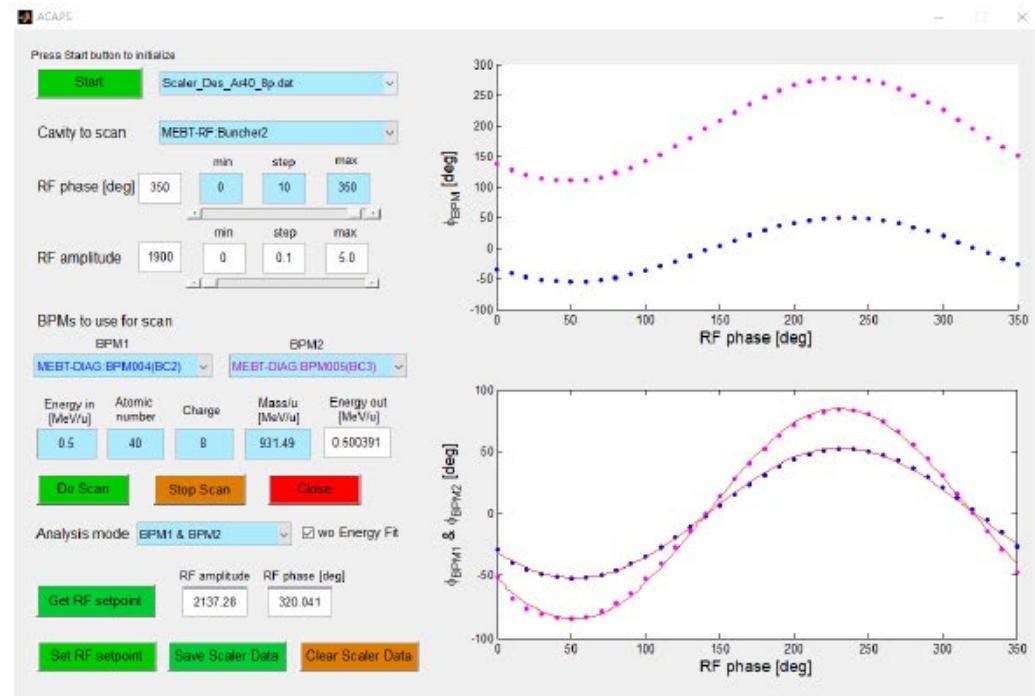
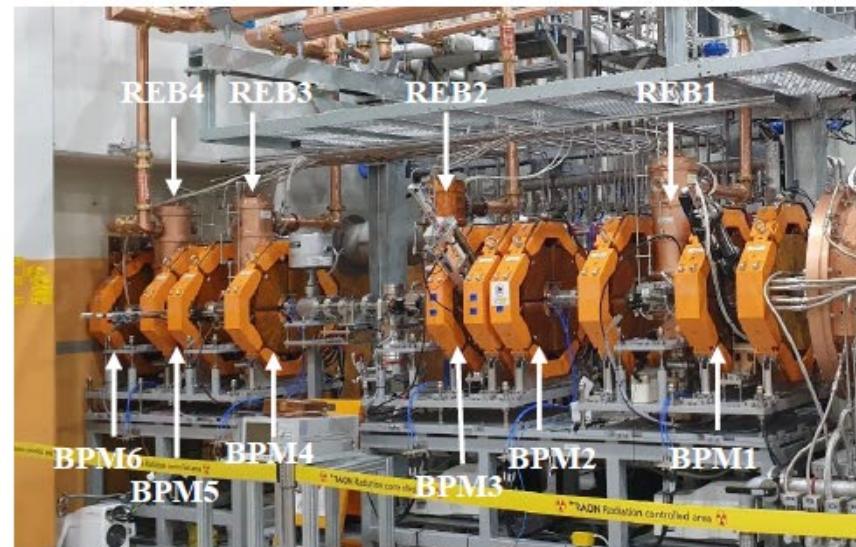


# Beam Test on MEBT

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## Phase scan using BPM

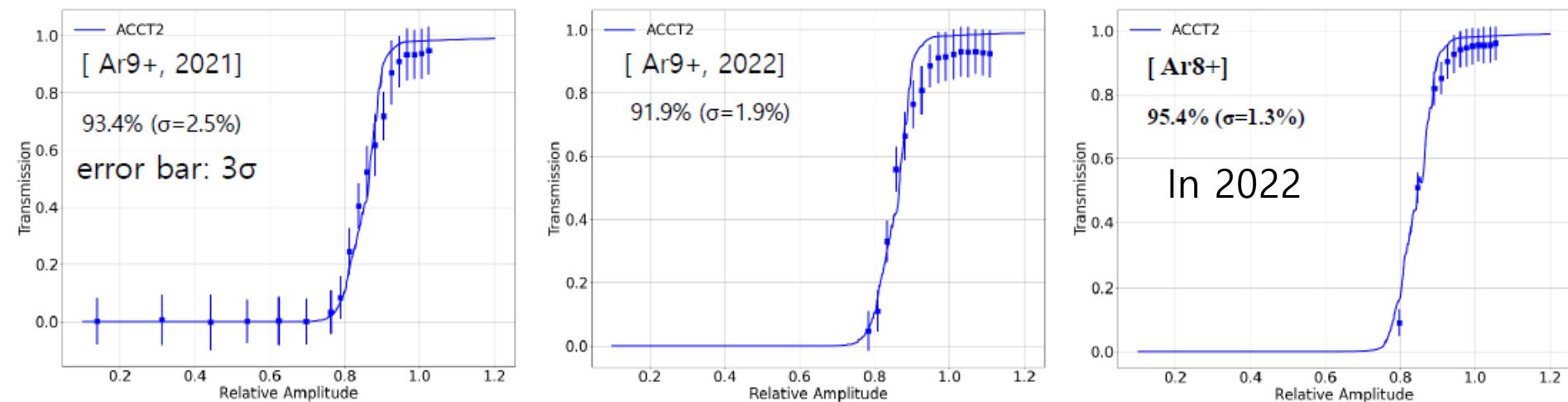
- Set phase and amplitude of four re-bunchers in MEBT
- Phase scan with BPMs (Time of Flight measurement)



# Beam Test on RFQ



Transmission measurement: ACCT's in LEBT and MEBT  
I : Ar<sup>9+</sup> ~30μA, Ar<sup>8+</sup> ~47μA



Energy measurement: TOF, 1<sup>st</sup> and 2<sup>nd</sup> BPMs in MEBT  
E: ~ 507 keV/u



# SCL3 Installation

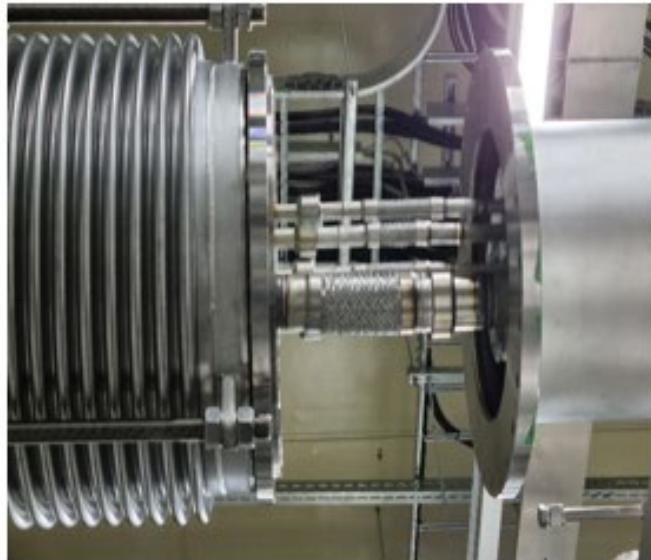
## SCL3 Installation in 2021

- Cryomodule(CM) & Warm section is assembled in the clean booth in SCL3 tunnel
- Total particle counts (size=0.5μm above/10 mins) < 30 counts



## ▪ Cryogenic Distribution System

- All QWR VBx are installed and assembled (VBx-VBx, VBx-CM).
- 44 HWR VBx are installed and assembled @ SCL3.
- Cryogenic transfer Lines are being installed
- SSR1 VBx : 23 ea, SSR2 VBx : being installed



# Cryogenic System(II)

- SCL3 cryoplant (4.2 kW @ 4.5 K)



Compressors and Oil Removal System (WCS)

Cold Box(CB)

- SCL2 cryoplant (13.5 kW @ 4.5 K)



Compressors and Oil Removal System (WCS)



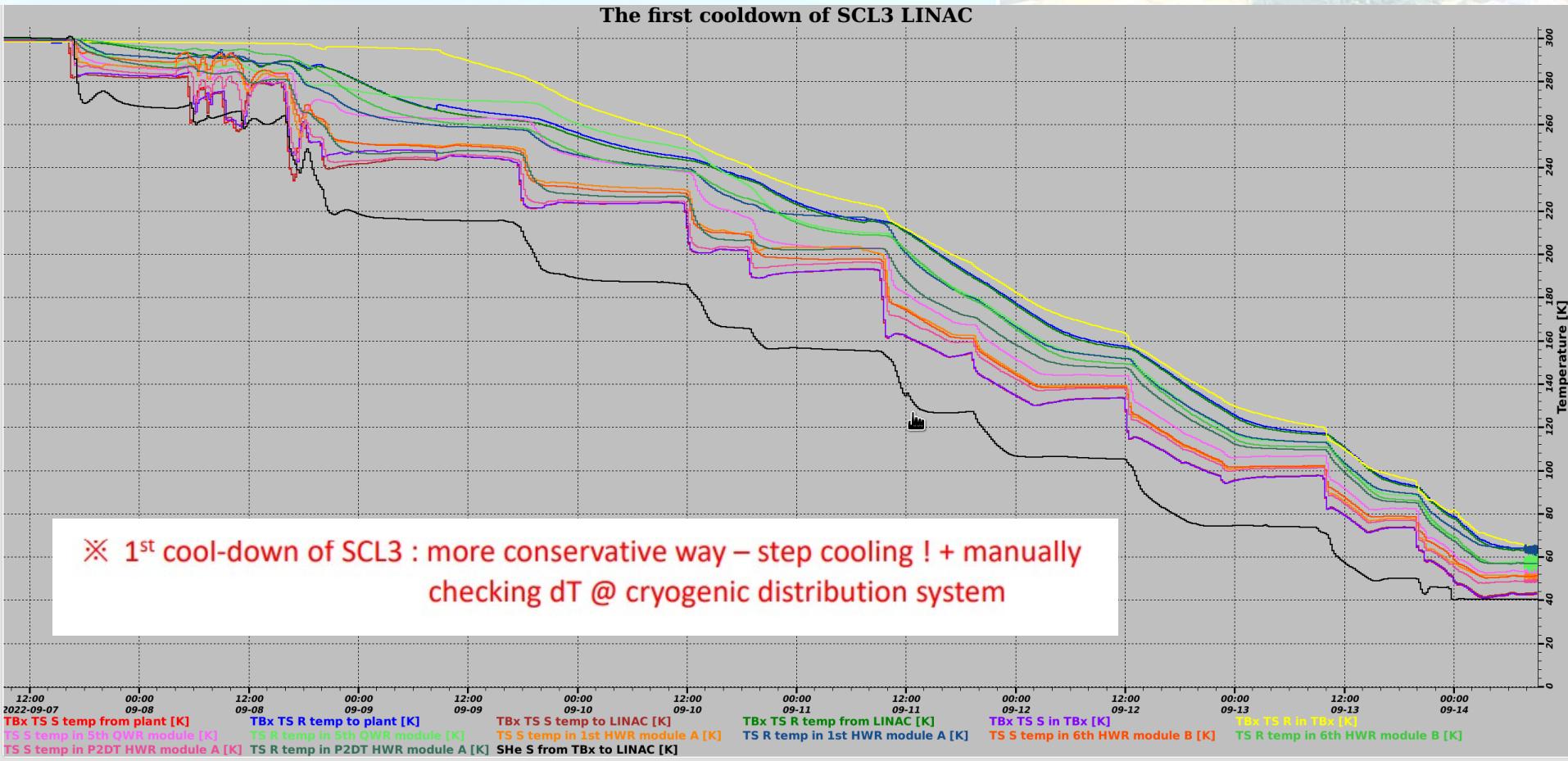
Cold Box (CB)

(Left warm side, right – cold side)

Commissioned in Aug 2022

# The First Cool-Down of SCL3

Cooling down cryogenic distribution system, thermal shields of all cryomodules with SCL3 cryoplant, simultaneously.



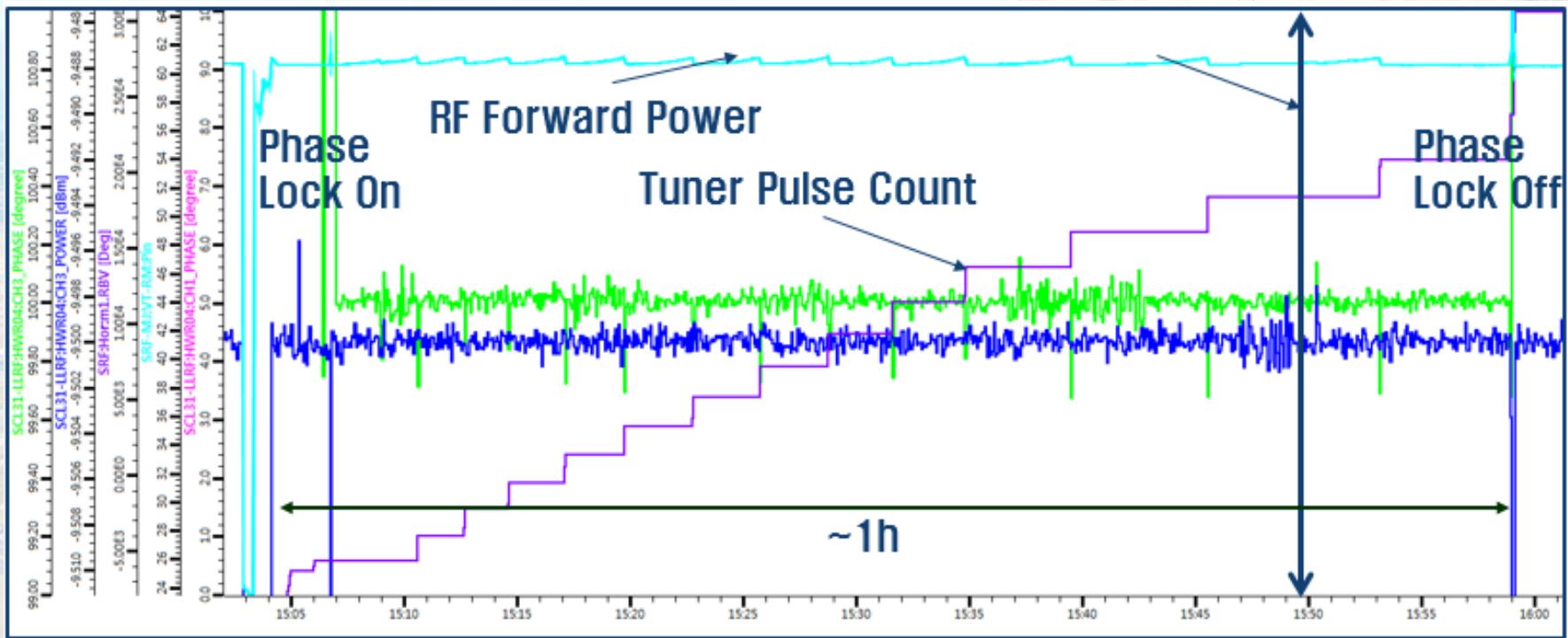
The first cool-down : started on the 7<sup>th</sup> of Sep. 15:30

# RF Control Test of SCL3

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RF Control Test(Amplitude/Phase feedback with Tuner control)

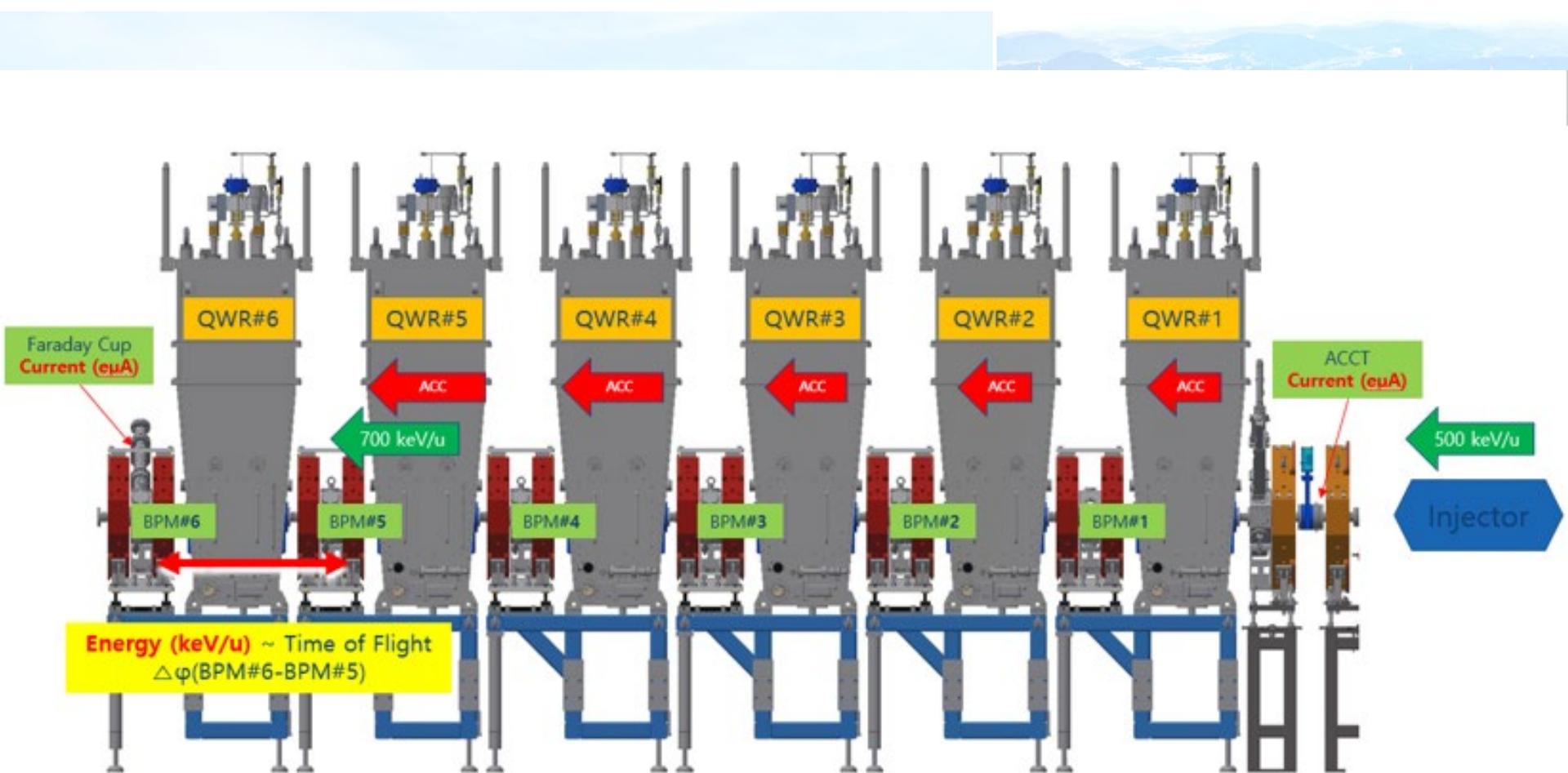
## RF Amplitude, Phase Control



- Target RF amplitude error < 1%, phase error < 1deg
- Tuner operation threshold : +/- 5deg
- Control bandwidth: 90~160 Hz

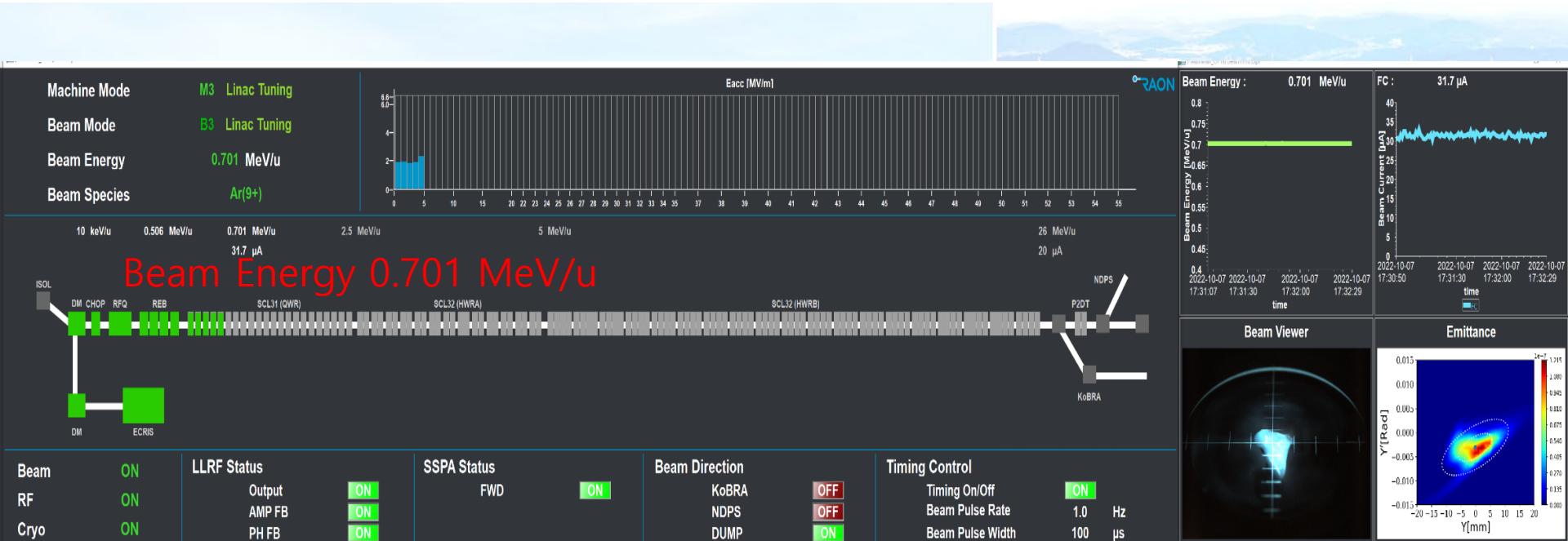
# SCL3 Beam Commissioning Exp

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## SCL3 Beam Commissioning-1st Phase

# SCL3 Beam Commissioning Exp-1<sup>st</sup> Phase: Result



Ar<sup>9+</sup> beams accelerated through QWR #1~#5 on the 7<sup>th</sup> of October 15:03



# SCL3 Beam Commissioning Plan

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## SCL3 Beam Commissioning Master Schedule

- 작성일 : 2022. 09.13
- 작성자 : 중이온기초기연구소

구분 (System)	주요업무 (Activity)	시작 (Start)	완료 (Finish)	기간 (day)	2022년												2023년						
					2월	3월	4월	5월	6월	7월	8월	9월	10월	11월	12월	1월	2월	3월					
Cryogenics System	★ SCL3 Cryoplant				7	14	21	28	7	14	21	28	4	11	18	25	2	9	16	23	30		
	• 2nd Cool-down & Tuning	22-02-01	22-02-28	28	2nd Cool-down & Tuning(~2/28)																		
	• Final Checks, 3rd Cool-down (SAT~)	22-03-01	22-04-07	38		Final Checks, 3rd Cool-down (SAT~)																	
	• SAT(~7.29) & Handover	22-04-07	22-08-10	126			SAT(~7.29)									H/O(~8/10)							
	• CB-TBx connection, KGS license	22-08-01	22-08-19	19												CB-TBx connection, KGS license(~8/19)							
	• Pressurization and He circulation, Purification	22-07-29	22-09-06	40												Pressurization and He circulation, Purification etc. (~9.2)							
	• SCL3 4.5 K Cool-down	22-09-07	22-10-20	44												4.5K 냉각 CDS/CM, QWR	HWR						
	• Stand-by @4.5 K	22-10-01	22-11-11	42												Stand-by 4.5 K							
	• HWR 2.05 K Pump-down & Stand-by@2.05	22-12-19	22-12-31	13													HWR 2.05 K Pump-down & Stand-by 2.05 K						
	• Operation	23-01-01	23-03-31	90														Operation					
SCL3 QWR/HWR	★ SCL3 QWR/HWR CM & RF																						
	• SCL3 Component Check/Operation	22-01-01	22-04-30	120	SCL3 Component Check/Operation																		
	• Central Control-Components(Dry Run)	22-05-01	22-06-30	61					Central Control-Components(Dry Run)														
	• Final Check before Cool-down	22-07-01	22-09-02	64												Final Check before Cool-down							
	• CDS/CM Thermal Shields Cool-down	22-09-07	22-09-18	12												CDS/CM Thermal Shields Cool-down(~9/18)							
	• QWR CM 4.5 K Cool-down(22EA)	22-09-19	22-09-30	12												QWR CM 4.5 K Cool-down							
	• HWR CM 4.5 K Cool-down(33EA)	22-10-01	22-10-20	20												HWR CM 4.5 K Cool-Down							
	• QWR RF conditioning & Control Check	22-10-21	22-11-04	15												QWR RF conditioning							
	• HWR RF conditioning & Control Check	22-11-01	22-12-16	46												HWR RF conditioning & Control Check							
	• HWR 2.05 K Cool-down & Stand-by	22-12-19	22-12-31	13													HWR 2.05 K Cool-down						
	• Preparation for Beam commissioning	22-10-24	22-10-26	3																			
	• QWR(#1~#5) RF Energization	22-10-24	22-10-26	3												QWR(#1~#5) RF Energization							
	• QWR(#1~#5) Beam Commissioning(~700 keV/u)	22-10-27	22-10-31	5												QWR(#1~#5) Beam Commissioning(~700 keV/u)							
	• QWR Beam Commissioning(#6~#22)	22-11-14	22-12-16	33													QWR Beam Commissioning(#6~#22)						
	• HWR RF Energization@2.05K	23-01-02	23-01-31	30													HWR RF Energization(-23.1)						
	• HWR-A(#1~#5) RF Control & Ready for commissioning	23-01-25	23-01-31	7													HWR-A(#1~#5) RF Control & Ready for commissioning						
	• HWR Beam Commissioning(HWR A/B)	23-02-01	23-03-31	59														HWR Beam Commissioning(HWR A/B)(-3/31)					
SCL3 Tunnel	• Controlled Access	22-09-02	22-10-20	49												Tunnel Controlled Access(9.2~, ODH)							
	• No Access	22-09-22	23-03-31	191												No Access(9.22~)							

- All the activities until March 2023
- From March 2023, SCL3 Beam on KoBRA spectrometer

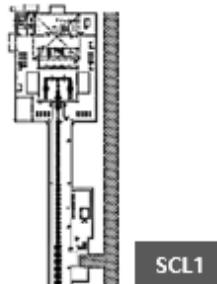
Finished SCL3 Cool down On Oct 26

# KoBRA Spectrometer(I)

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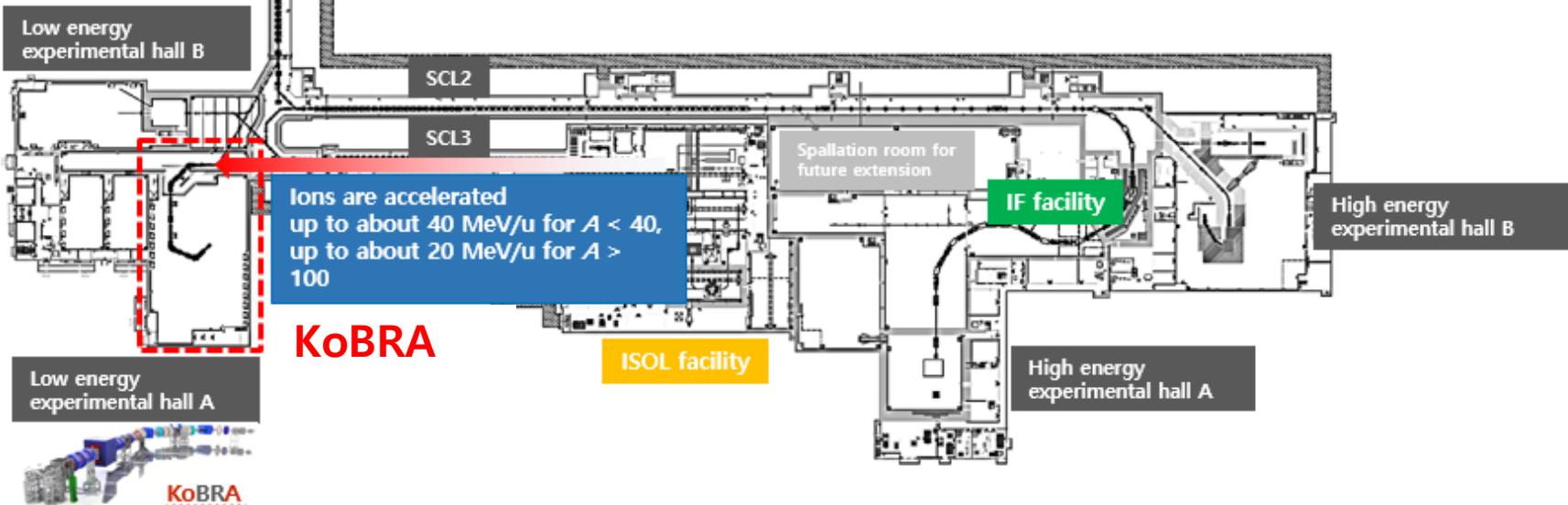
## Korea Broad acceptance Recoil spectrometer and Apparatus

**KoBRA**  
Korea Broad acceptance Recoil Spectrometer & Apparatus



**Goal:** Construction of **multi-purpose experimental instrument** using stable or RI beams for studies of the nuclear structure and nuclear astrophysics, in the energy range of about 1 – 30 MeV/u

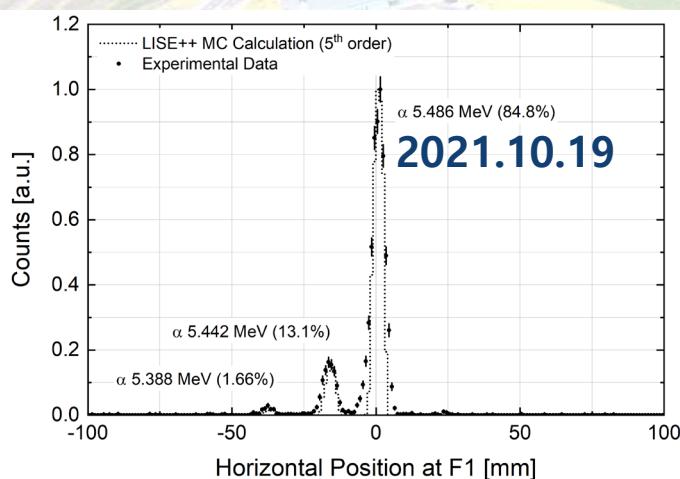
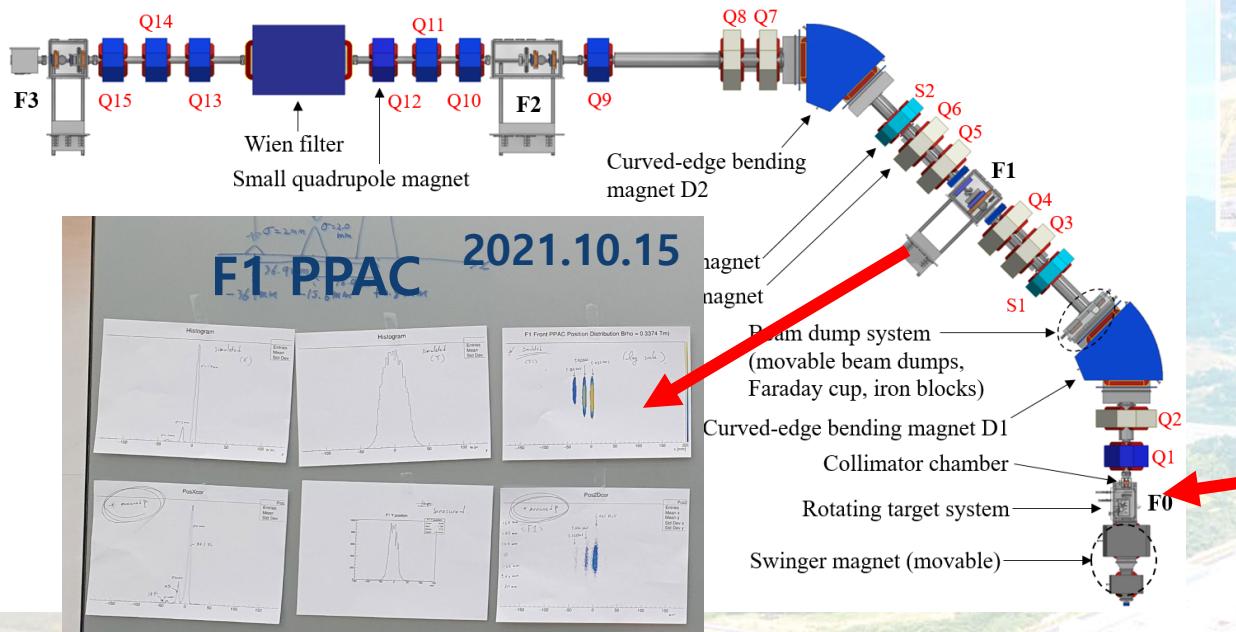
- ❖ RI beam production at a few MeV/u and at about 20 – 40 MeV/u using a stable beam from ECR ion source
- ❖ Recoil mass separator at less than few MeV/u for direct measurements of radiative-capture cross, using a RI beam from ISOL facility



# KoBRA Spectrometer(II)

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KoBRA machine commissioning completed on 2021.10



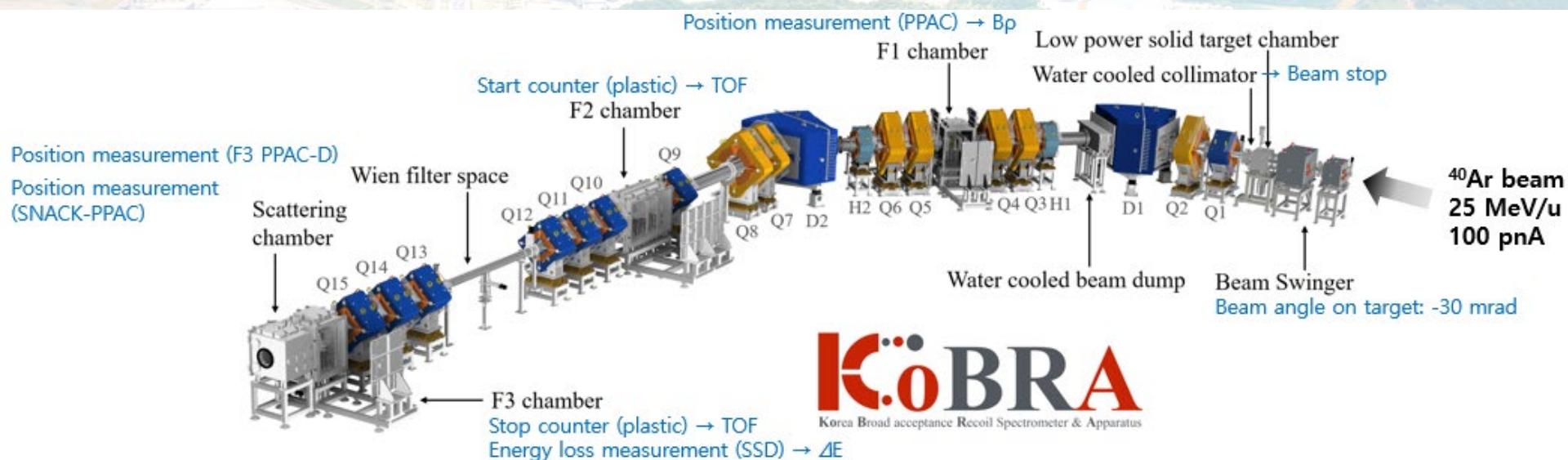
# KoBRA Beam Experiment(I) : Plan

- Primary beam : 25 MeV/u  $^{40}\text{Ar}$  with intensity of 100 pnA ( $\sigma_{x,y}=1$  mm,  $\sigma_{\theta,\varphi}=2$  mrad)
- Production target : 0.1 mm-thick graphite (or materials Be, ...) with thickness 0.1-0.2 mm)
- Swing angle on production target : -30 mrad (or adjustable 0-200 mrad)
- Completely Rejected:  $^{40}\text{Ar}^{18+}$ ,  $^{40}\text{Ar}^{17+}$ ,  $^{40}\text{Ar}^{16+}$  ( $^{40}\text{Ar}^{15+}$  can be transport to F2)
- Detectors:

F1 chamber : Large area PPAC (resolution of 0.4 mm in  $\sigma$ )

F2 chamber : PPAC and Plastic scintillator (resolutions: 0.4 mm and 0.1 nsec in  $\sigma$ )

F3 chamber : PPAC, Plastic scintillator, and SSD (resolutions: 0.4 mm, 0.1 nsec, and 0.75% in  $\sigma$ )



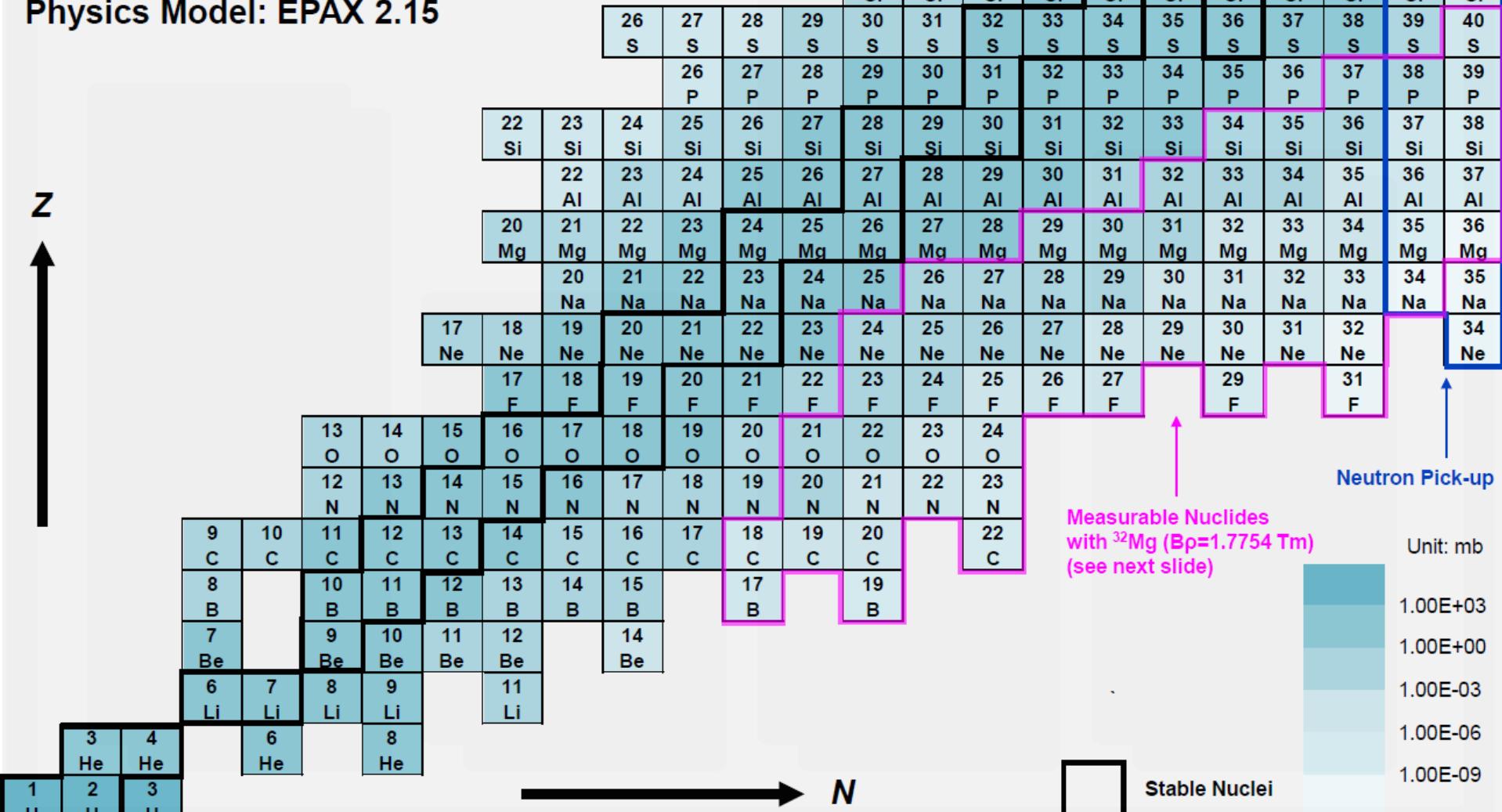
**KoBRA**  
Korea Broad acceptance Recoil Spectrometer & Apparatus

# KoBRA Beam Experiment(II) : Plan

# Projectile Fragmentation Reaction XS

## **$^{40}\text{Ar}$ (25 MeV/u) + $^{12}\text{C}$ (0.1 mm)**

Physics Model: EPAX 2.15



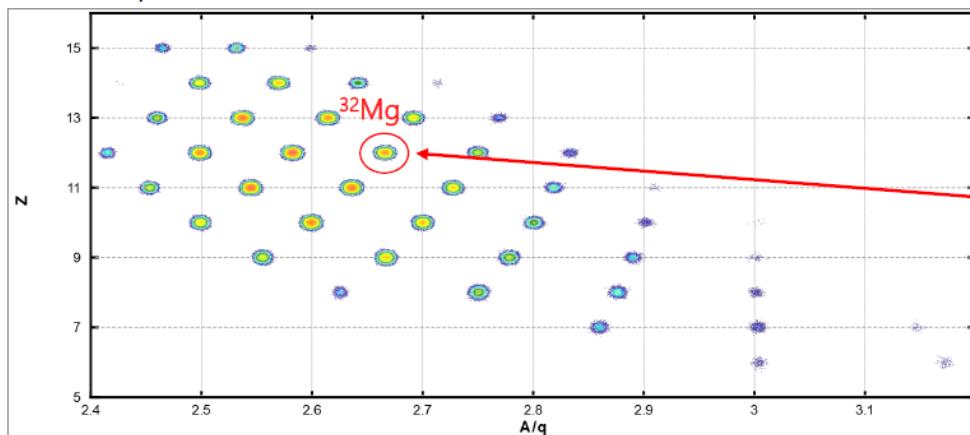
# KoBRA Beam Experiment(III) : Plan

## $^{32}\text{Mg}$ Yield Calculation

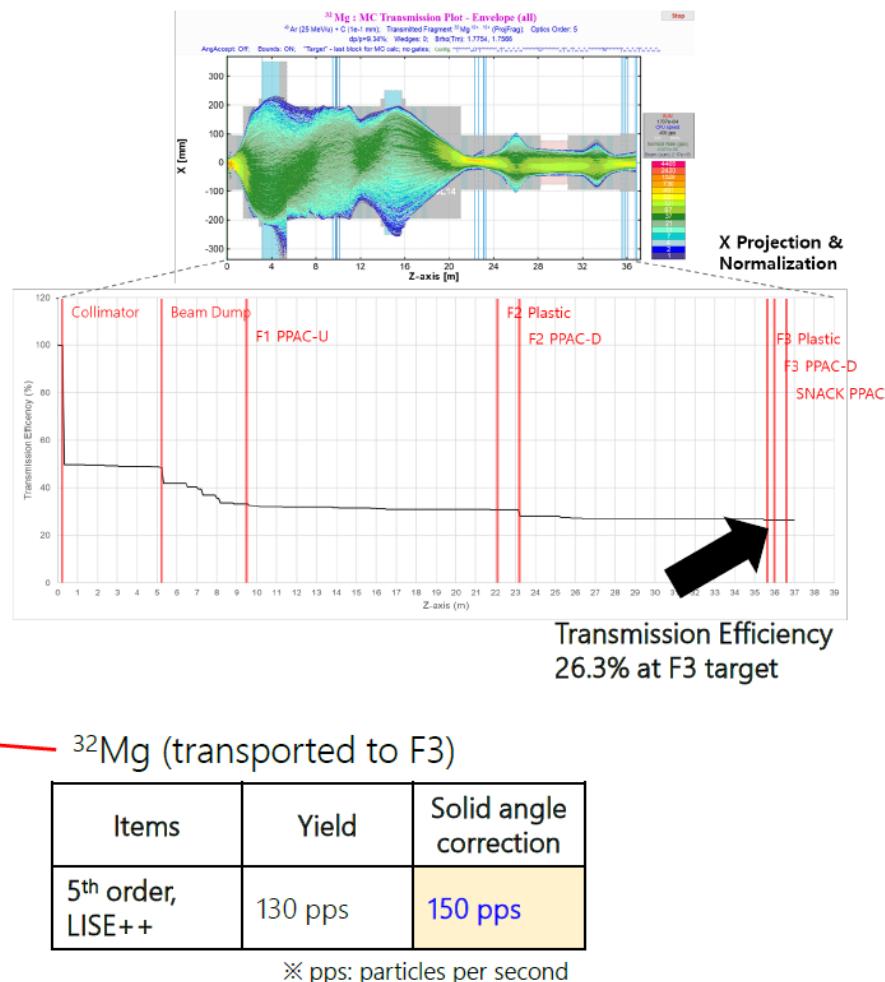
$$I = I_p \times \sigma_{Mg} \times \frac{\rho_A}{M} \times A_V \times \varepsilon_t \times \Omega_c$$

$I_p$  = Intensity of primary beam  $^{40}\text{Ar}$  = 100 pA  
 $\sigma_{Mg}$  =  $^{32}\text{Mg}$  XS calculated with EPAX 2.15 = 6.96E-04 mbarns  
 $\rho_A$  = Area density of C target = 0.02253 g/cm<sup>2</sup>  
 $M$  = Atomic mass of C target = 12.01 g/mol  
 $A_V$  = Avogadro number = 6.022E+23 atoms/mol  
 $\varepsilon_t$  = Transmission efficiency of  $^{32}\text{Mg}$  to KoBRA F3  
 = 27.6% (1st order, MC cal.), 26.3% (5<sup>th</sup> order, MC cal.)  
 $\Omega_c$  = Correction factor for solid angle

### Z vs A/q Distribution



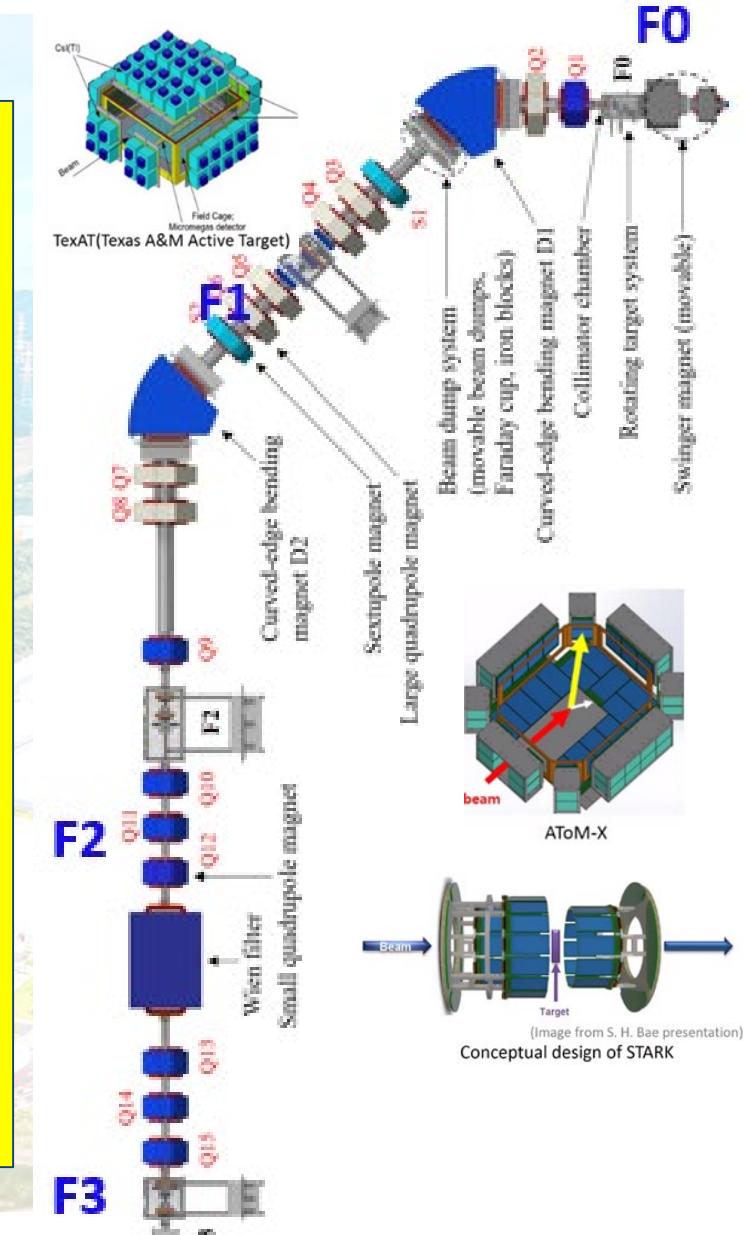
### $^{32}\text{Mg}$ Transmission Efficiency (5<sup>th</sup> order MC)



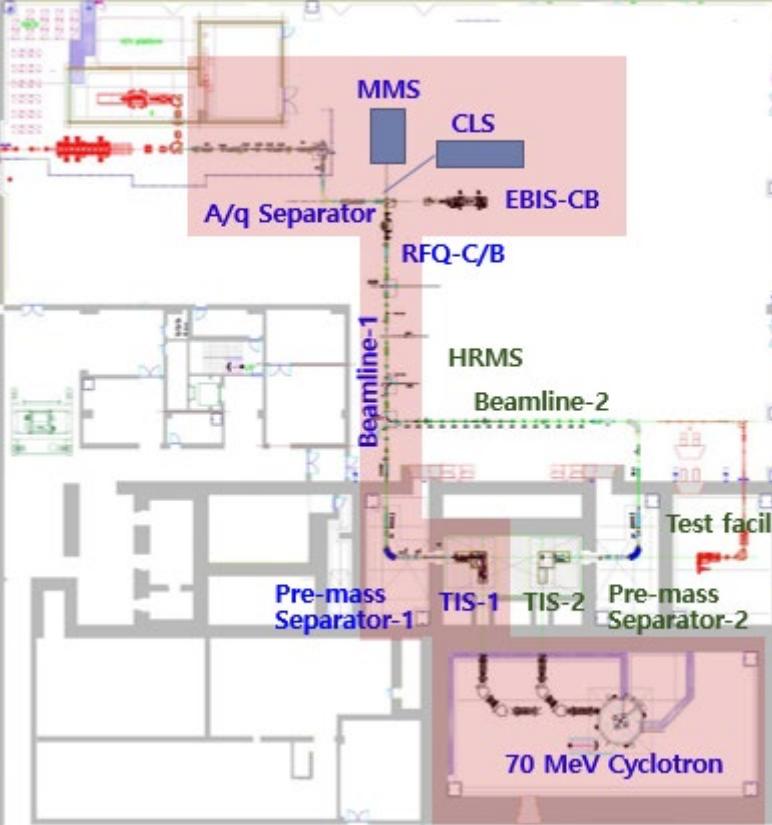
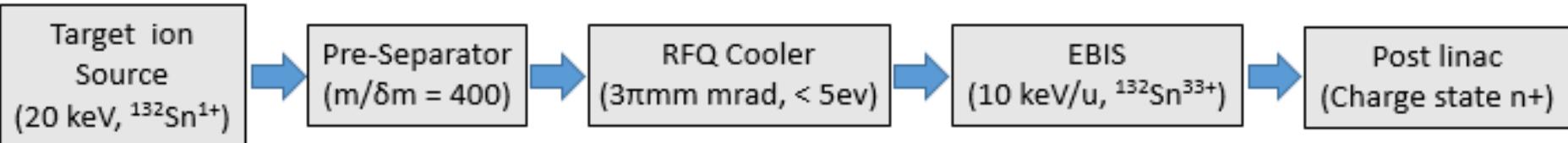
# Stable Beam experiments : '23~

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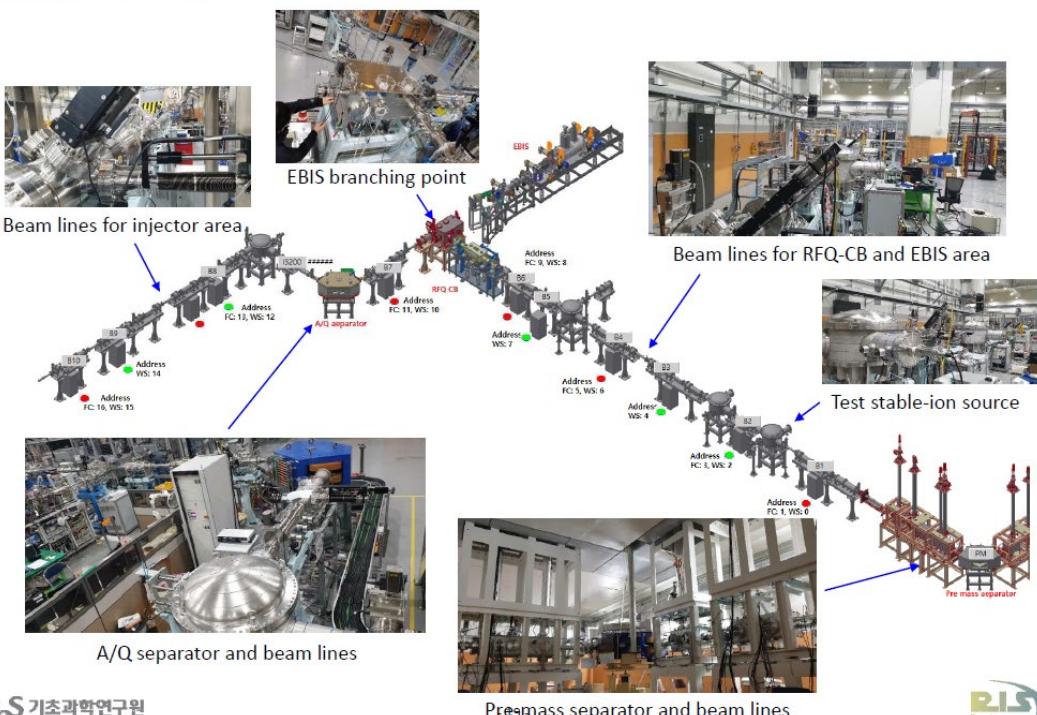
- Study on neutron-deficient nuclei using proton-induced fusion-evaporation
- 3n fusion-evaporation reactions to study MEDs in  $T_z = -3/2$  nuclei
- Fusion Reaction Studies related to Stellar Evolution
- The study of lifetime of isotopes near doubly magic  $N=Z$  nuclei  $^{40}\text{Ca}$
- Optical model potential studies using stable beams at KoBRA
- Decay spectroscopy and fast-timing measurements by using KHALA at RAON
- High-resolution in-beam  $\gamma$ -ray experiments
- Internal conversion electron spectroscopy
- Spectroscopy of proton, neutron and alpha emitters
- RI experiments probing isospin symmetry
- Measurement of RI production cross section



# ISOL System

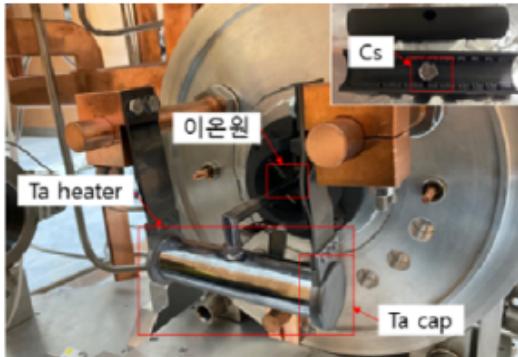
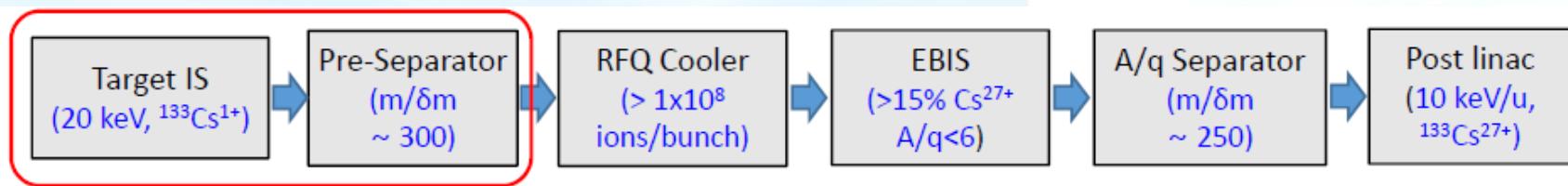


- Driver beam : proton  $35 < K < 70$  MeV, up to 70 kW
- Target : UCx, MgO, BN, CaO, BeO, **SiC**, etc
- Ion Source : **Surface**, **RILIS**, Plasma
- RIB :  $6 < A < 250$ ,  $10 < K < 80$  keV,  $10^8$  pps(Sn),  $>90\%$  purity @Exp. • incident to RFQ of Post accelerator 10 keV/u
- full remote maintenance system with TIS modularization

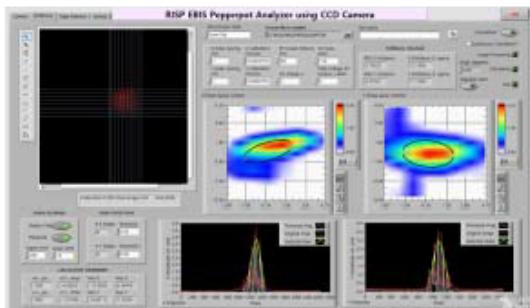


- ISOL beam lines including sub-systems are commissioned with Cs beam in 2021
- RI beam commissioning using SiC target (Dec 2022)

# ISOL Beam Test in 2021 (I)



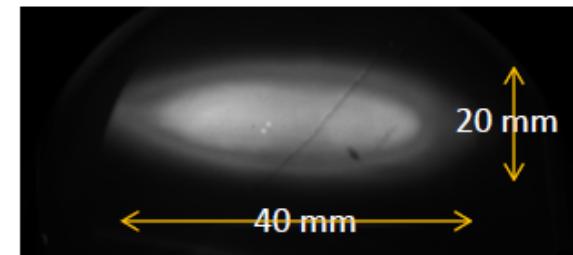
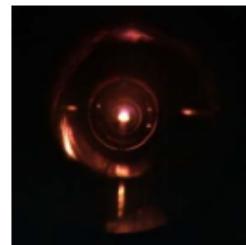
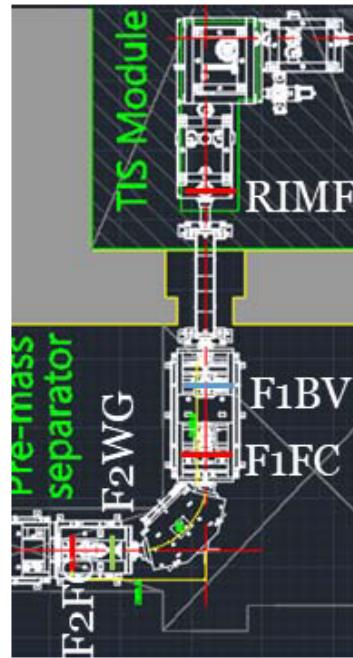
Cs sample preparation in TIS chamber



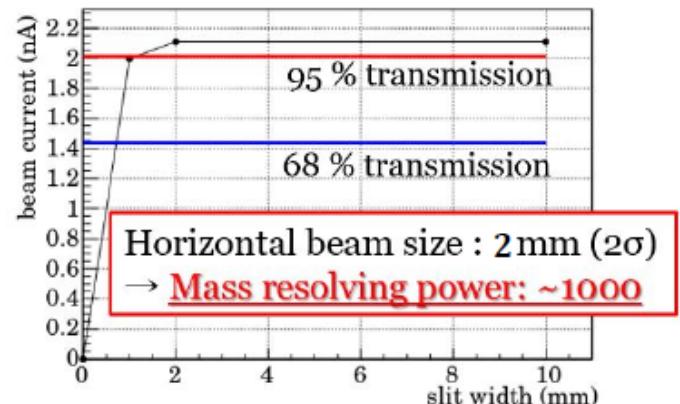
Beam emittance of TIS extracted Cs beam

X(2σ) : 15 π mm mrad

Y(2σ) : 17 π mm mrad

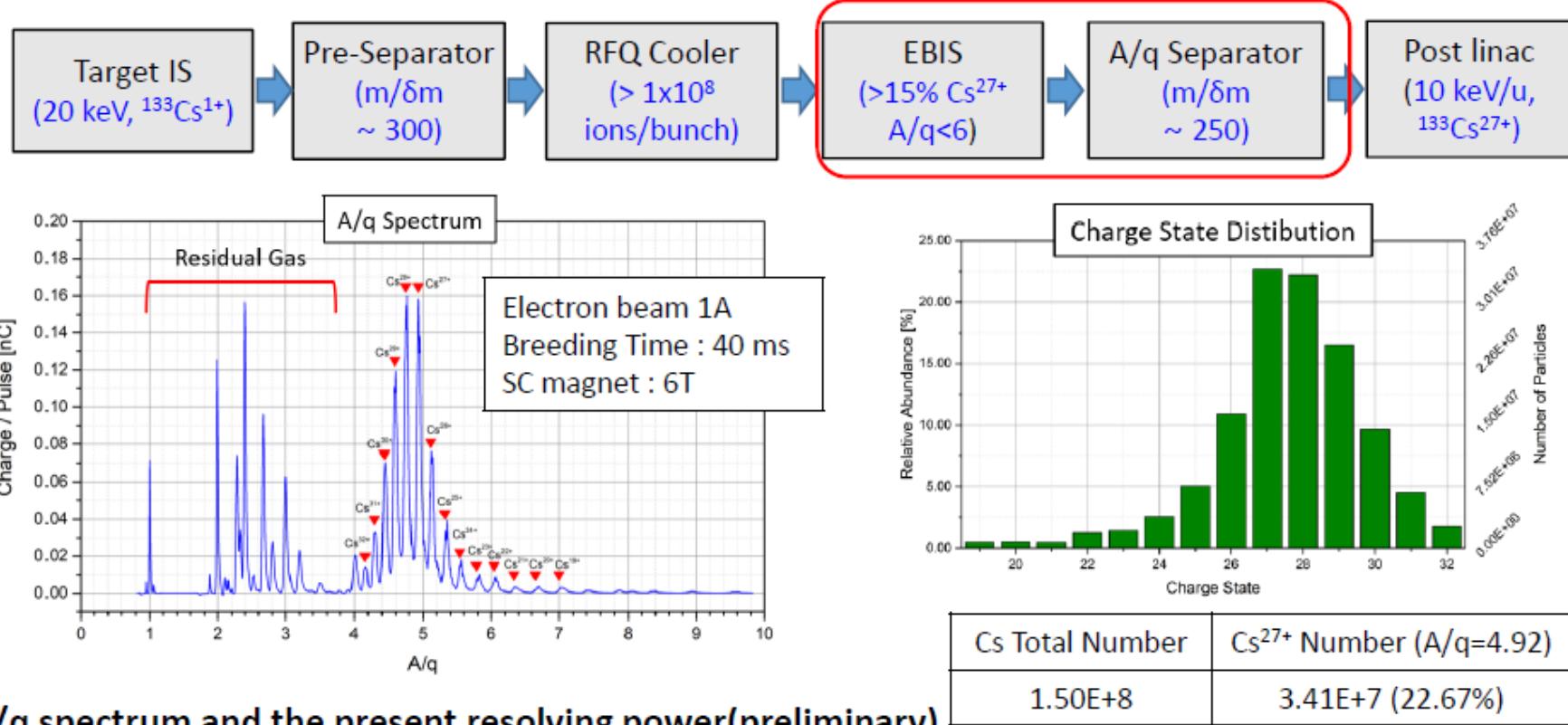


F1 beam viewer

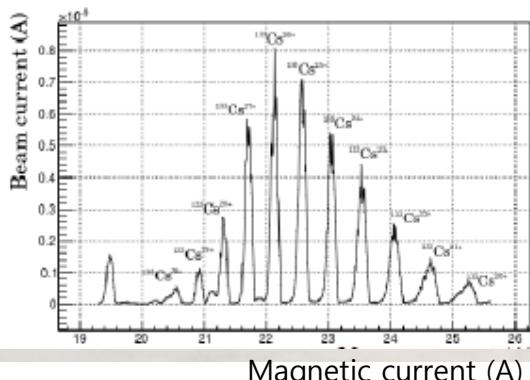


Beam size measurement by using F2 slit

# ISOL Beam Test in 2021 (II)



## A/q spectrum and the present resolving power(preliminary)



Momentum dispersion of the A/q magnet: 1.244 m

Beam size in  $2\sigma \sim \pm 5$  mm (from the slit width dependence of beam current)  
 → Resolving power  $\sim 250$  ( $2\sigma$ )

Our tuning is not finalized.

We may be able to obtain much higher resolving power ( $\sim 400$  in ( $2\sigma$ )) with careful tuning.

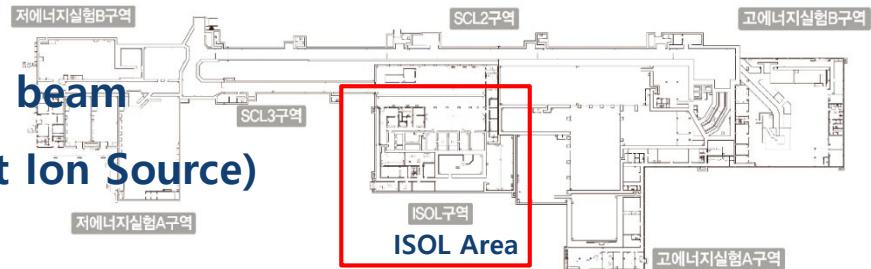
# Cyclotron

## ◆ Specs

: 35~70 MeV proton, 0.75mA max with two beam lines connecting to ISOL TIS bunker(Target Ion Source)

## ◆ Schedule

: Contract('19.6), pre-survey('19.11) , Design finalized('20.4) ,  
FAT ('21.6) , Shipping('21.8), Installation('21.11.11~22.4.28)



SAT on Oct 2022



## ❖ RI commissioning

- '22. 10 : Cyclotron SAT
- '22. 11: RI Commissioning target SiC & TIS Module ISOL relocation/ operational parameter check with SI beam/proton beam
- '22.12~ : proton beam on SiC inside TIS module and  $\text{Na}^{20\sim 25}$  extraction experiment
- ~'23.12 : Na & Al beam operation and experiments in ISOL hall

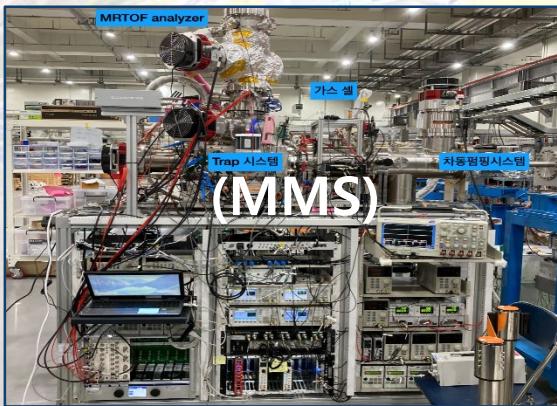
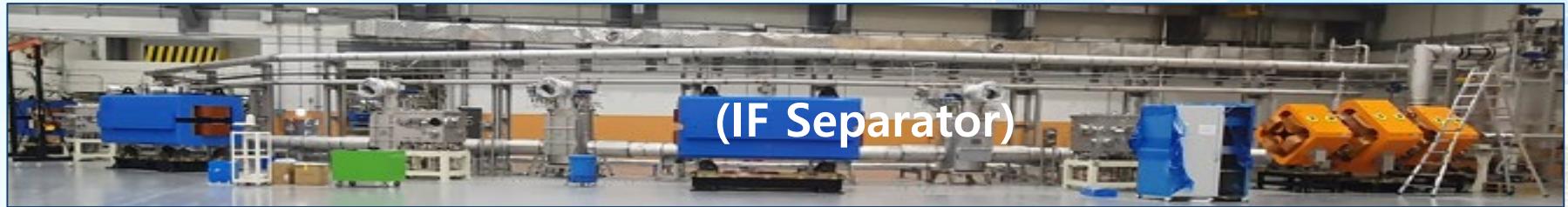
## ❖ RI Beam Schedule(~'24)

- non-fissile targets : SiC, BN,  $\text{LaC}_2$ , MgO
- Expected RI beans with 1 kW proton / at ISOL experimental hall
  - $^{22}\text{Na}(\text{SIS})$  :  $10^{6\sim 7}$  pps /  $^{26}\text{Al}(\text{SIS+RILIS})$  :  $10^{4\sim 5}$  pps /  $^8\text{Li}(\text{SIS})$  :  $10^{6\sim 7}$  pps
  - $^{131\sim 132}\text{Cs}$ ,  $^{131}\text{Ba}$ ,  $^{135}\text{Ce}$

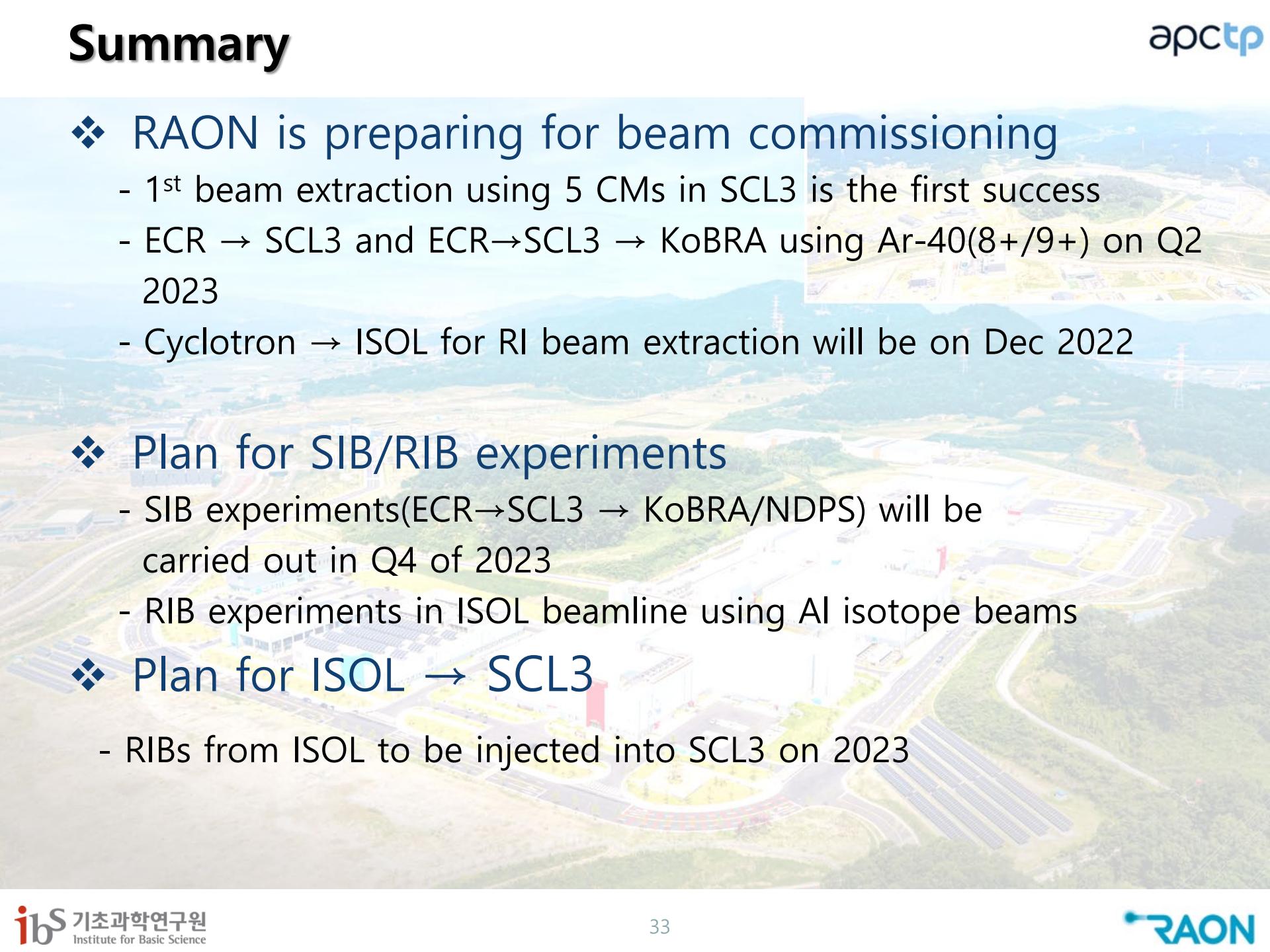
# Exp. Systems



apctp



All Exp. Systems are to be installed and machine commissioned by 2022

- 
- ❖ RAON is preparing for beam commissioning
    - 1<sup>st</sup> beam extraction using 5 CMs in SCL3 is the first success
    - ECR → SCL3 and ECR→SCL3 → KoBRA using Ar-40(8+/9+) on Q2 2023
    - Cyclotron → ISOL for RI beam extraction will be on Dec 2022
  - ❖ Plan for SIB/RIB experiments
    - SIB experiments(ECR→SCL3 → KoBRA/NDPS) will be carried out in Q4 of 2023
    - RIB experiments in ISOL beamline using Al isotope beams
  - ❖ Plan for ISOL → SCL3
    - RIBs from ISOL to be injected into SCL3 on 2023