



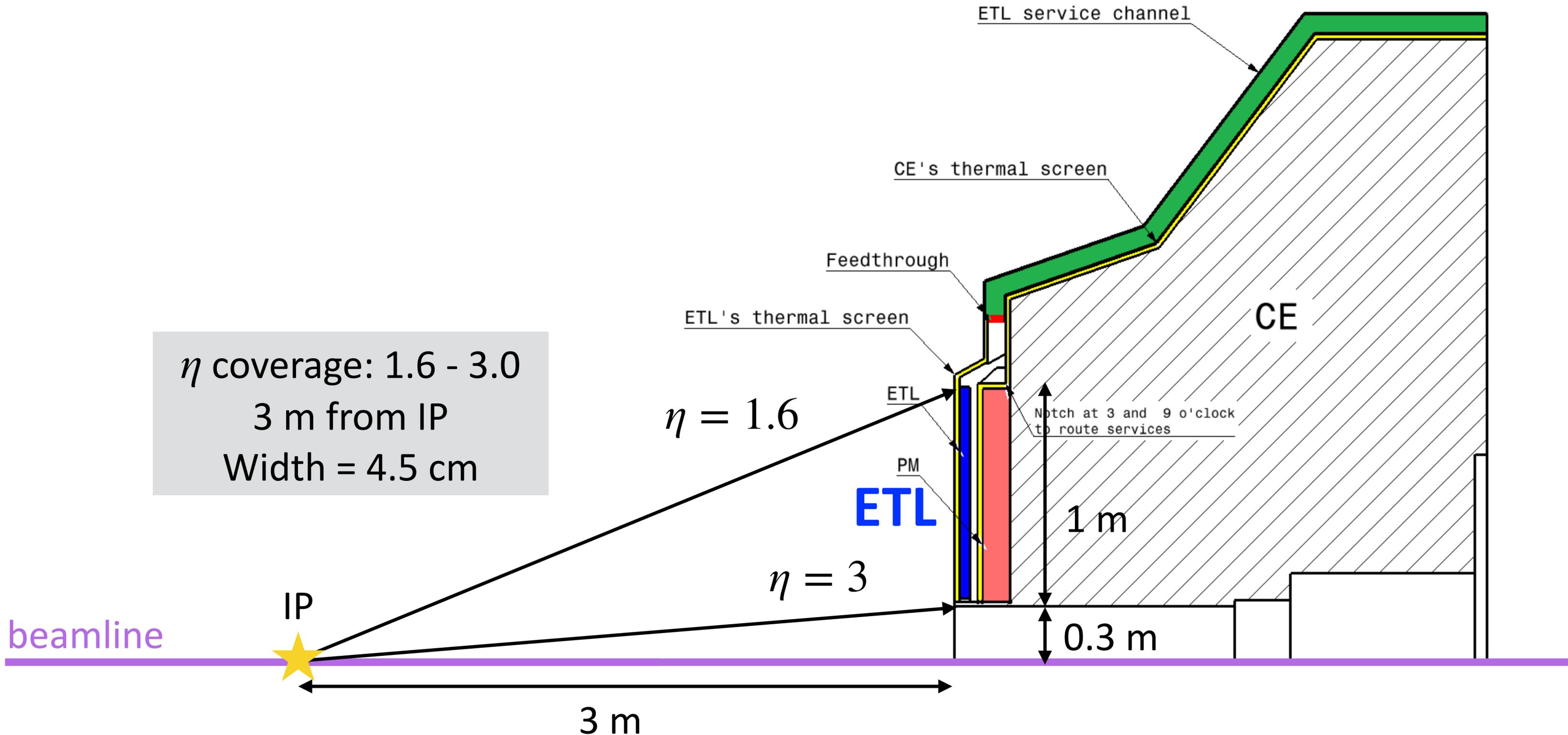
# Status of CMS LGAD sensor testing

Jae Hyeok Yoo (Korea University)

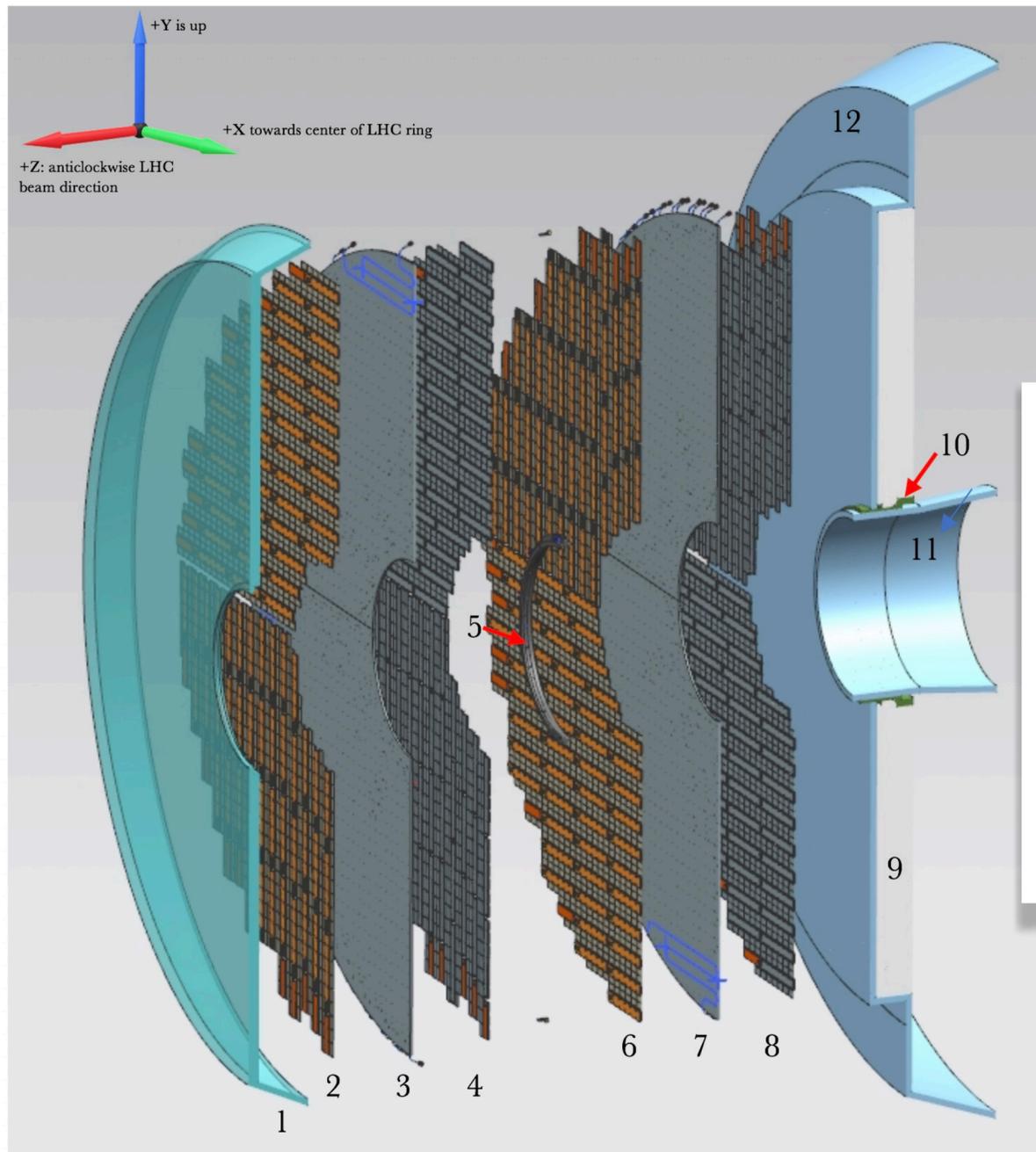
11/03/2022

APCTP Workshop on the Physics of Electron Ion Collider  
@ Howard Johnson Incheon Airport Hotel

# Endcap Timing Layer (ETL)

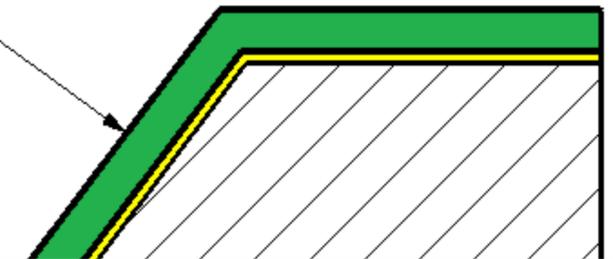


- 1: ETL Thermal Screen
- 2: Disk 1, Face 1
- 3: Disk 1 Support Plate
- 4: Disk 1, Face 2
- 5: ETL Mounting Bracket
- 6: Disk 2, Face 1
- 7: Disk 2 Support Plate
- 8: Disk 2, Face 2
- 9: HGCal Neutron Moderator
- 10: ETL Support Cone
- 11: Support cone insulation
- 12: HGCal Thermal Screen

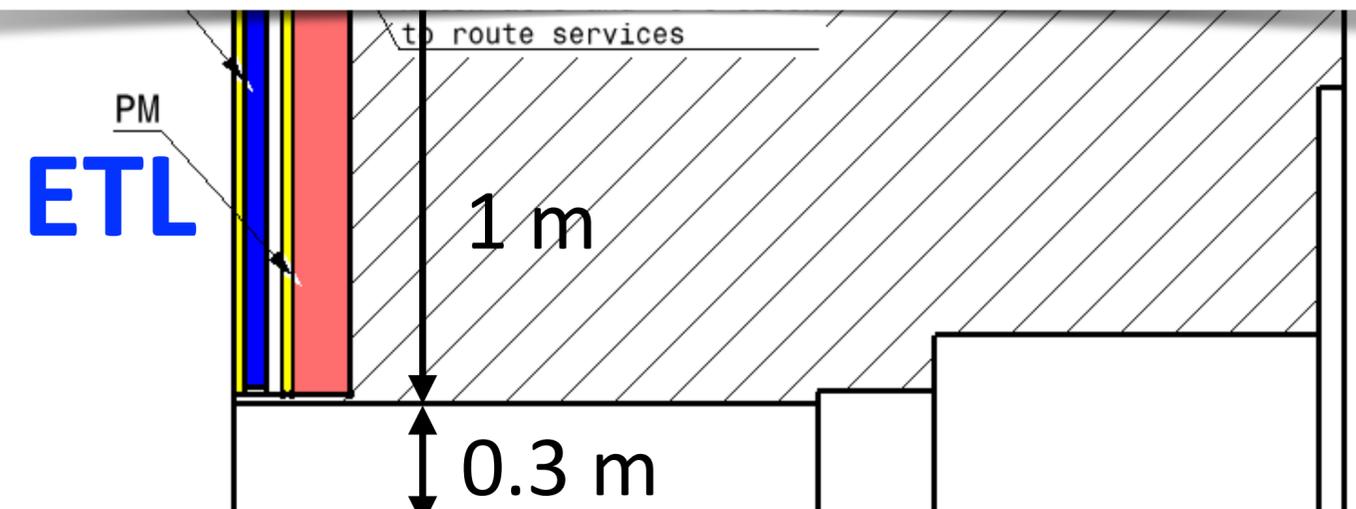


# Endcap Timing Layer (ETL)

ETL service channel



- 2 double-sided disks in each endcap
- Fraction of coverage per disk > 85%
- 1.8 hits per track
- $\sigma_t = 35$  ps per track ( $\sigma_t \leq 50$  ps per hit)
- Total sensor area = 7.9 m<sup>2</sup> per endcap



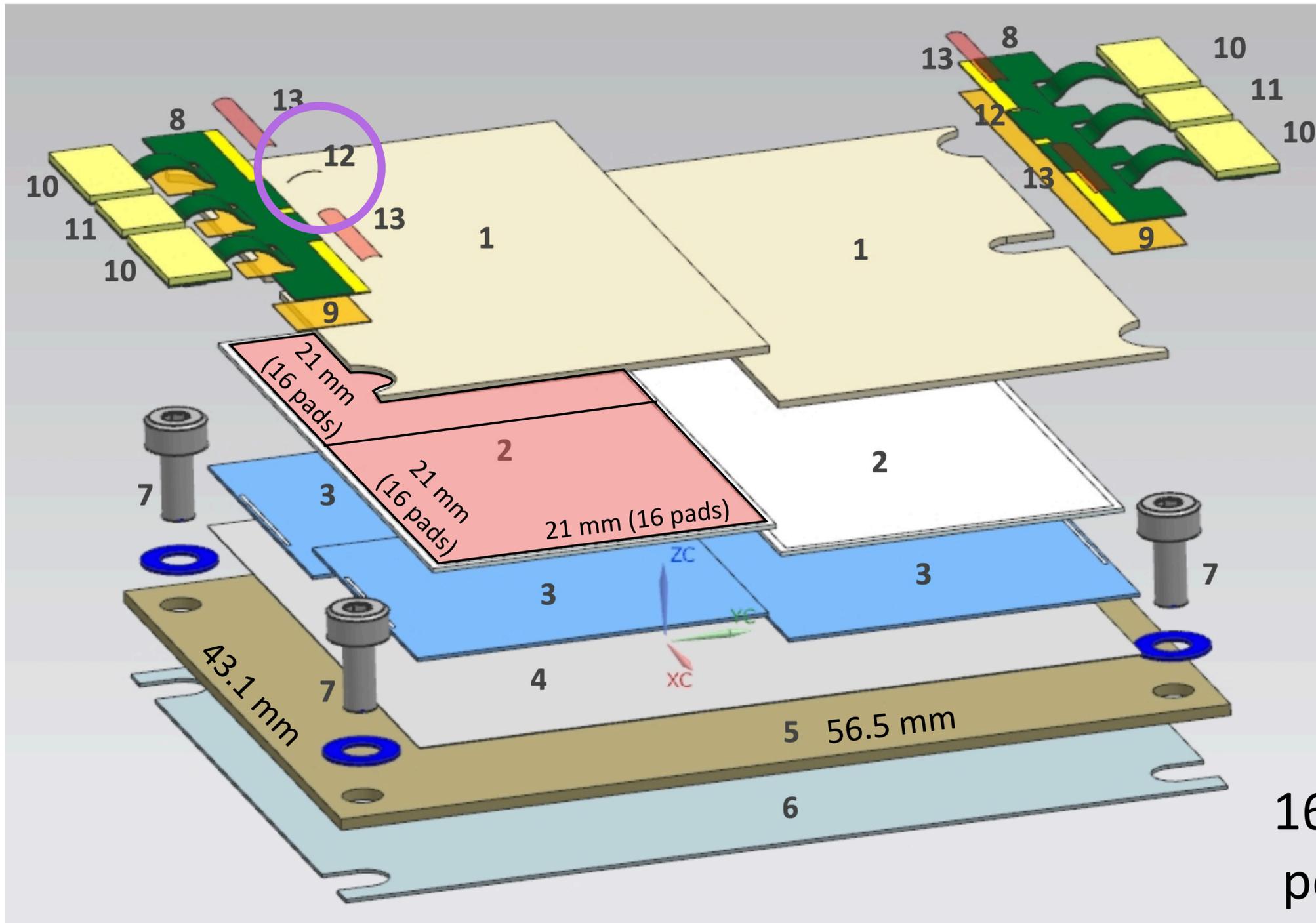
beamline

IP



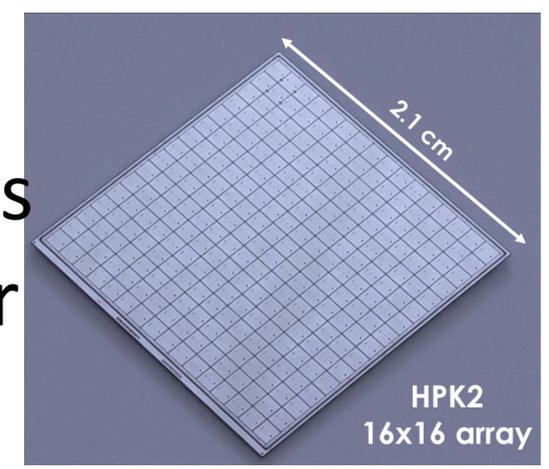
3 m

# LGAD sensors in module

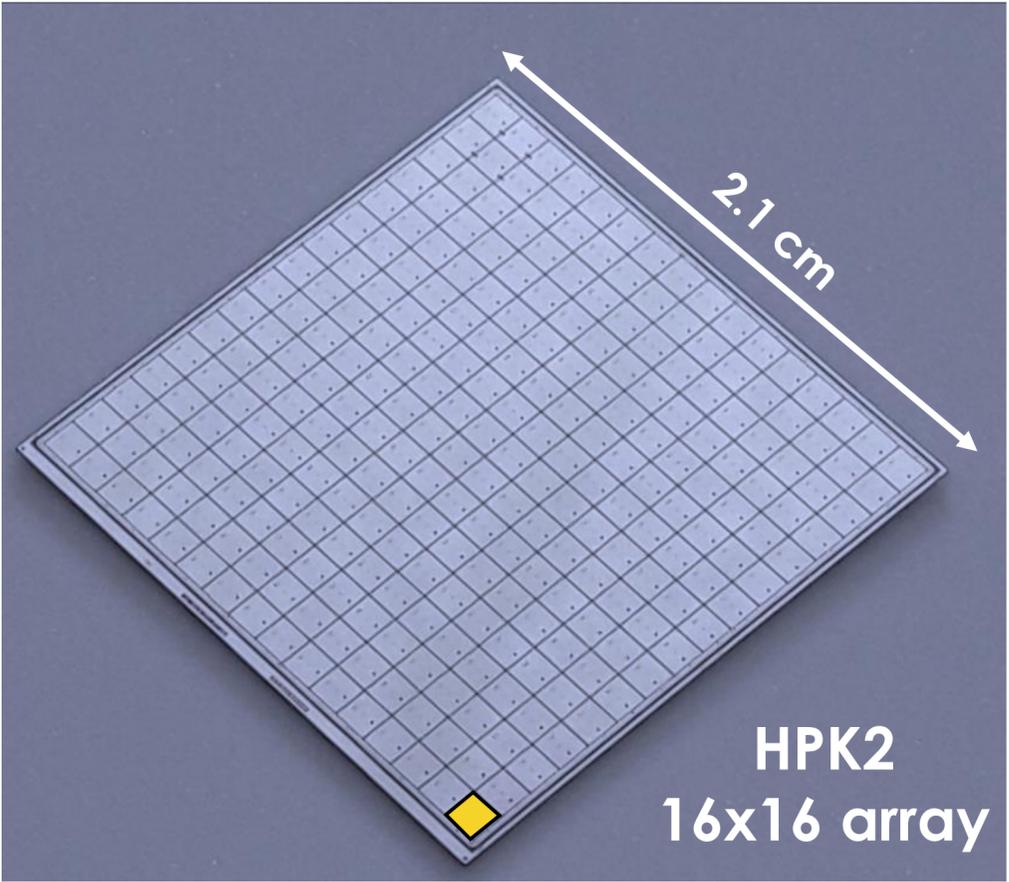


- 1: AIN module cover
- 2: LGAD sensor
- 3: ETL ASIC
- 4: Mounting film
- 5: AIN carrier
- 6: Mounting film
- 7: Mounting screw
- 8: Front-end hybrid
- 9: Adhesive film
- 10: Readout connector
- 11: High voltage connector
- 12: LGAD bias voltage wirebond
- 13: ETROC wirebonds

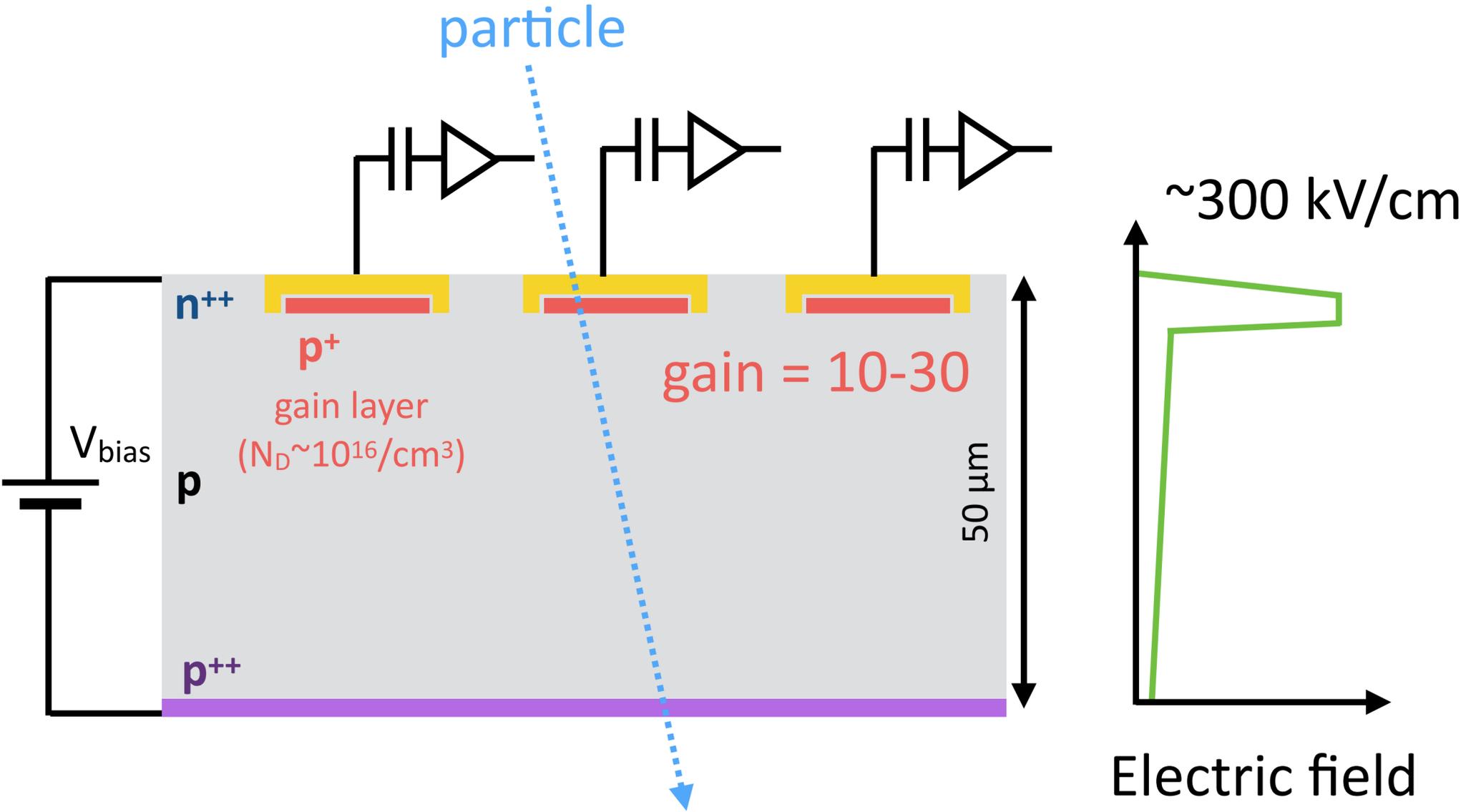
16x16 pads  
per sensor



# LGAD sensor



One pad (pixel) =  $1.3 \times 1.3 \text{ mm}^2$

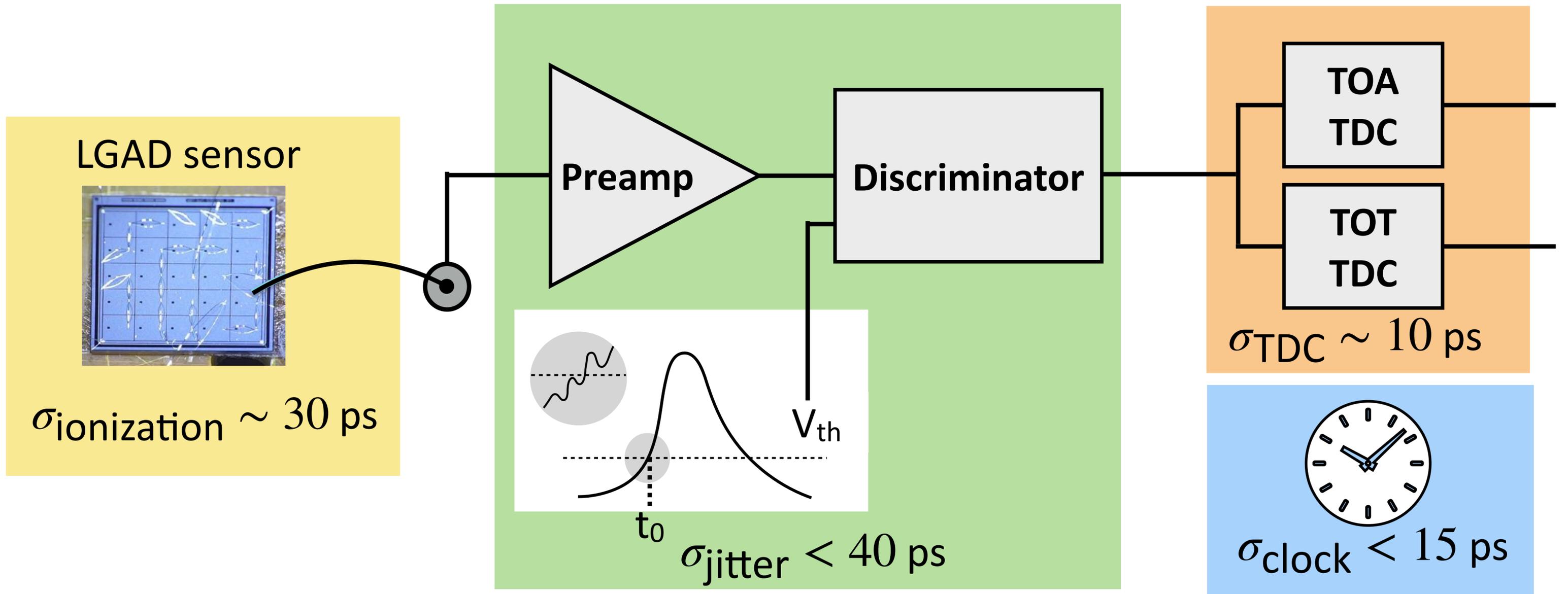


Additional layer added to traditional n-in-p sensor

# Parameters that affect time resolution

How to obtain 50 ps resolution per hit

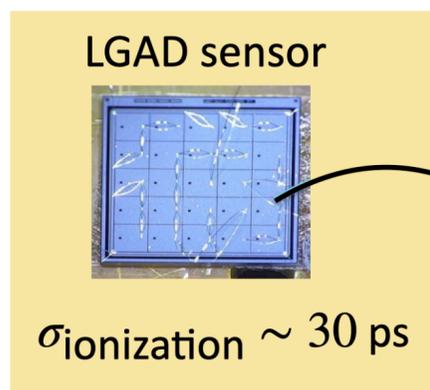
$$\sigma_t^2 = \sigma_{\text{ionization}}^2 + \sigma_{\text{jitter}}^2 + \sigma_{\text{TDC}}^2 + \sigma_{\text{clock}}^2$$



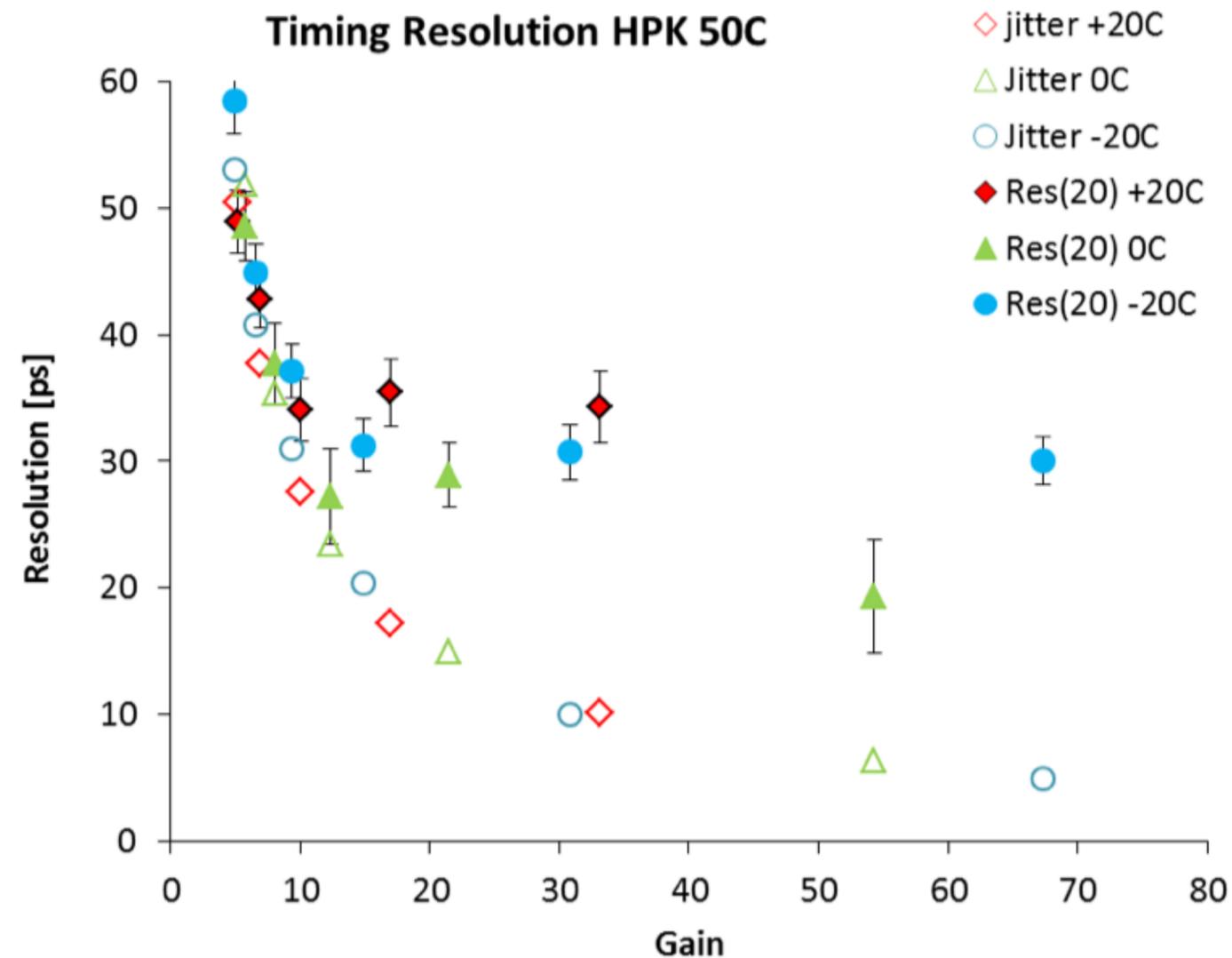
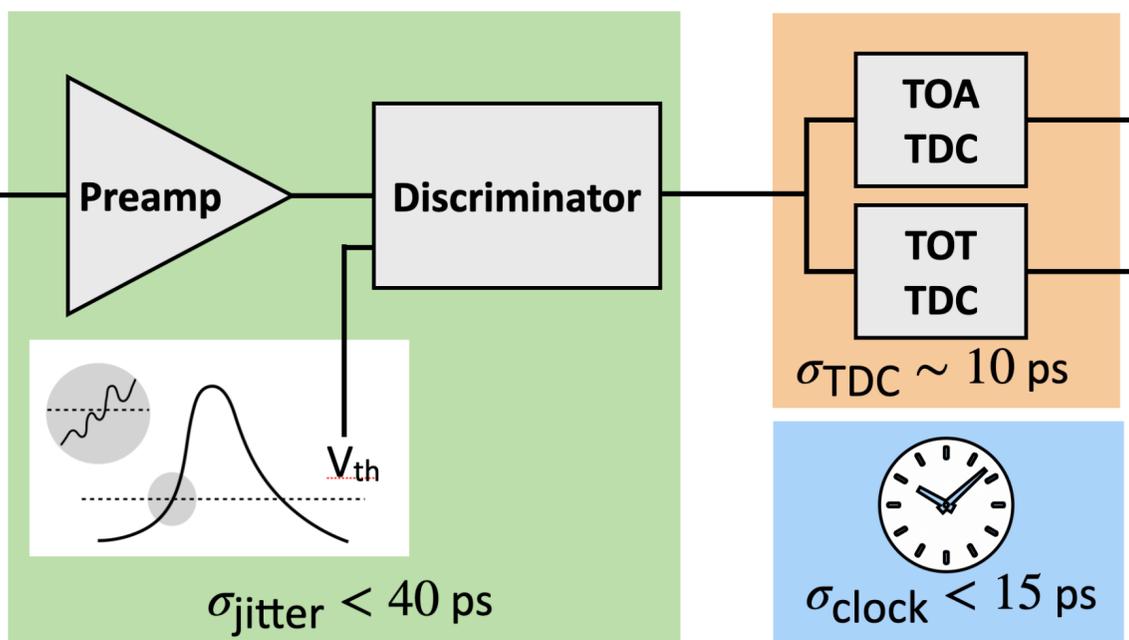
# Main contributor to time resolution

How to obtain 50 ps resolution per hit

$$\sigma_t^2 = \sigma_{\text{ionization}}^2 + \sigma_{\text{jitter}}^2 + \sigma_{\text{TDC}}^2 + \sigma_{\text{clock}}^2$$



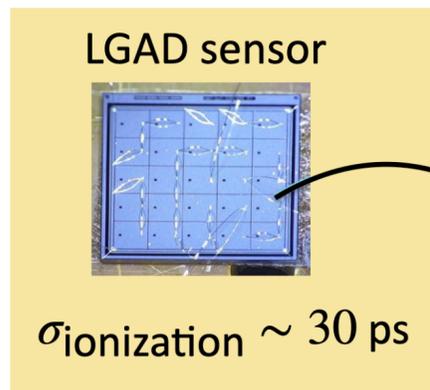
$\sigma_{\text{ionization}} \sim 30 \text{ ps}$



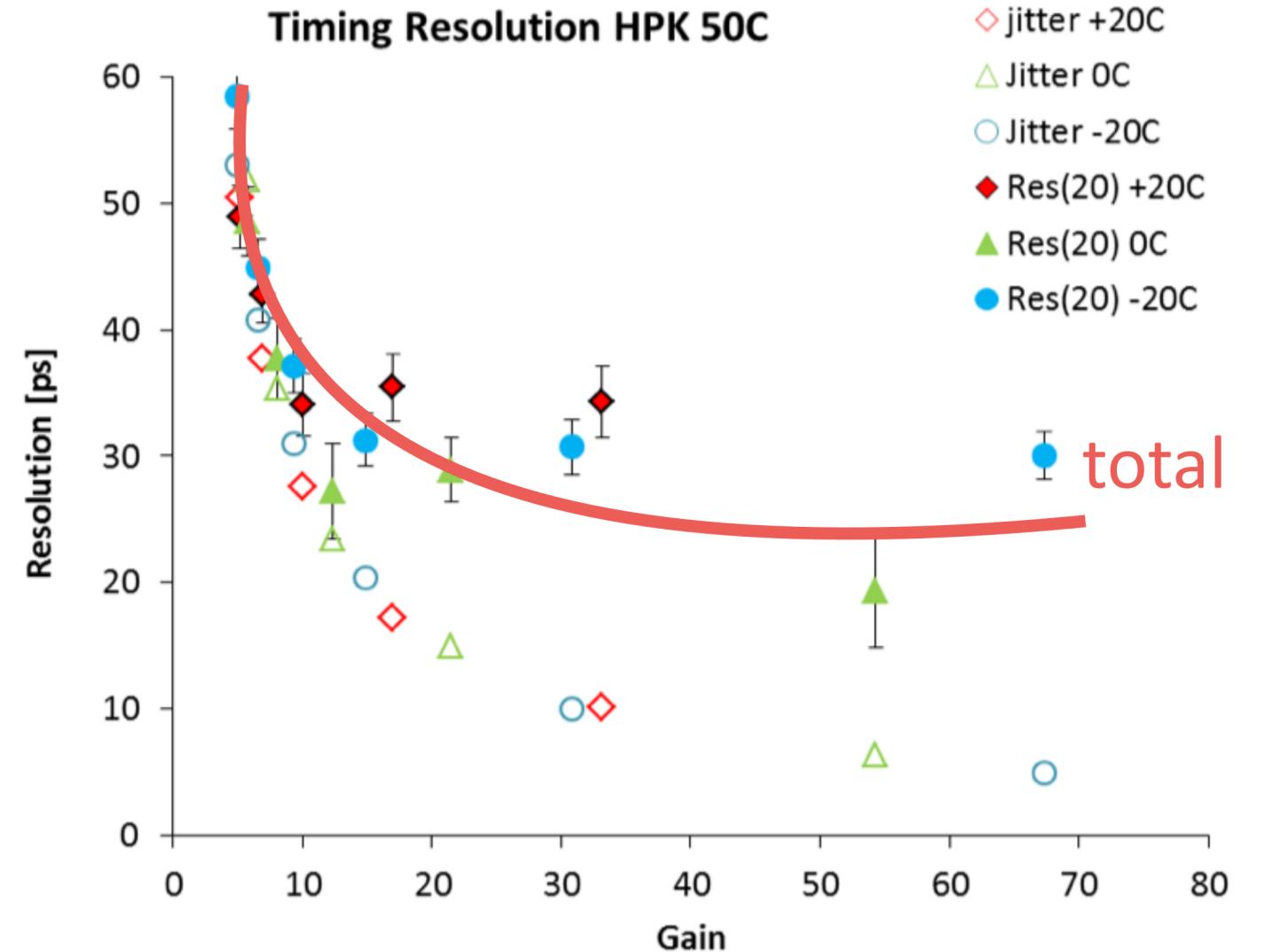
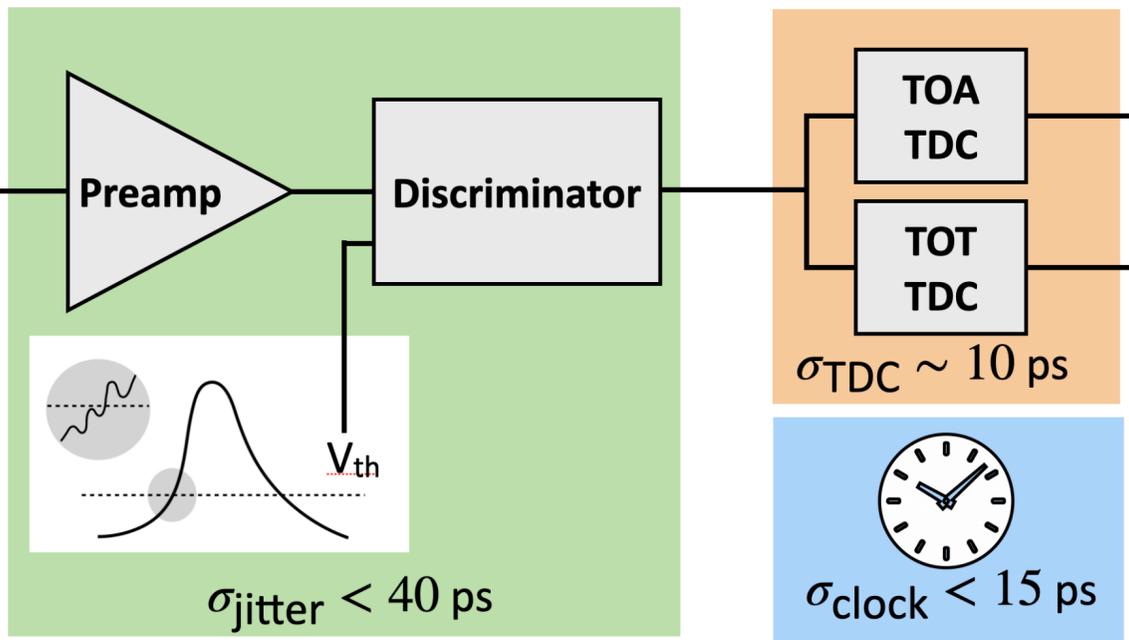
# Main contributor to time resolution

How to obtain 50 ps resolution per hit

$$\sigma_t^2 = \sigma_{\text{ionization}}^2 + \sigma_{\text{jitter}}^2 + \sigma_{\text{TDC}}^2 + \sigma_{\text{clock}}^2$$



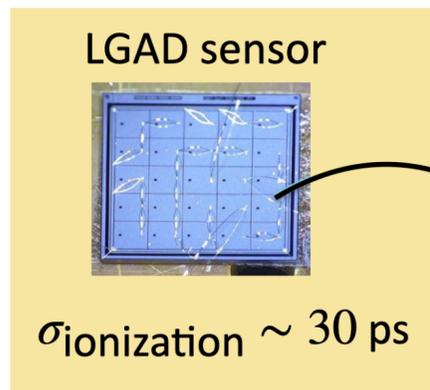
$\sigma_{\text{ionization}} \sim 30$  ps



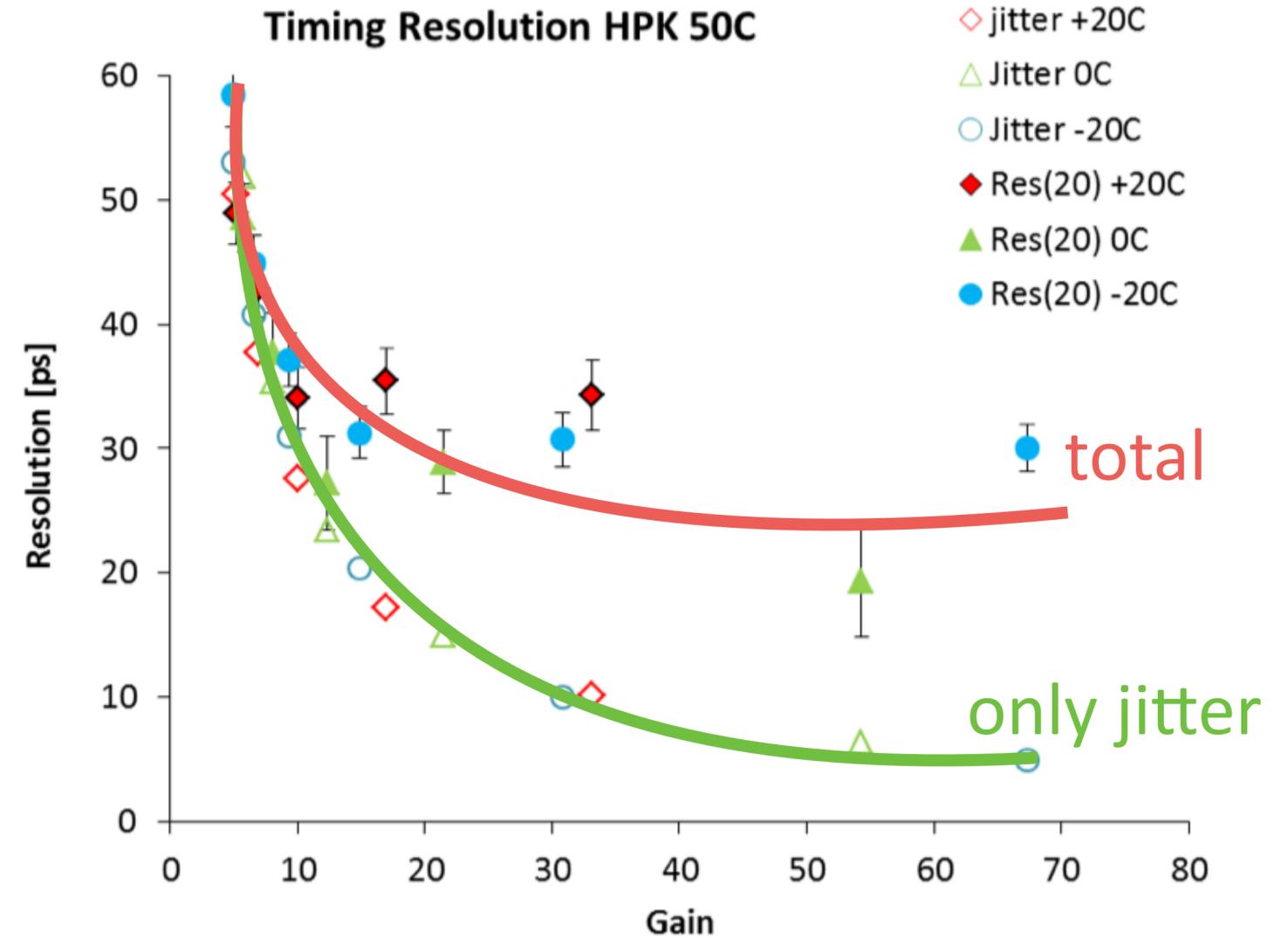
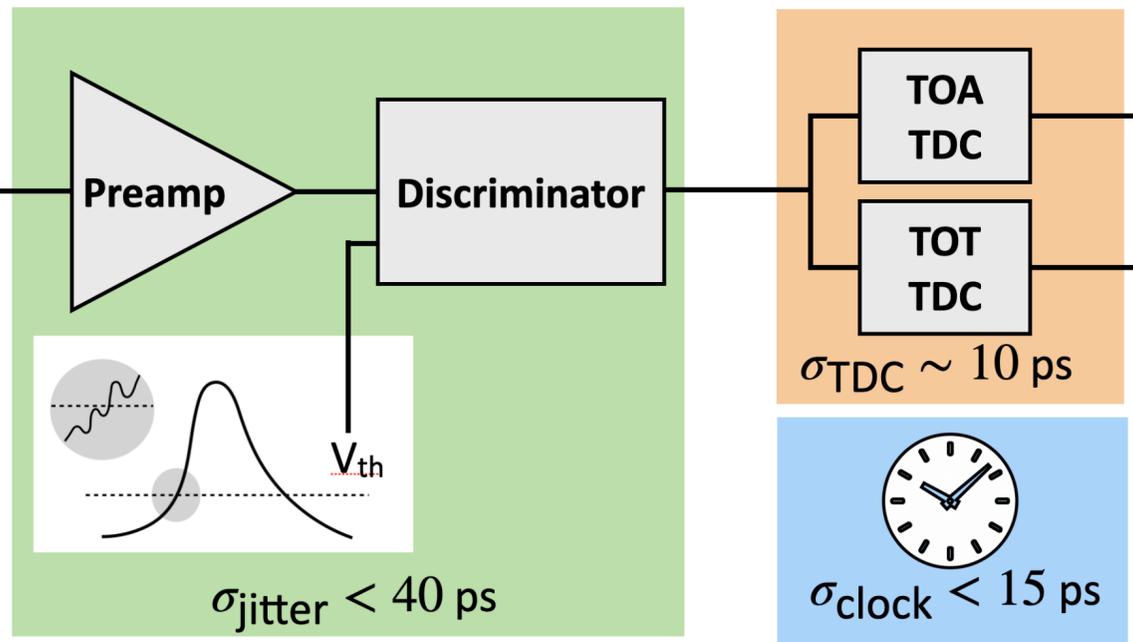
# Main contributor to time resolution

How to obtain 50 ps resolution per hit

$$\sigma_t^2 = \sigma_{\text{ionization}}^2 + \sigma_{\text{jitter}}^2 + \sigma_{\text{TDC}}^2 + \sigma_{\text{clock}}^2$$

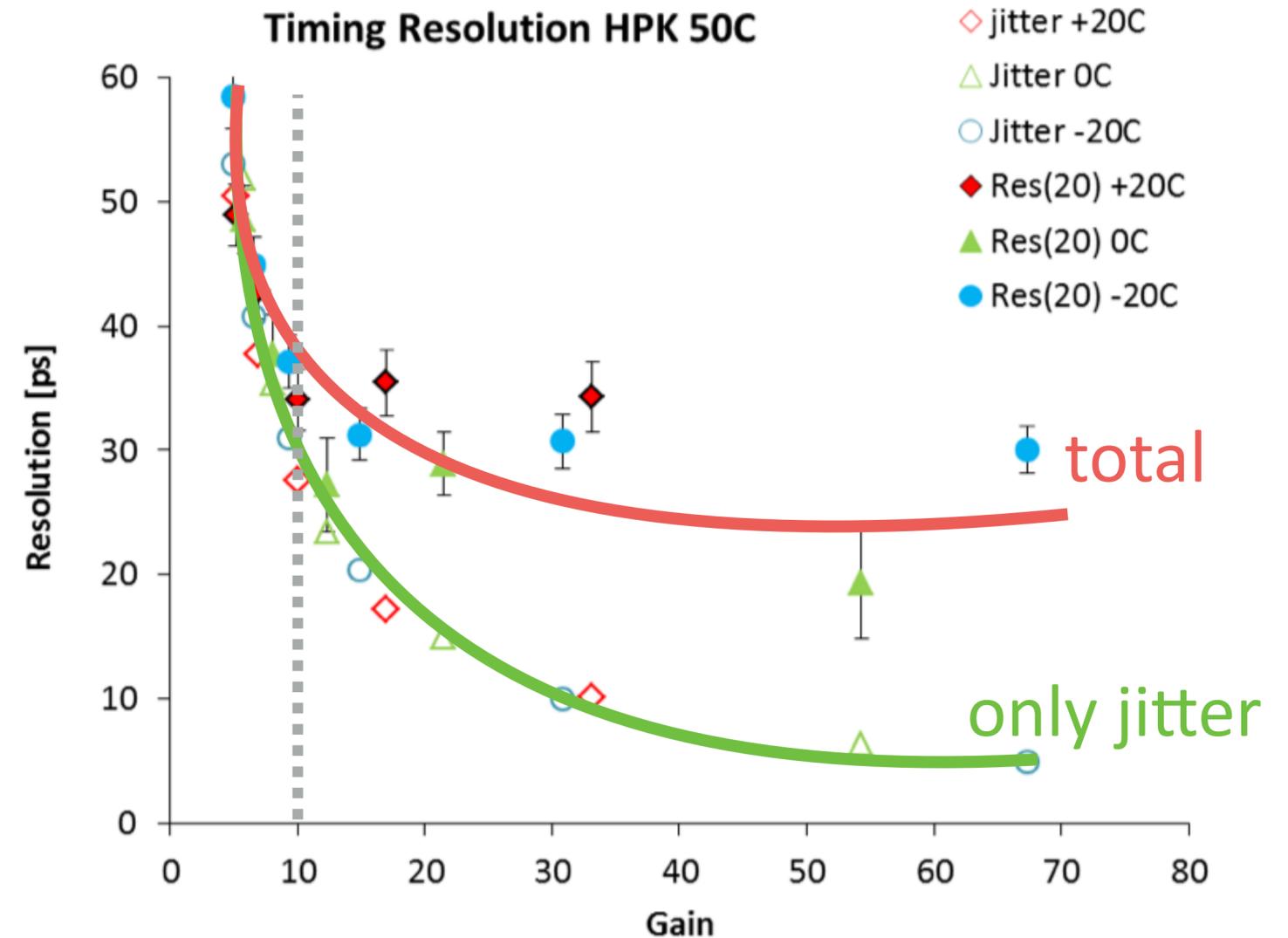
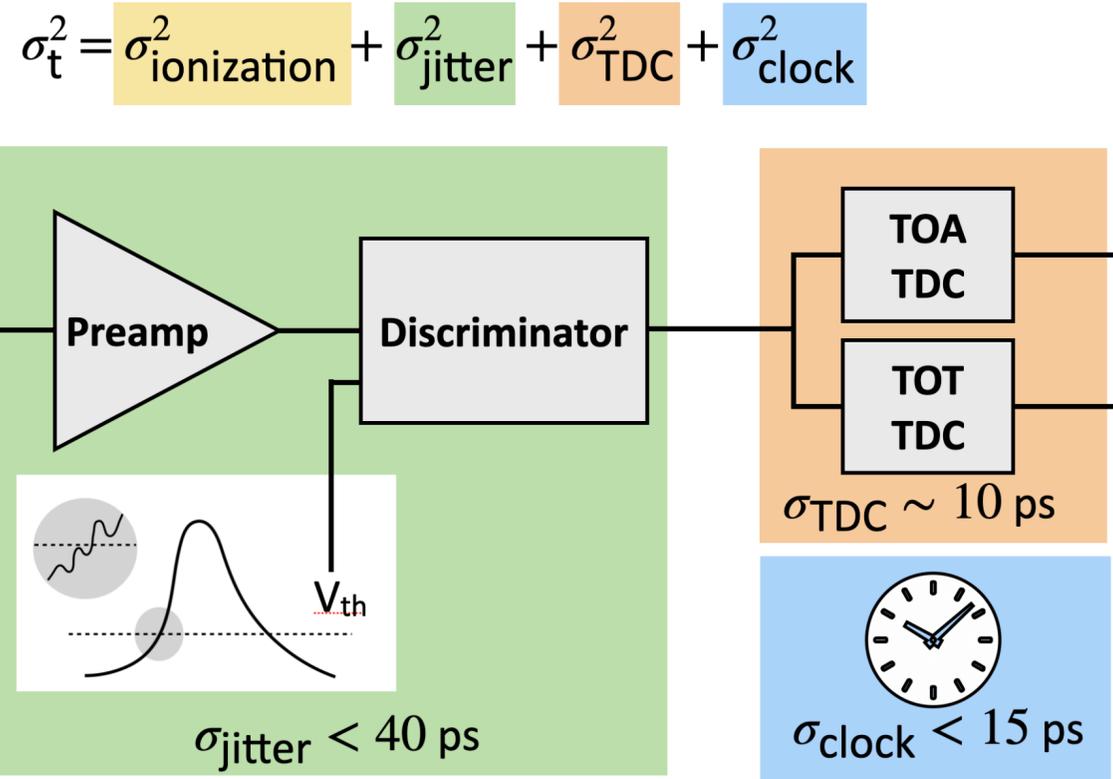


$\sigma_{\text{ionization}} \sim 30$  ps



# Main contributor to time resolution

How to obtain 50 ps resolution per hit



In gain  $> 10$ , main contribution is sensor resolution  
(dominated by Landau fluctuations)

# Market Survey (MS)

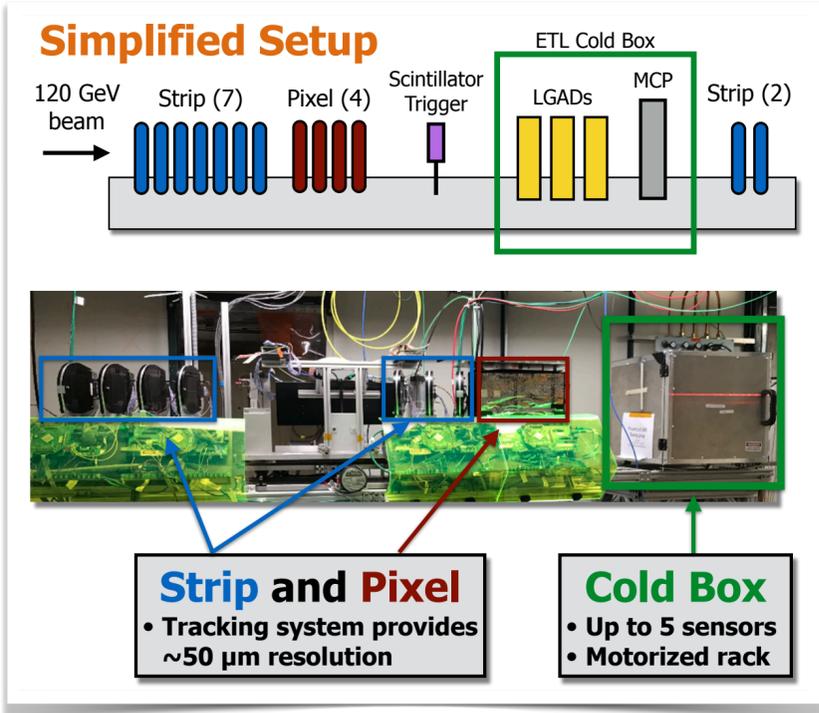
- We are in the process of Market Survey (MS)
- Goal is to identify potential sensor manufacturers
  - FBK (Italy), HPK (Japan), IHEP-IME (China-Singapore), Teledyne (U.S.), MICRON (U.S.), CNM (Spain)
- INFN Torino, Fermilab, IFCA, UCSB, UZH, HIT and Korea University (KU) are participating in the MS sensor testing
- Rest of the talk will focus on the recent activities @KU

# How are sensors tested?

Probe station @KU



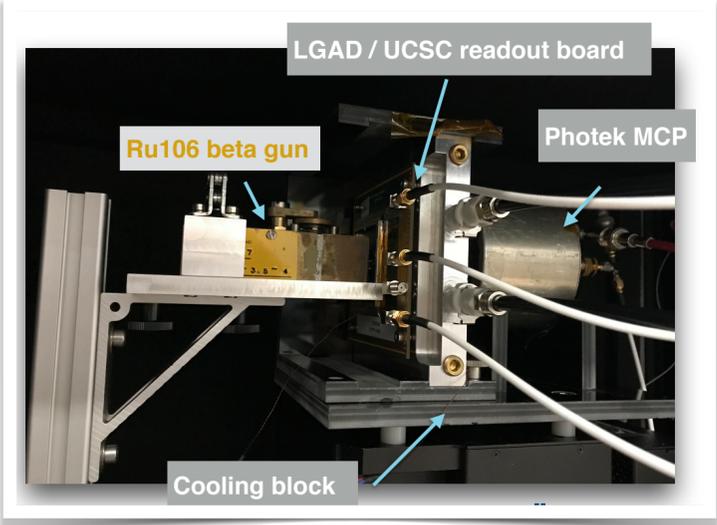
Test beam setup @FNAL



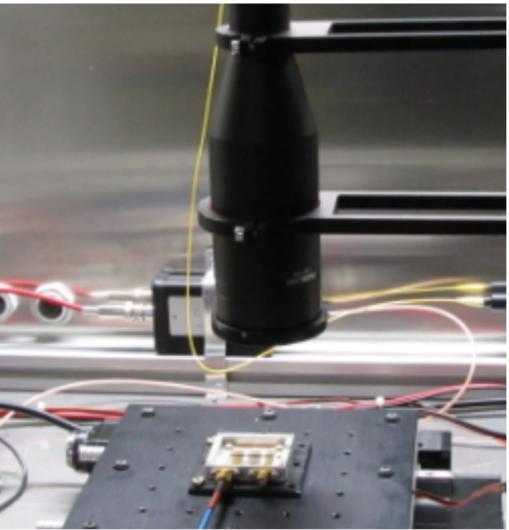
Andres Abreu Nazario

- Probe station
  - Measure IV and CV curves
- Test beam
  - Measure gain, hit efficiency, timing
  - At FNAL, 1-2 times per year
- Beta source
  - Measure gain, timing
- Laser scanning device
  - Measure uniformity of gain, inter-pad gap

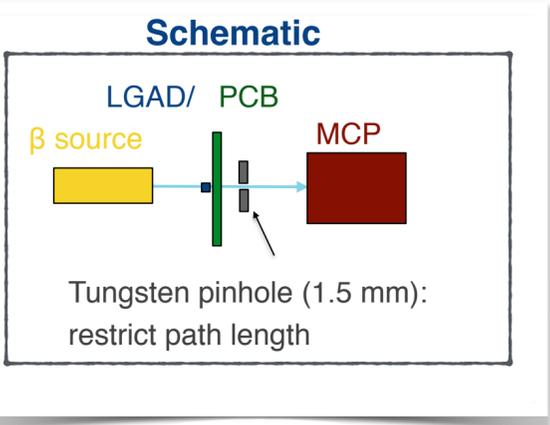
Beta source test setup @FNAL



Laser scanning device @KU



Ryan Heller



# Highlights of sensor testing at KU

- KU participated in the FBK sensor testing campaign
- Some highlights from our testing on the FBK sensors are shown in this talk
- Used probe station and laser scanning device for the tests

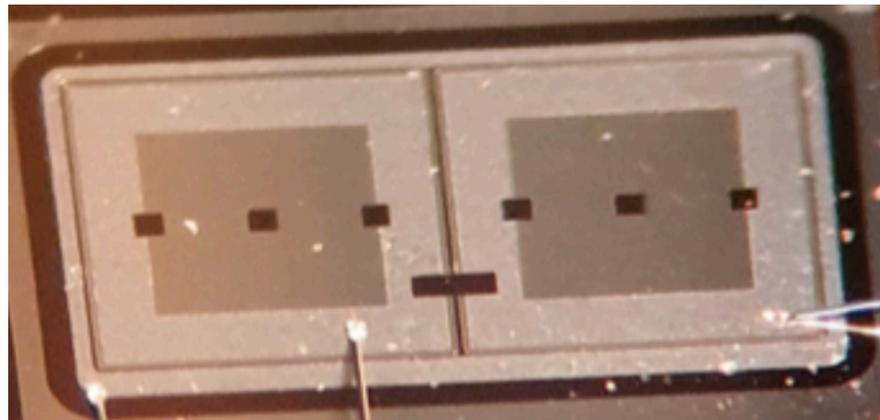
Dr. Kyungmin Lee



Byeong Jin Hong (G2)

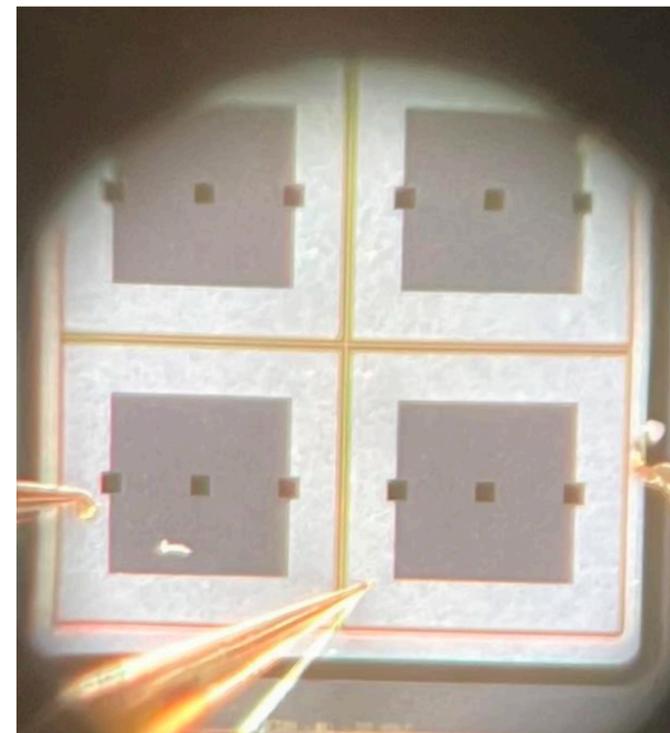


FBK 1x2 sensor



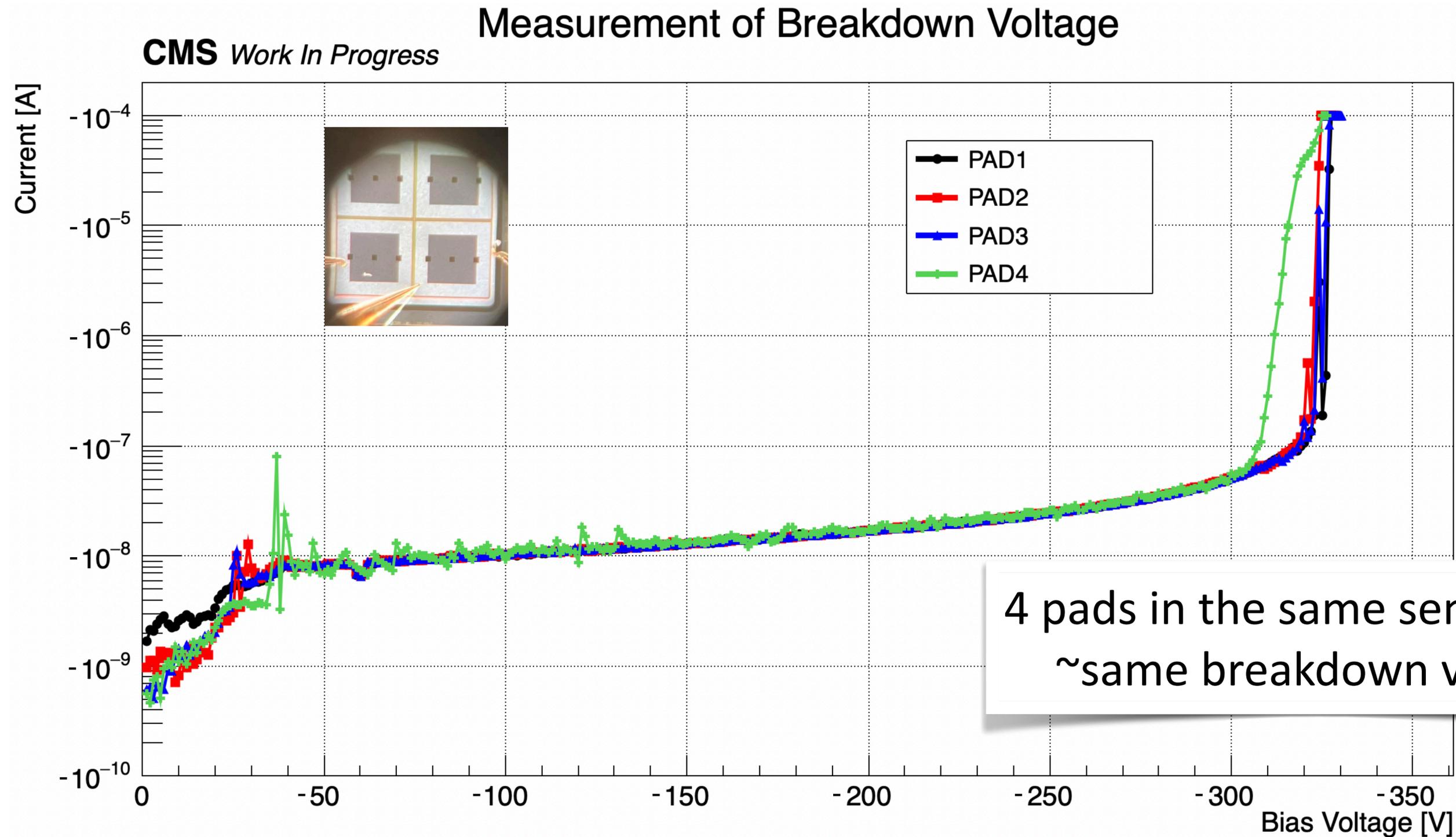
- Breakdown voltage (I-V)
- Bulk depletion voltage (C-V)

FBK 2x2 sensor

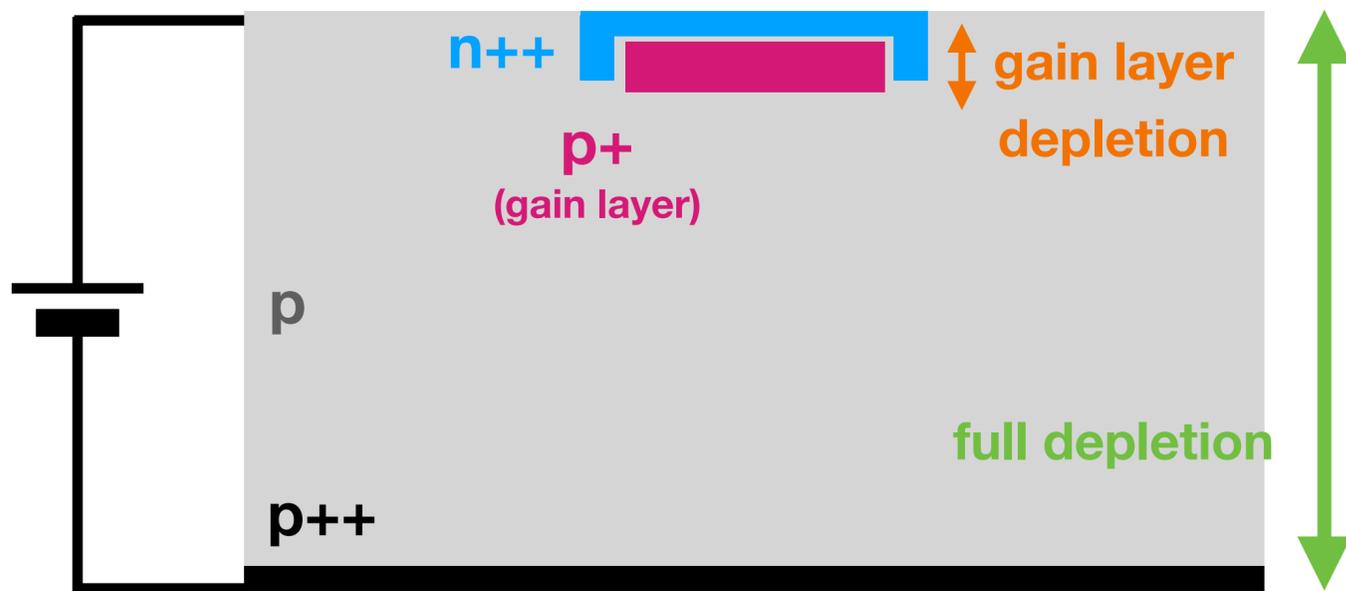


- Pad isolation (inter-pad resistance)
- Inter-pad distance (gap measurement)

# Breakdown voltage (I-V measurement)



# C-V measurement

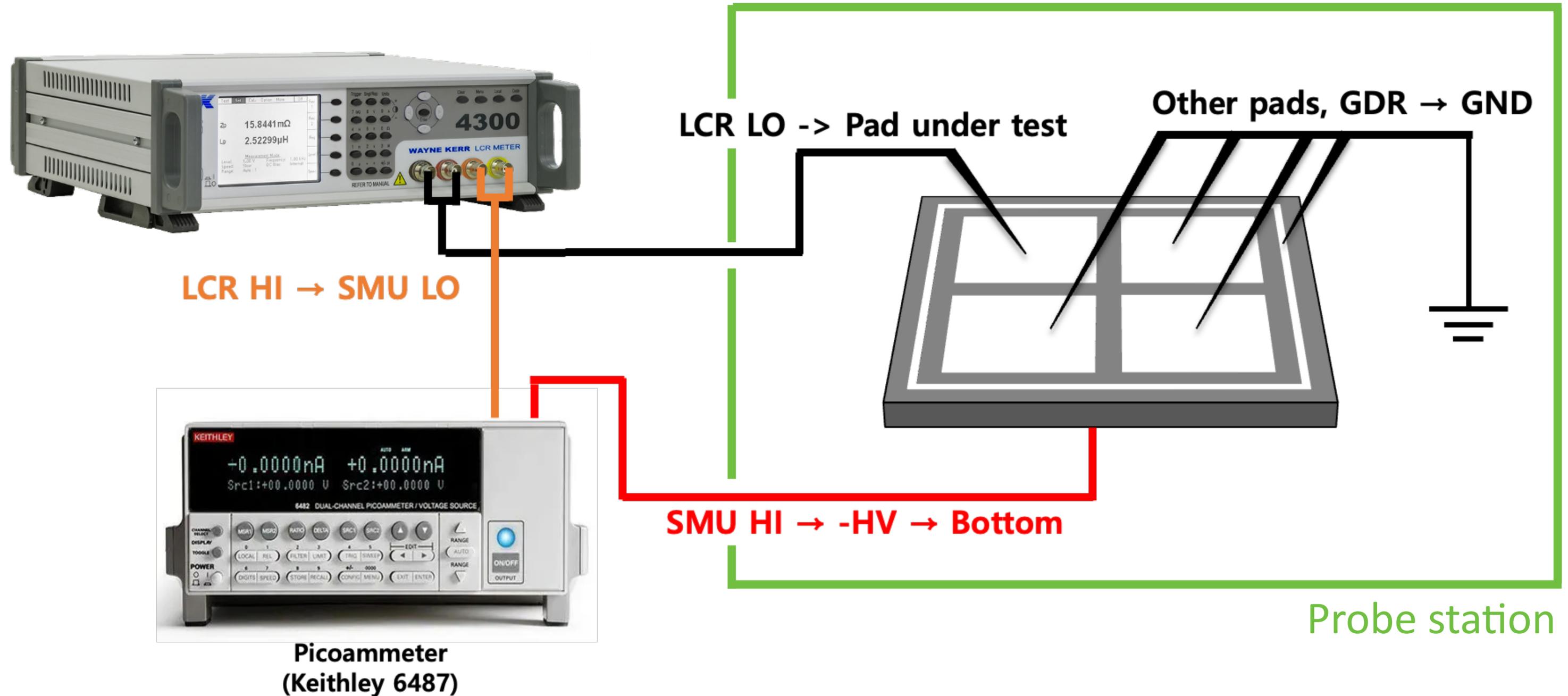


- The full depletion voltage is the value of voltage when the capacitance becomes constant

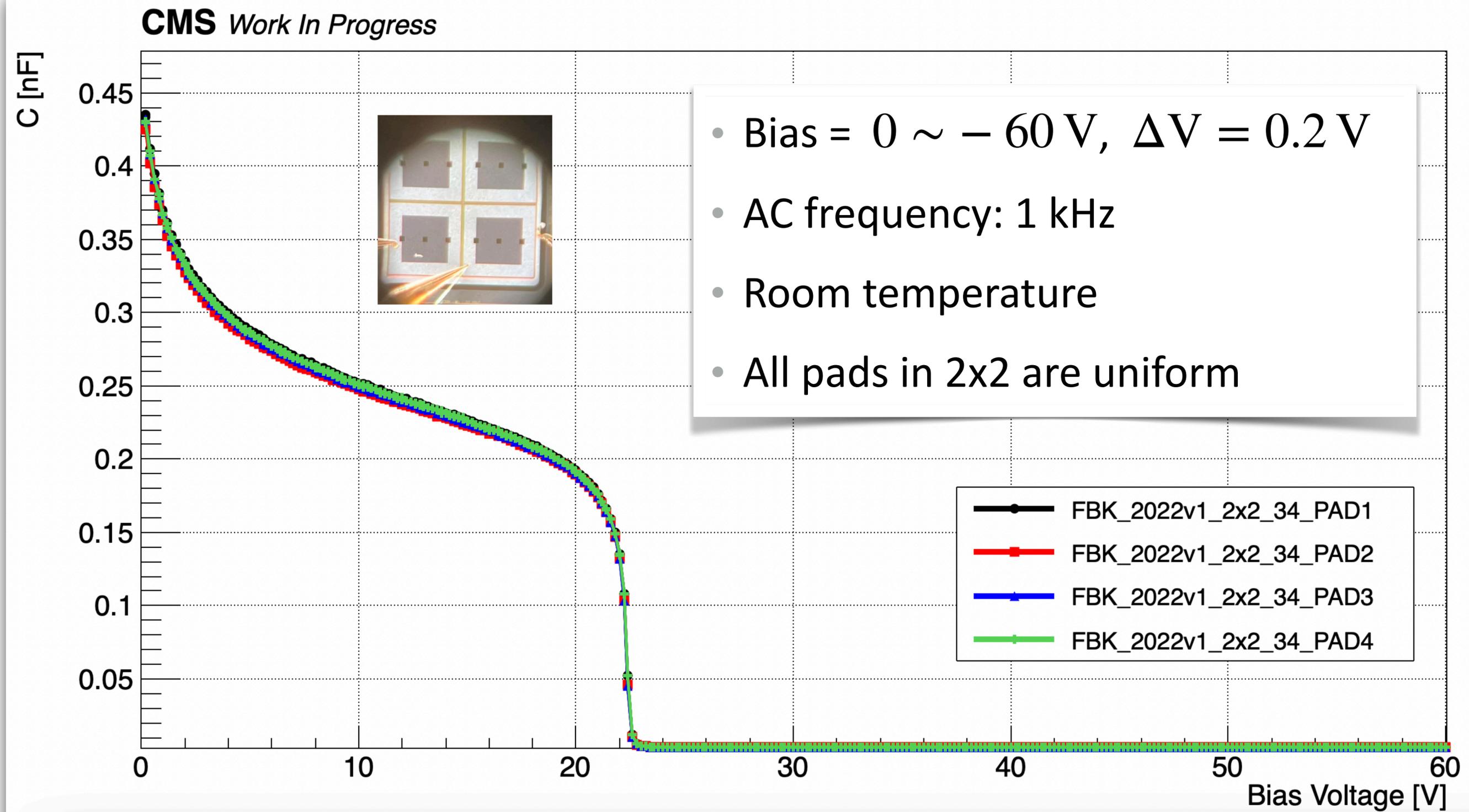
- $C = A \sqrt{\frac{\epsilon q N_{\text{eff}}}{2V}}$  : This equation works until the bulk is fully depleted

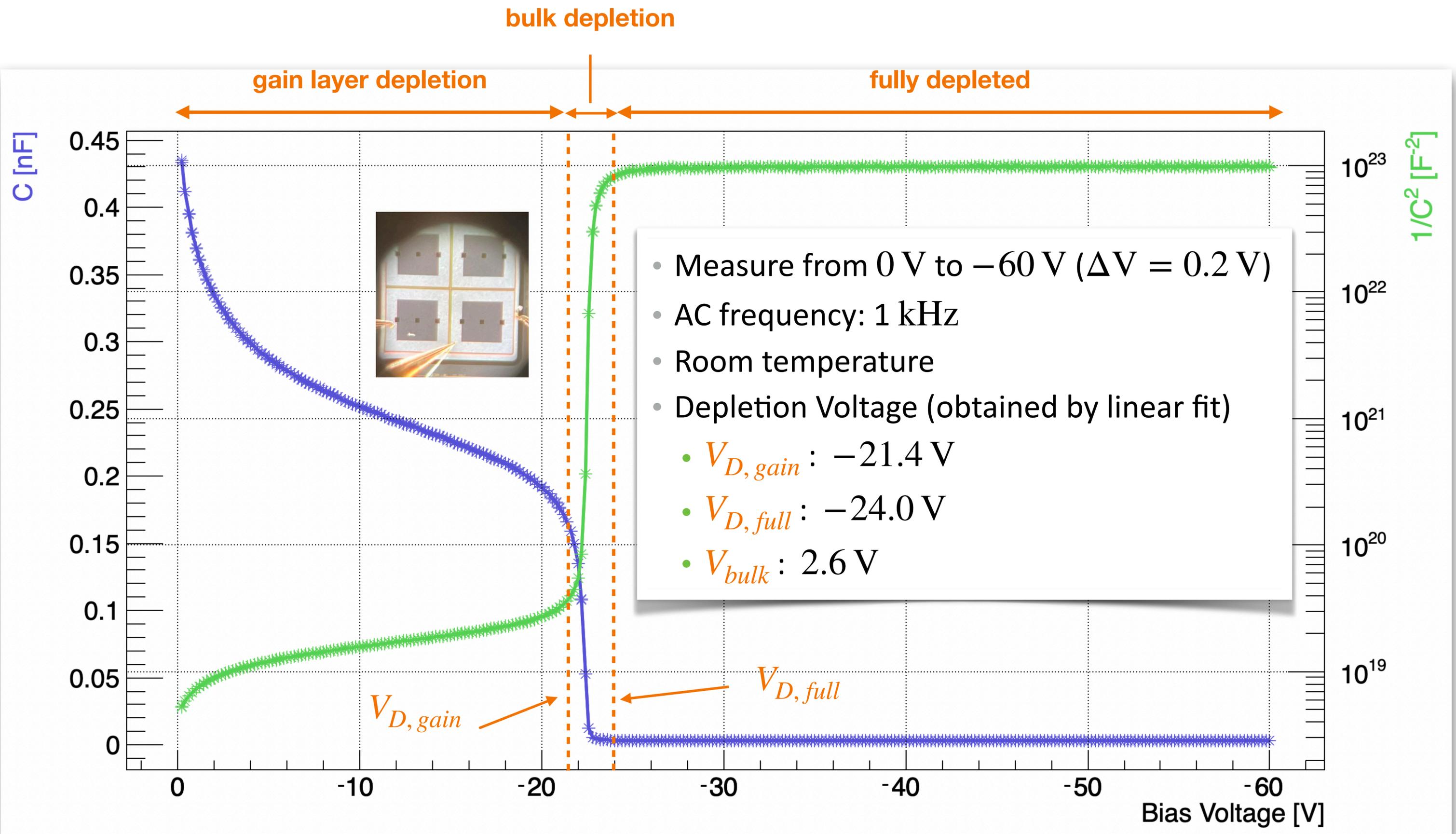
- $V \propto \frac{1}{C^2} \rightarrow$  Get full depletion voltage by plotting  $\frac{1}{C^2}$  vs  $V$

# Setup for C-V measurement

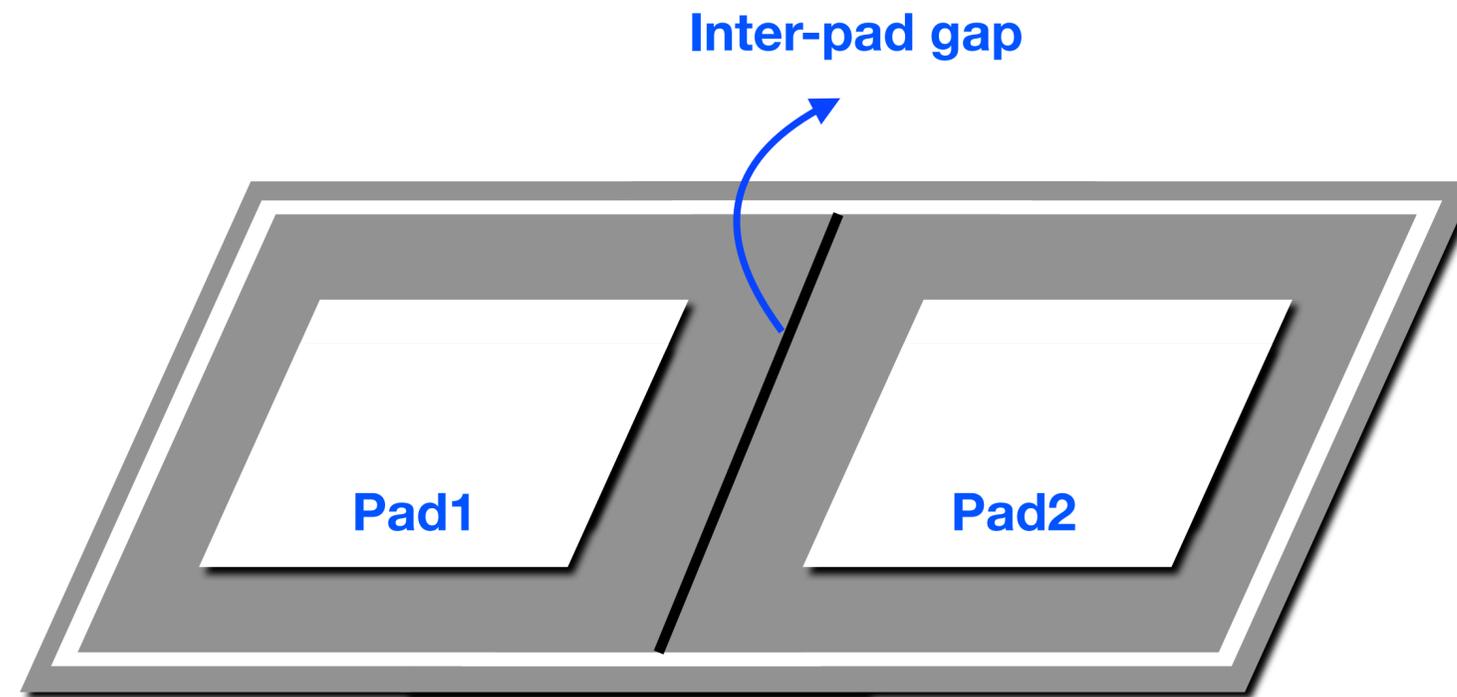


# Results (C-V measurement)

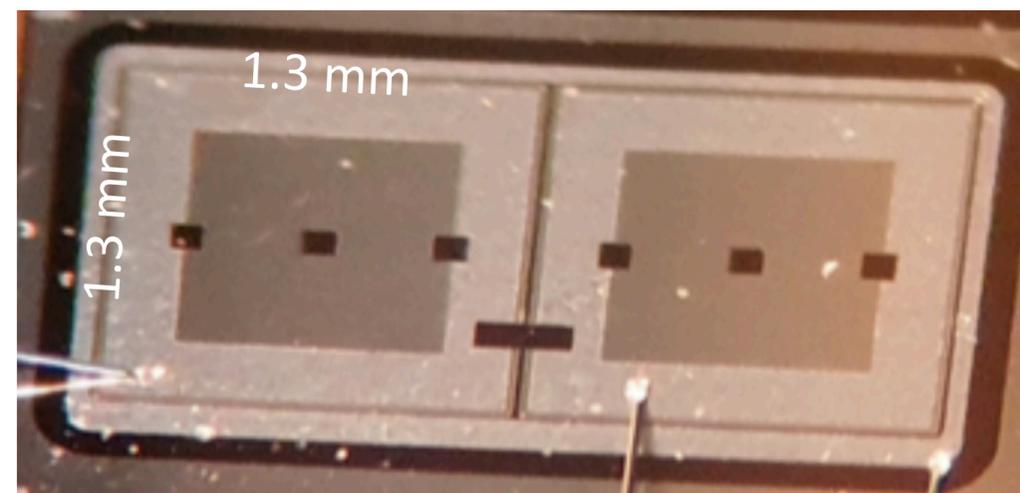
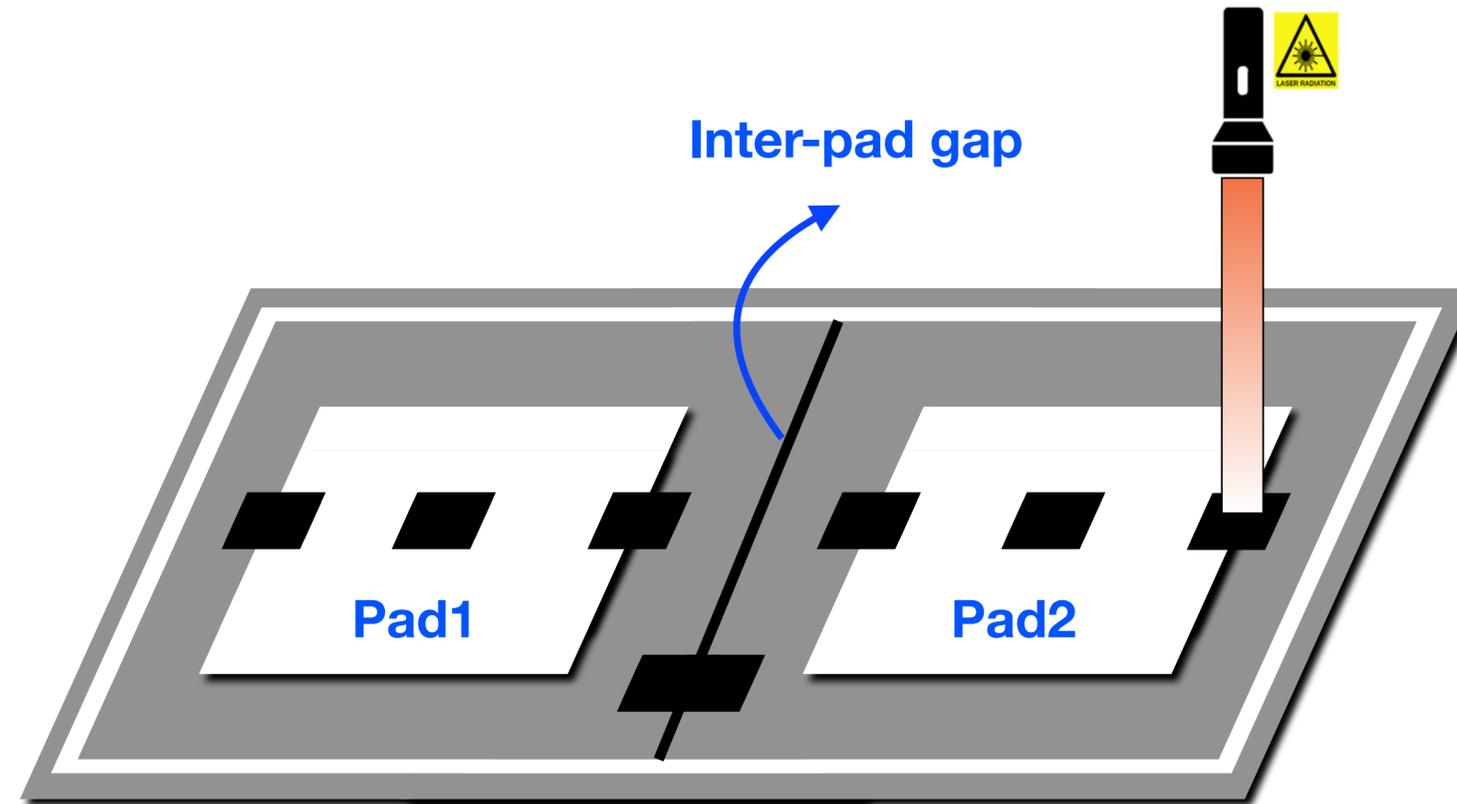




# What should we test for 1x2 sensor ?

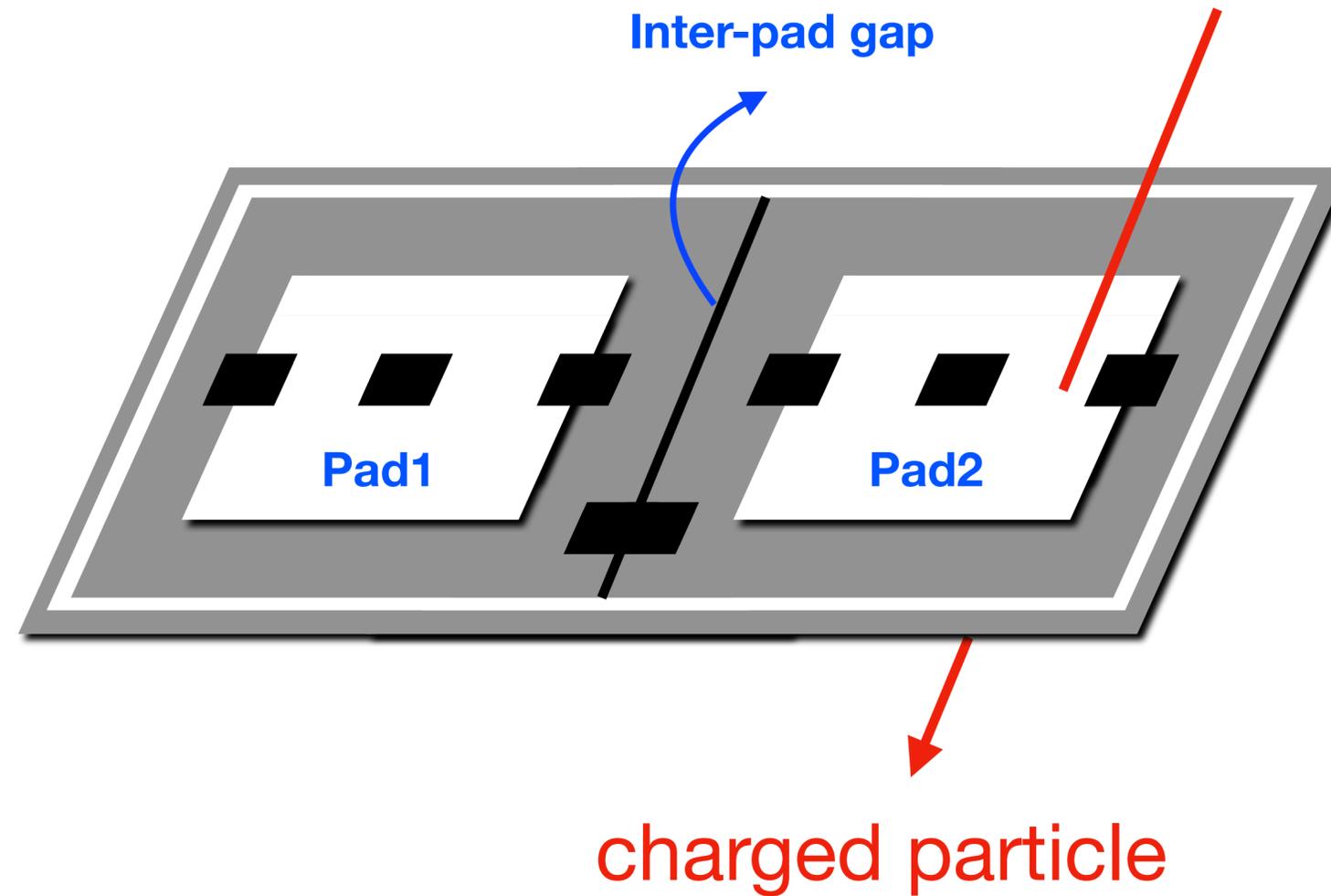


# What should we test for 1x2 sensor ?

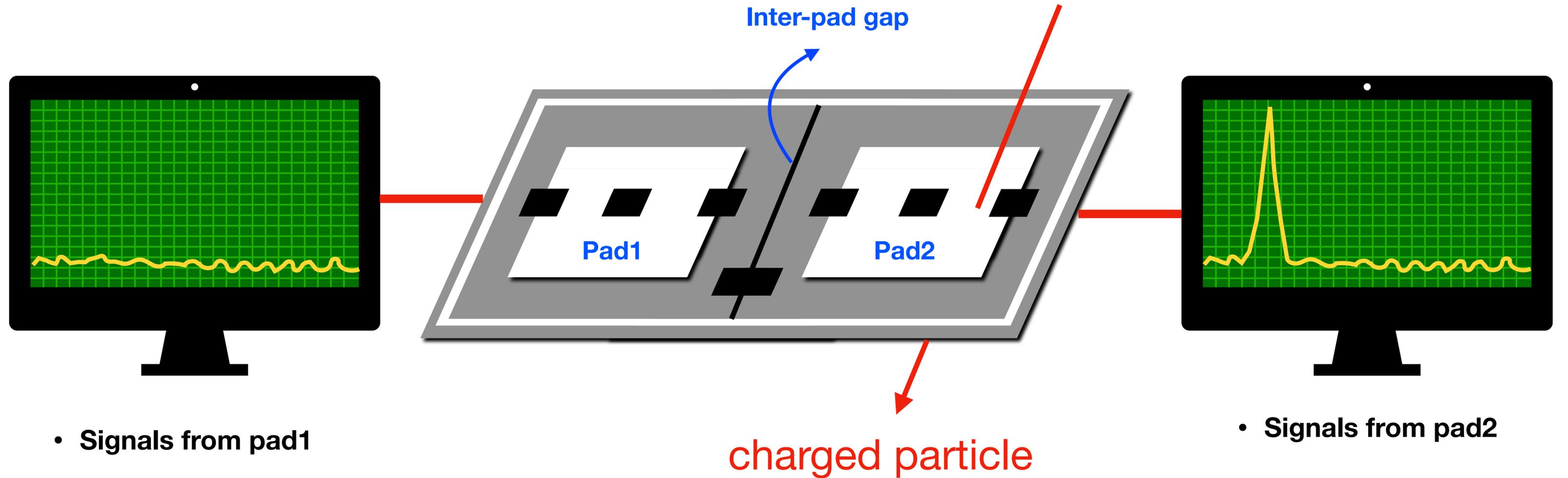


• **FBK 1x2 sensor**

# What should we test for 1x2 sensor ?



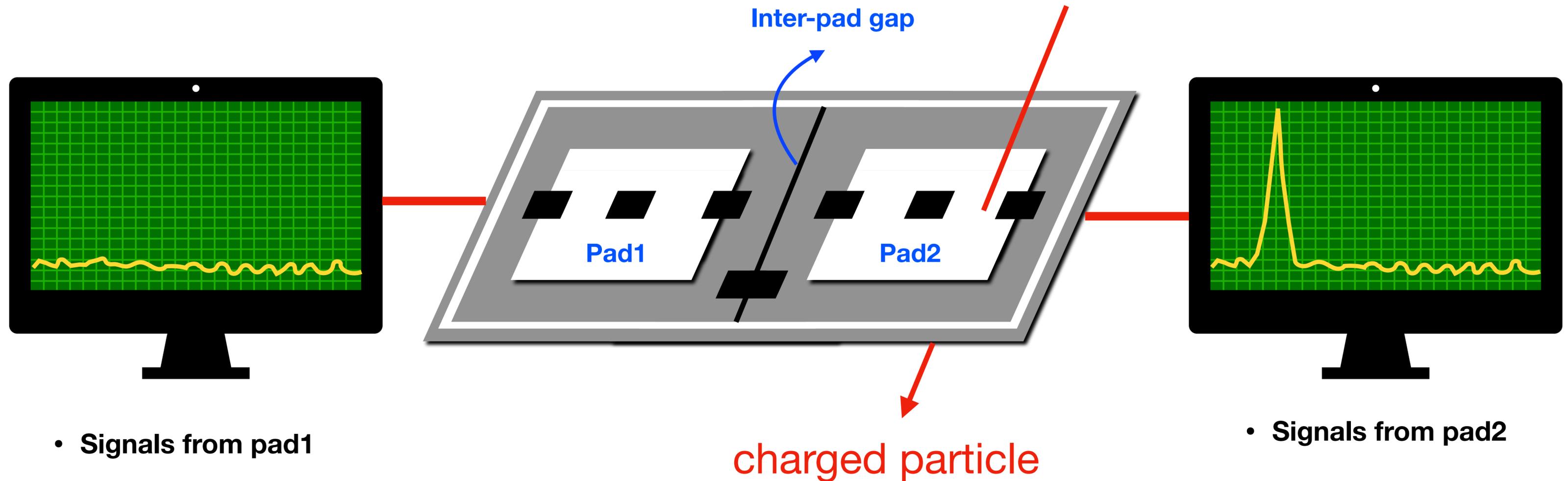
# What should we test for 1x2 sensor ?



• Signals from pad1

• Signals from pad2

# What should we test for 1x2 sensor ?

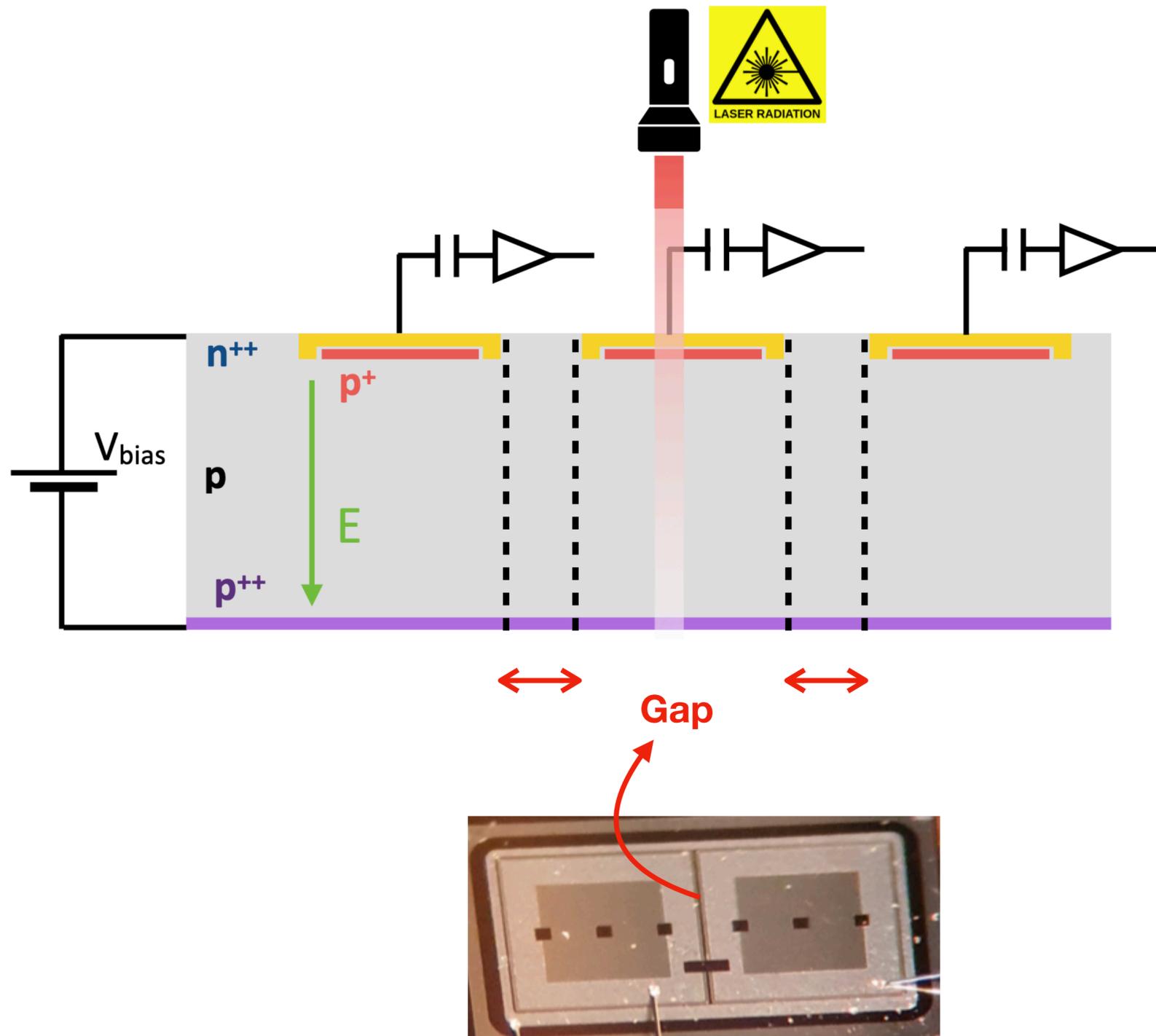


• Signals from pad1

• Signals from pad2

- We can test
  - Inter-pad resistance (pad isolation)
  - Inter-pad distance (gap measurement)

# Gap Measurement

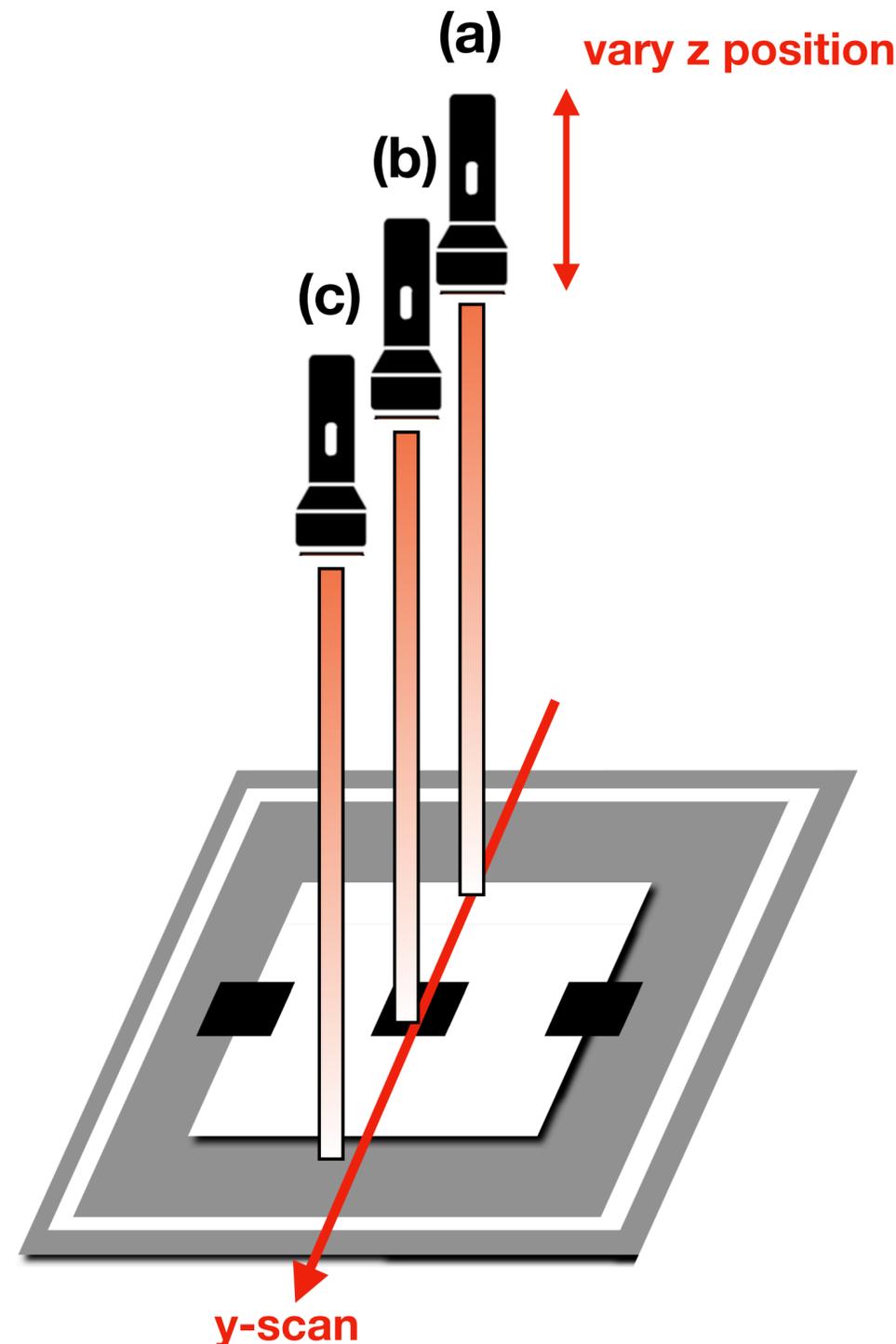
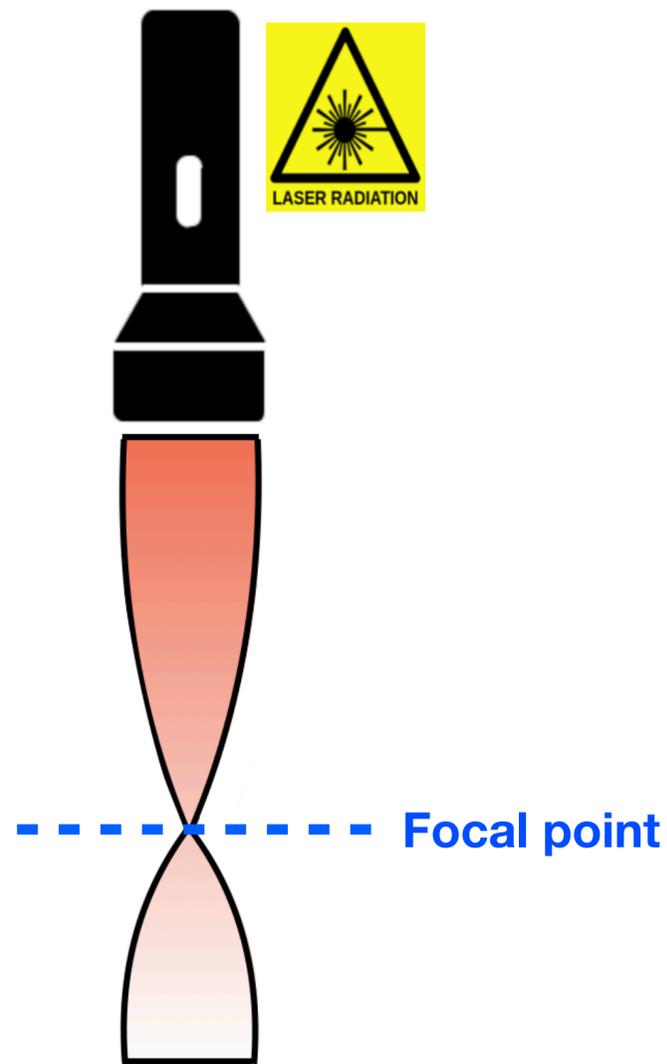


- Shoot laser to LGAD sensor
  - Wavelength: 1064 nm infrared
  - FWHM:  $\sim 12 \mu\text{m}$
  - Pulse power: **1-10 MIPs**
- Use Transient Current Technique (TCT) apparatus by [Particulars](#)
- Change the position of sensor using built-in position controller
  - Resolution:  $< 1 \mu\text{m}$

# Need to optimize our setup before measurements

- Find focal point of laser
- Set the laser intensity to correspond to 1-10 MIPs

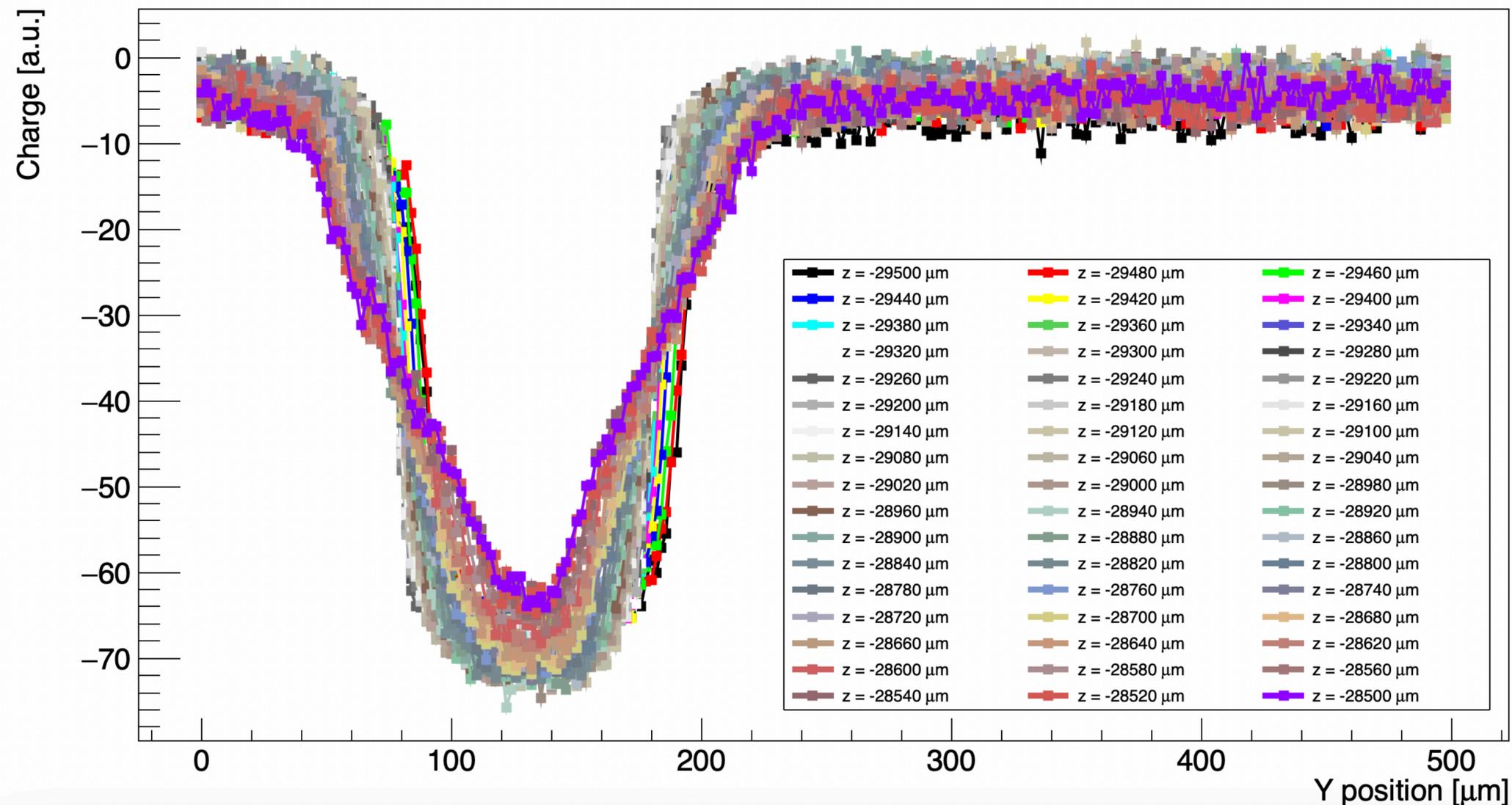
# Gap Measurement - Find focal point



- Before calculating the area of PIN diode...
- Due to optics, the laser doesn't go straight
  - We should find the focal point at which FWHM of laser is minimized
- Perform y-scan with various z positions
  - y step = 2  $\mu\text{m}$ , z step = 20  $\mu\text{m}$

# Gap Measurement - Find focal point

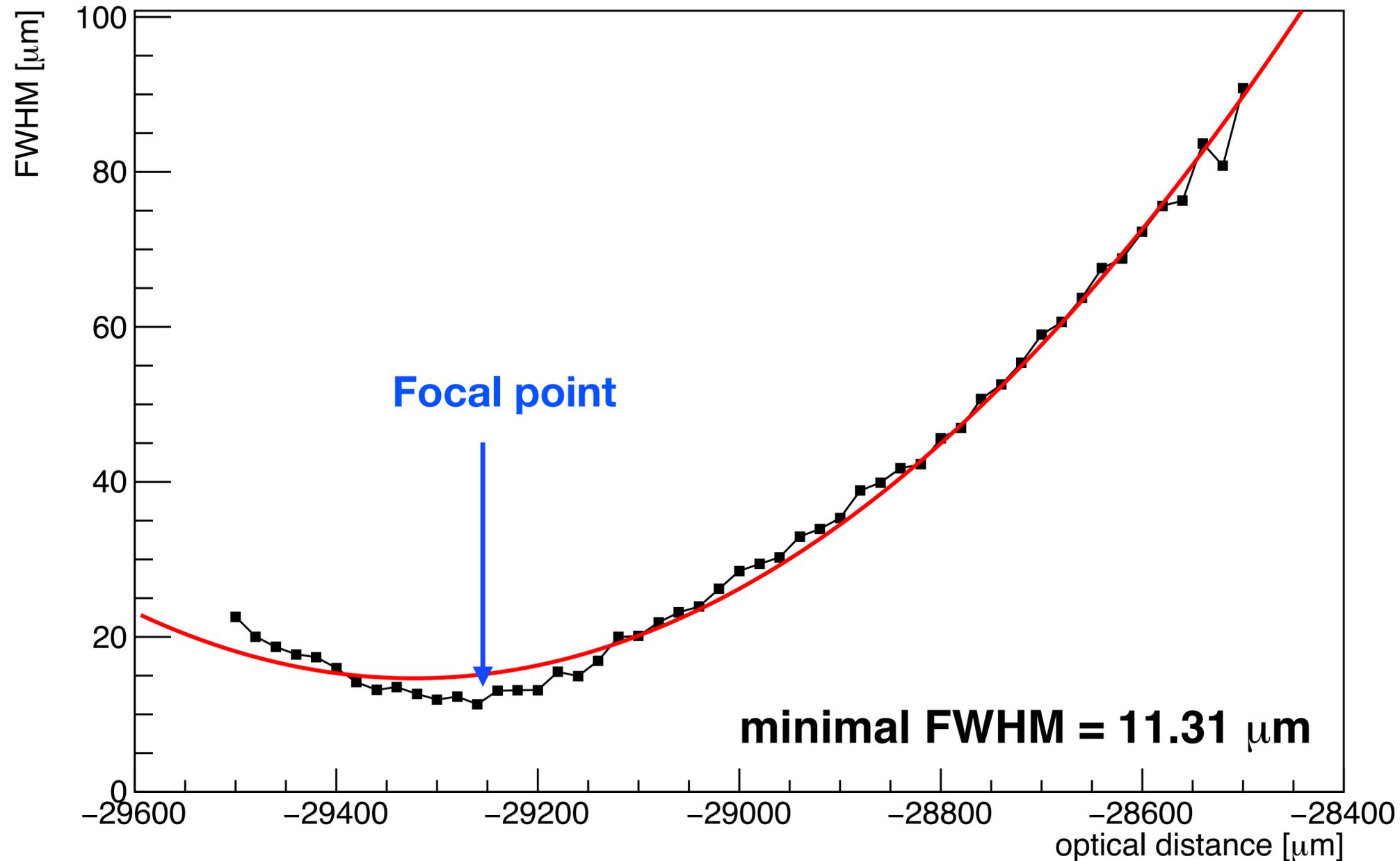
Charge distribution for various Z position



- Before calculating the area of PIN diode...
- Due to optics, the laser doesn't go straight
  - We should find the focal point at which FWHM of laser is minimized
- Perform **y-scan** with **various z positions**
  - y step = 2 μm, z step = 20 μm
- **Fit Erf(x)** to each charge distribution and **find minimal FWHM**

# Gap Measurement - Find focal point

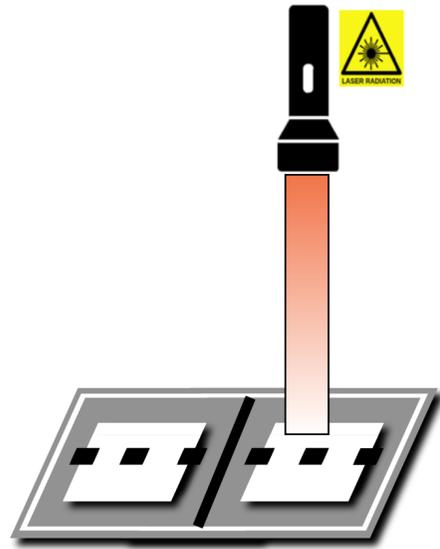
FWHM vs Optical axis



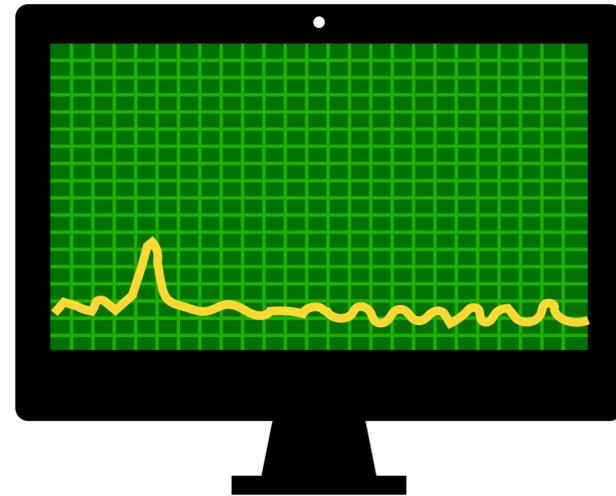
- Before calculating the area of PIN diode...
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  - We should find the focal point at which FWHM of laser is minimized
- Perform y-scan with various positions
  - y step = 2 μm, z step = 20 μm
- Fit Erf(x) to each charge distribution and find minimal FWHM

# Gap Measurement - How many MIPs laser corresponds to?

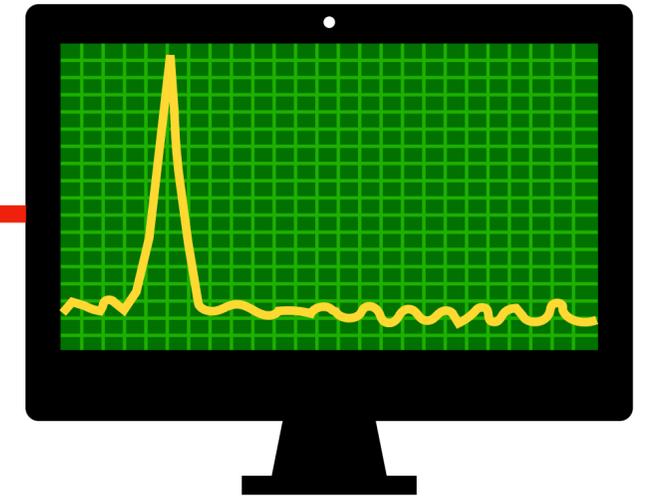
- How many MIPs correspond to the charge generated by laser?



- PIN diode  
(no gain)



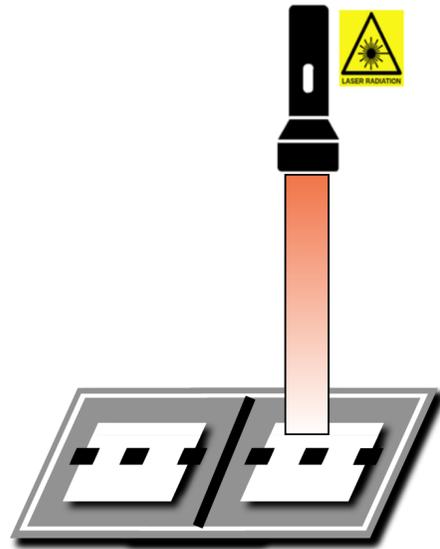
- Amplifier: cividec
- Gain: 40dB



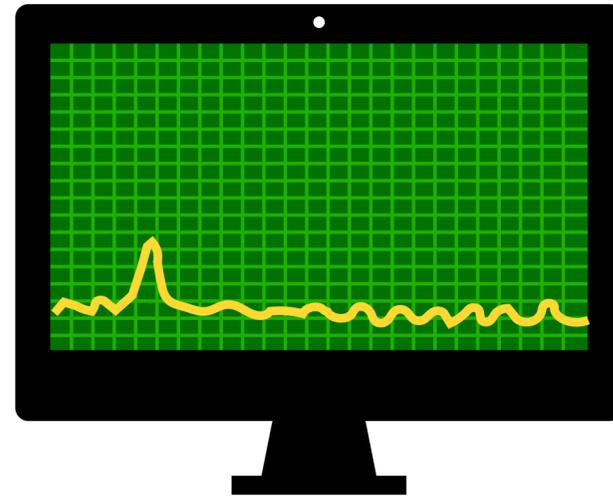
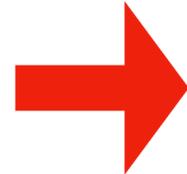
- Unit of scope window  
: [mV][ns] =  $10^{-12}$  [V][s]  
=  $10^{-12}$  [C][ $\Omega$ ]  
= 1 p[Wb]

# Gap Measurement - How many MIPs laser corresponds to?

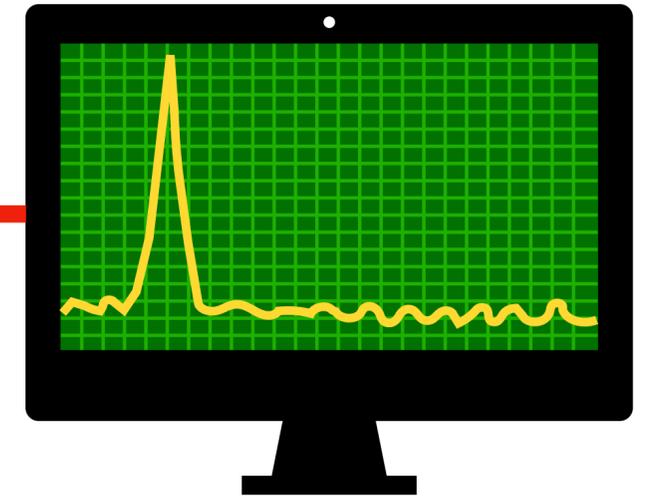
- How many MIPs correspond to the charge generated by laser?



- PIN diode (no gain)



- Amplifier: cividec
- Gain: 40dB

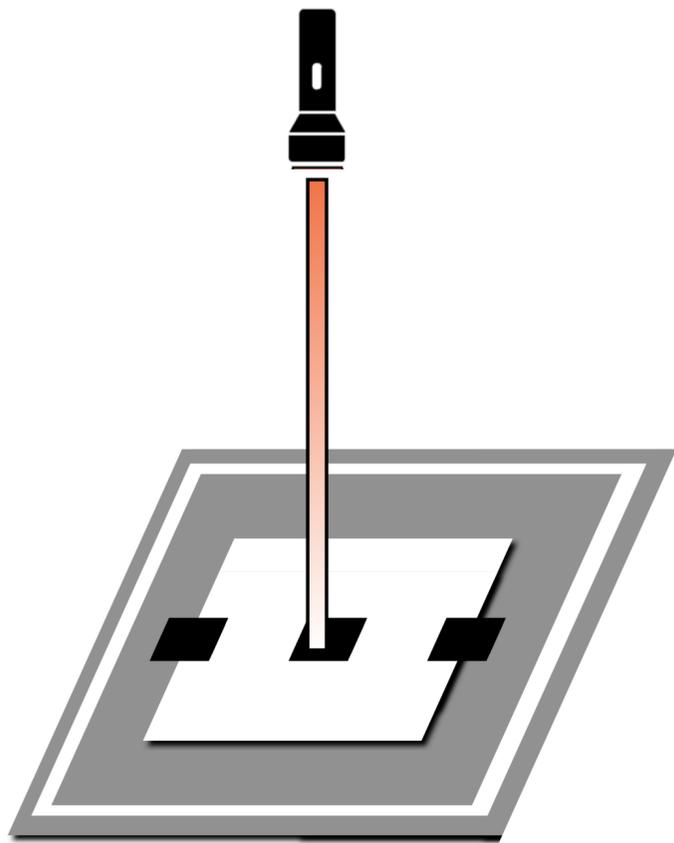


- Unit of scope window  
 $:[\text{mV}][\text{ns}] = 10^{-12} [\text{V}][\text{s}]$   
 $= 10^{-12} [\text{C}][\Omega]$   
 $= 1 \text{ p[Wb]}$

- 1MIP generates 0.5 [fC] on 50  $\mu\text{m}$  thickness (no gain)
  - with impedance of 50 [ $\Omega$ ] :  $2.5 \times 10^{-14} [\text{C}][\Omega] = 2.5 \times 10^{-2} \text{ p[Wb]}$
  - with gain of 40 [dB] :  $2.5 \times 10^{-12} [\text{C}][\Omega] = 2.5 \text{ p[Wb]}$

# Gap Measurement - How many MIPs laser corresponds to?

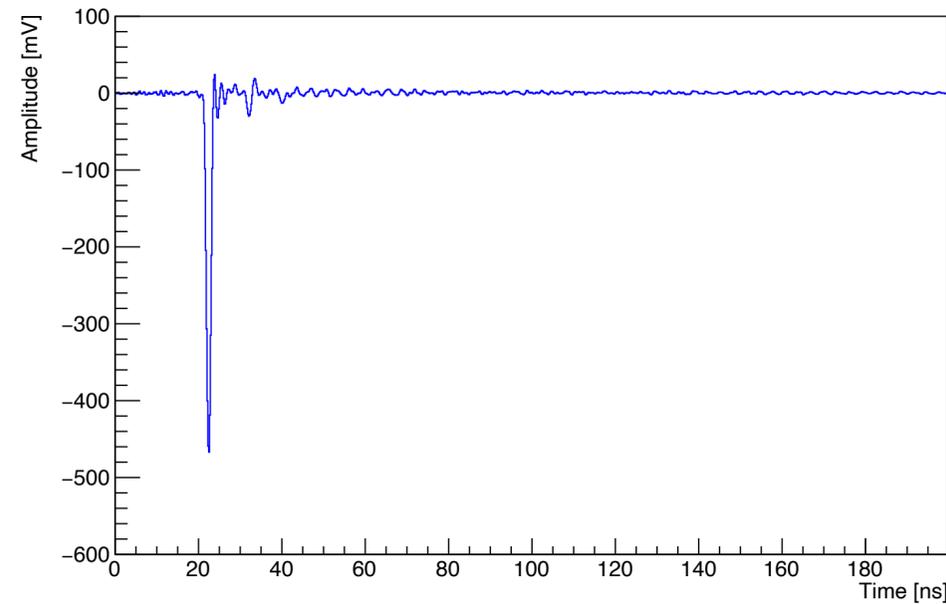
Focal z position



• PIN diode

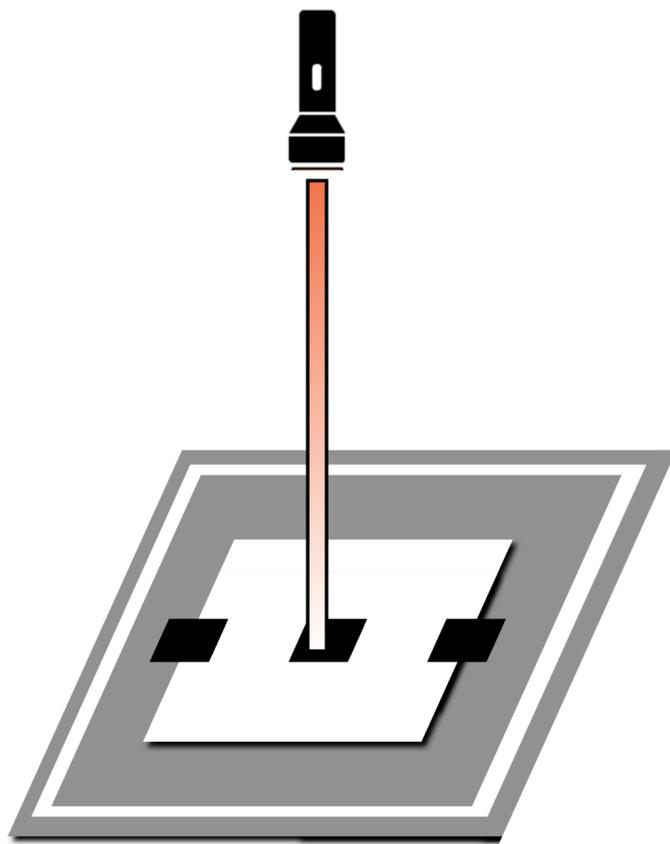
# Gap Measurement - How many MIPs laser corresponds to?

Oscilloscope Window



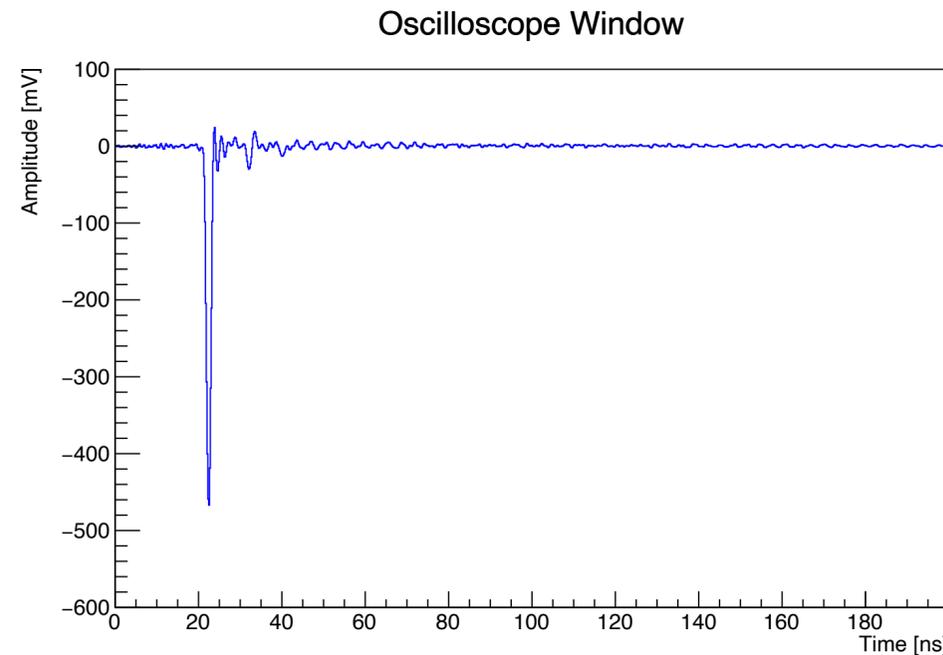
• Area: ~ 600 pWb → ~ 250 MIPs

Focal z position



• PIN diode

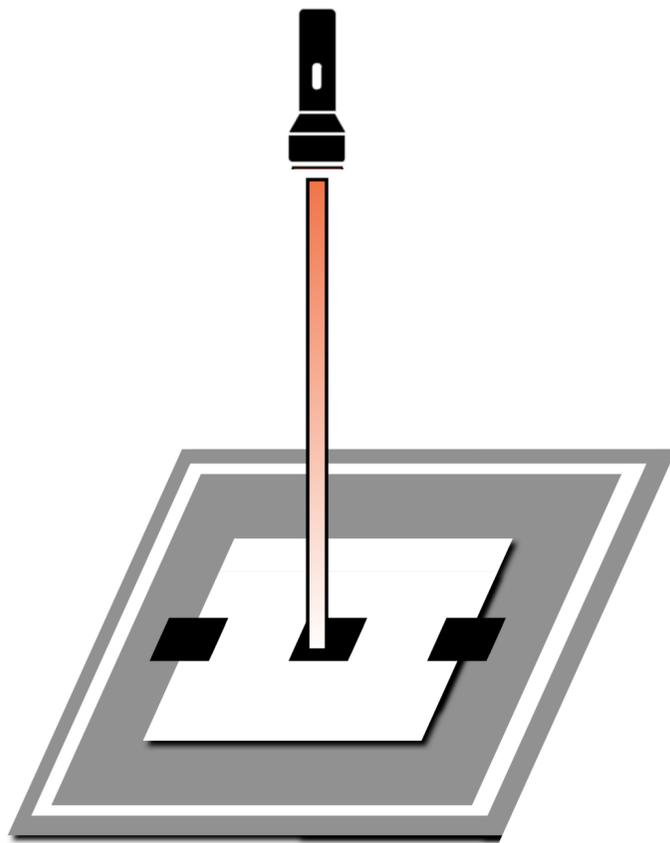
# Gap Measurement - How many MIPs laser corresponds to?



• Area: ~ 600 pWb → ~ 250 MIPs

- Pulse area (charge) is too large
- Laser with high intensity generates charges of high density
- ↓
- Charges electrically could repel each other and affect charge distribution

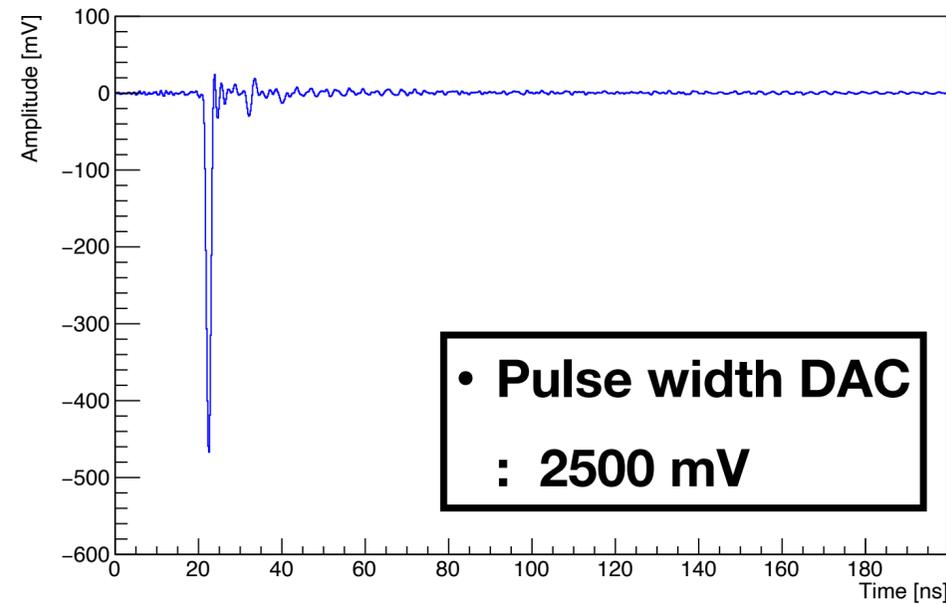
Focal z position



• PIN diode

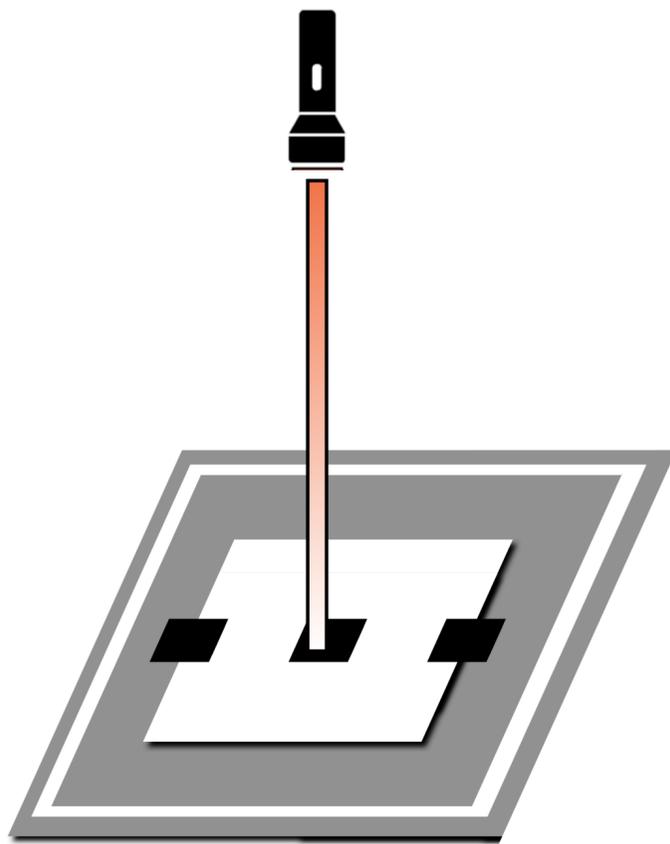
# Gap Measurement - How many MIPs laser corresponds to?

Oscilloscope Window



• Area: ~ 600 pWb → ~250 MIPs

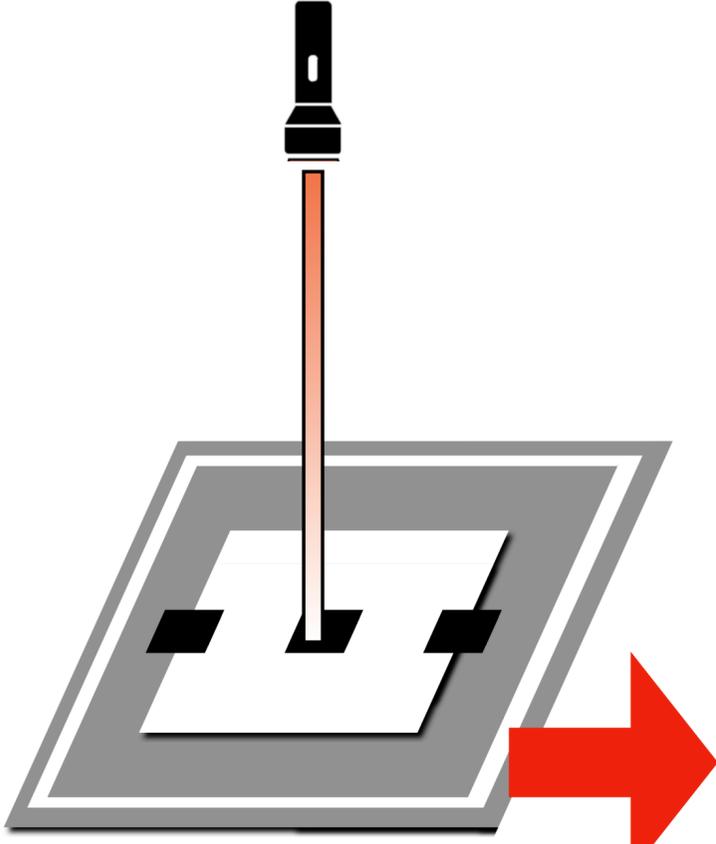
Focal z position



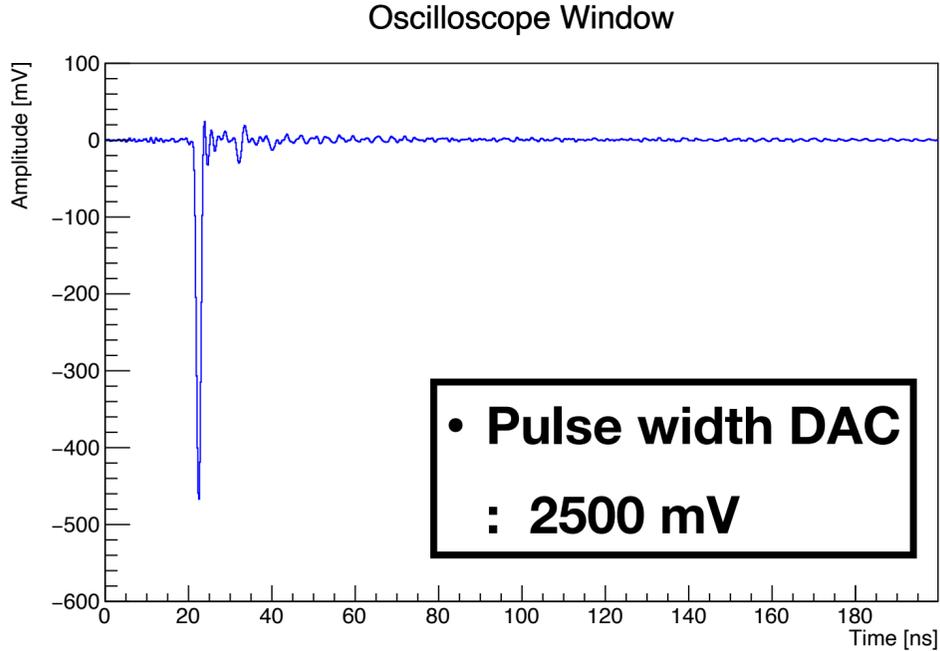
• PIN diode

# Gap Measurement - How many MIPs laser corresponds to?

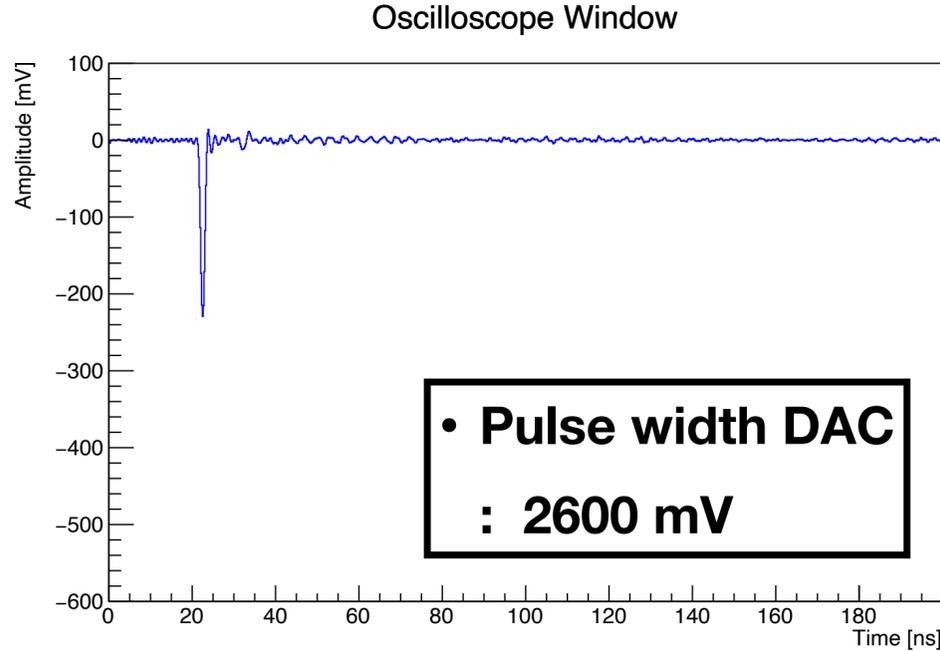
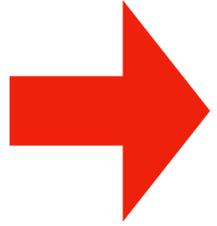
Focal z position



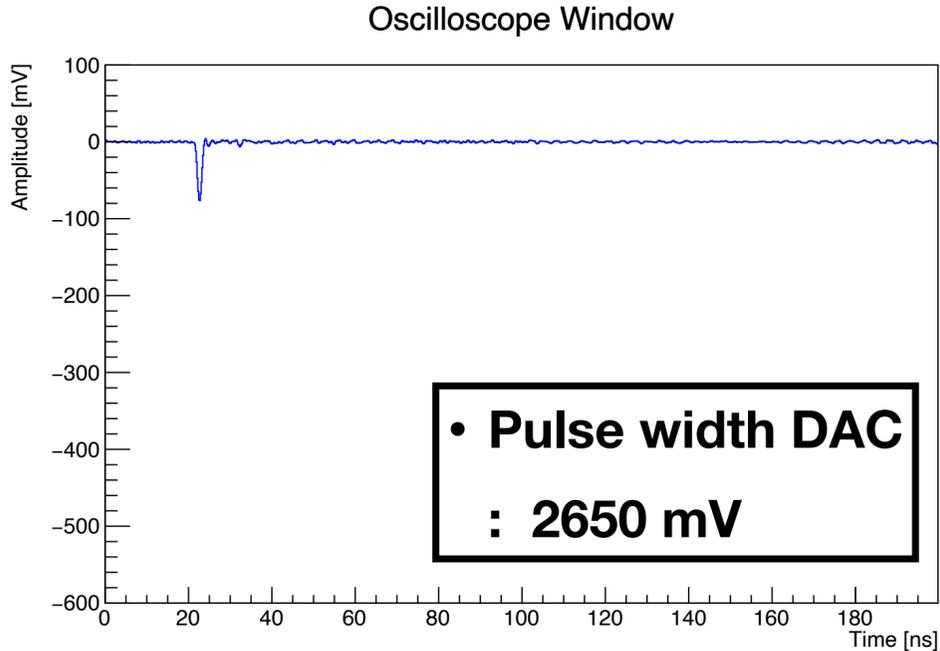
• PIN diode



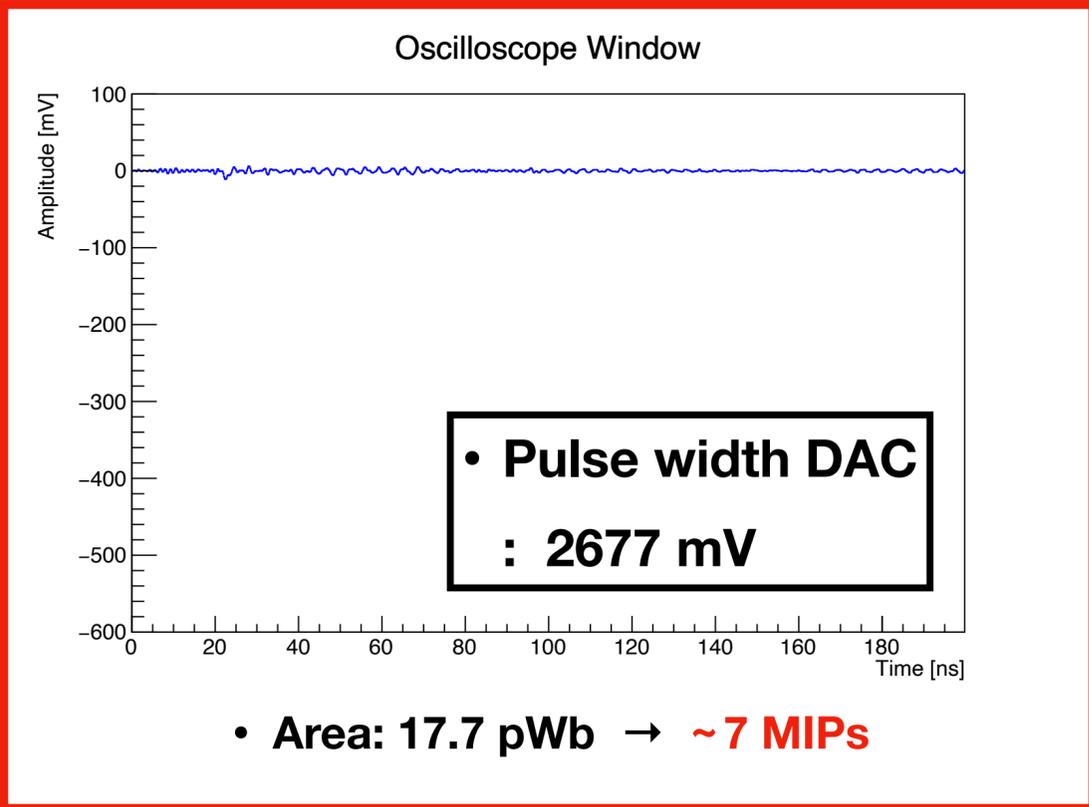
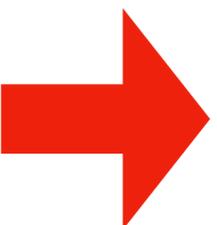
• Area: ~ 600 pWb → ~250 MIPs



• Area: ~ 290 pWb → ~100 MIPs



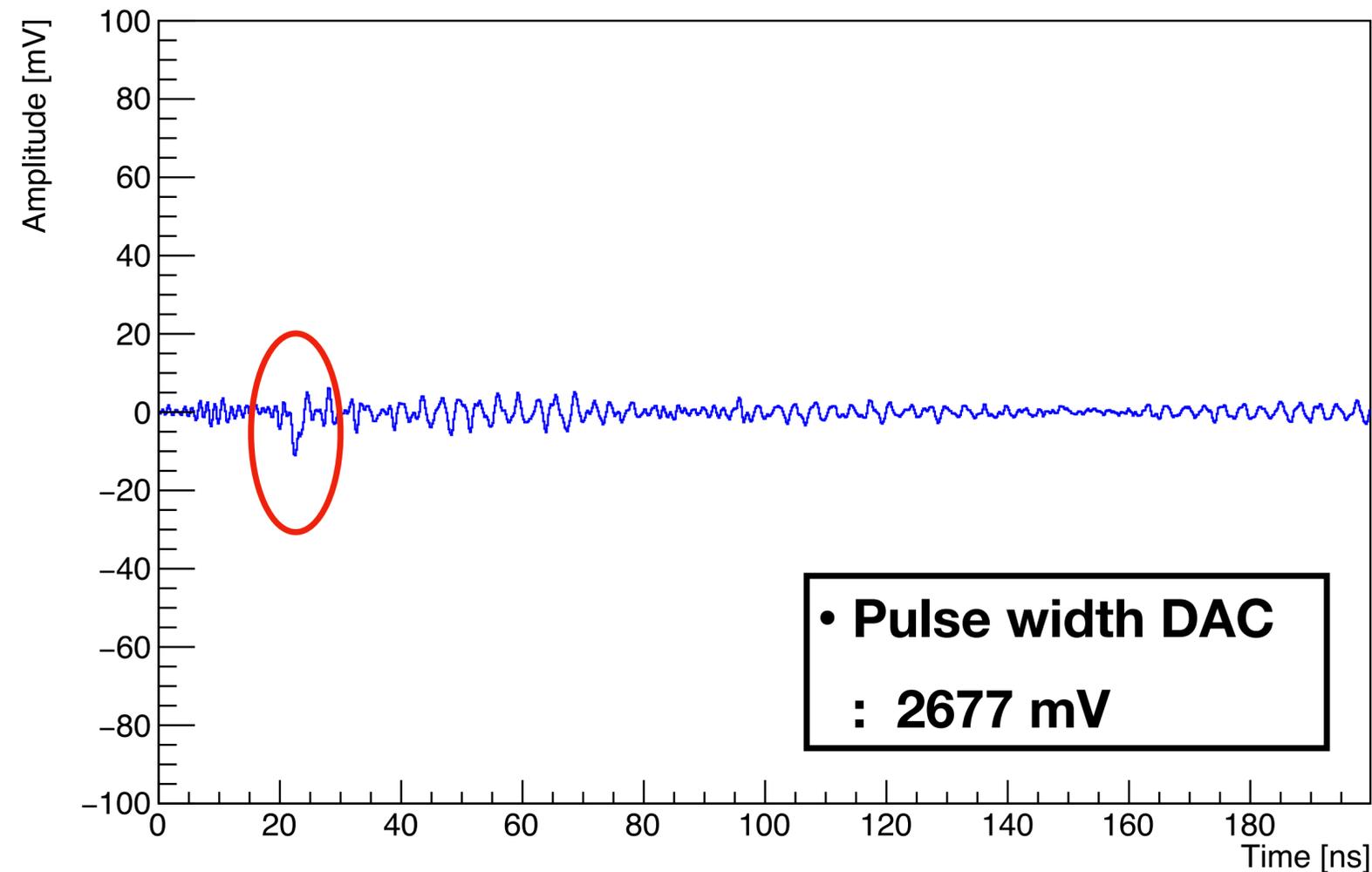
• Area: ~ 100 pWb → ~40 MIPs



• Area: 17.7 pWb → ~7 MIPs

# Gap Measurement - How many MIPs laser corresponds to?

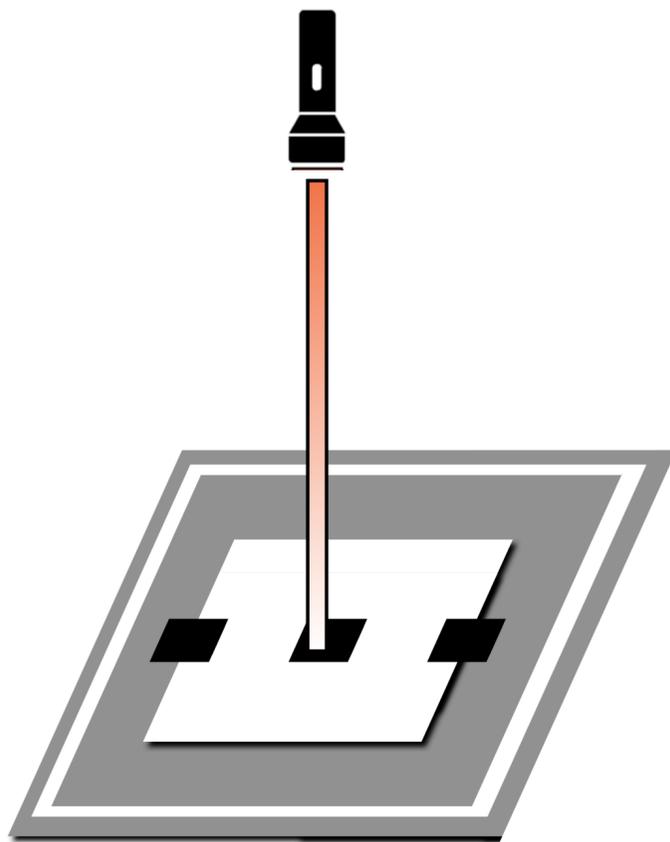
Oscilloscope Window



• Area: 17.7 pWb → ~7 MIPs

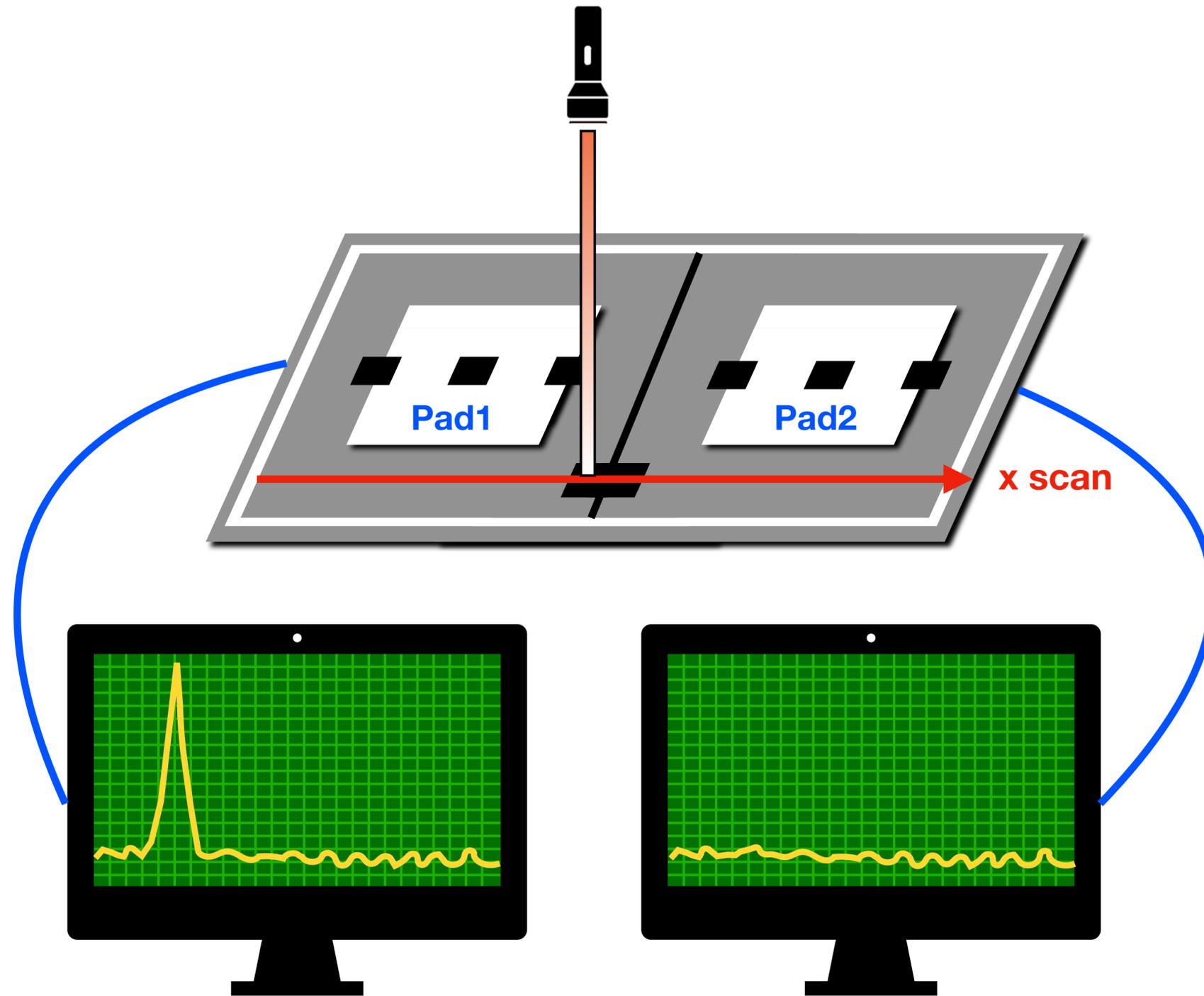
- Our laser intensity corresponds to 1-10 MIPs !

Focal z position



• PIN diode

# Gap Measurement - LGAD sensor

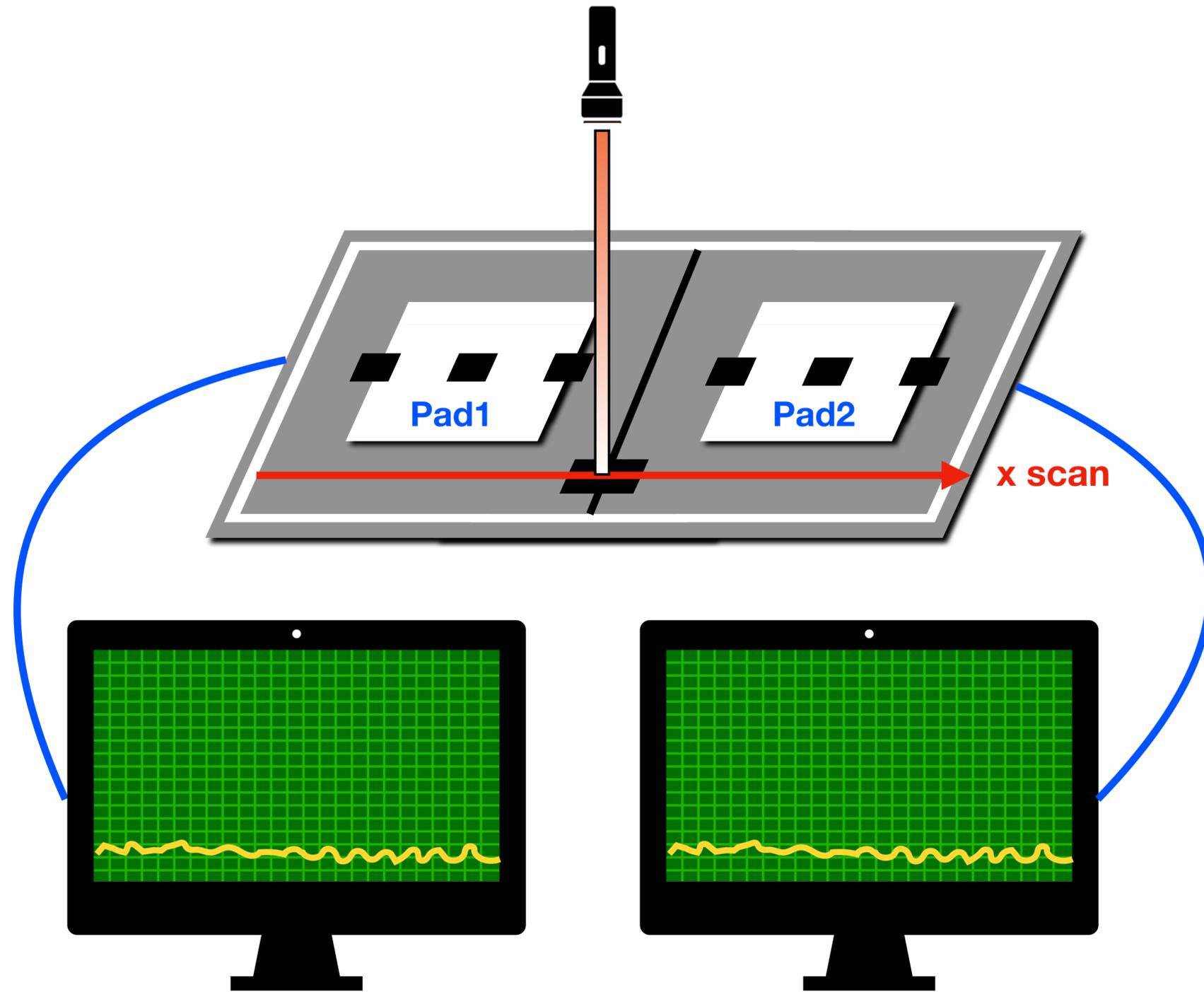


- There is an open area across the two pads to measure gap distance
- Perform **50 x scans** at **focal z position** with **1-10 MIPs** (x step = 2  $\mu\text{m}$ )
- **Fit Erf(x)** and **1-Erf(x)** to each corresponding charge distribution and **calculate the gap distance**

• **Signal from pad1**

• **Signal from pad2**

# Gap Measurement - LGAD sensor

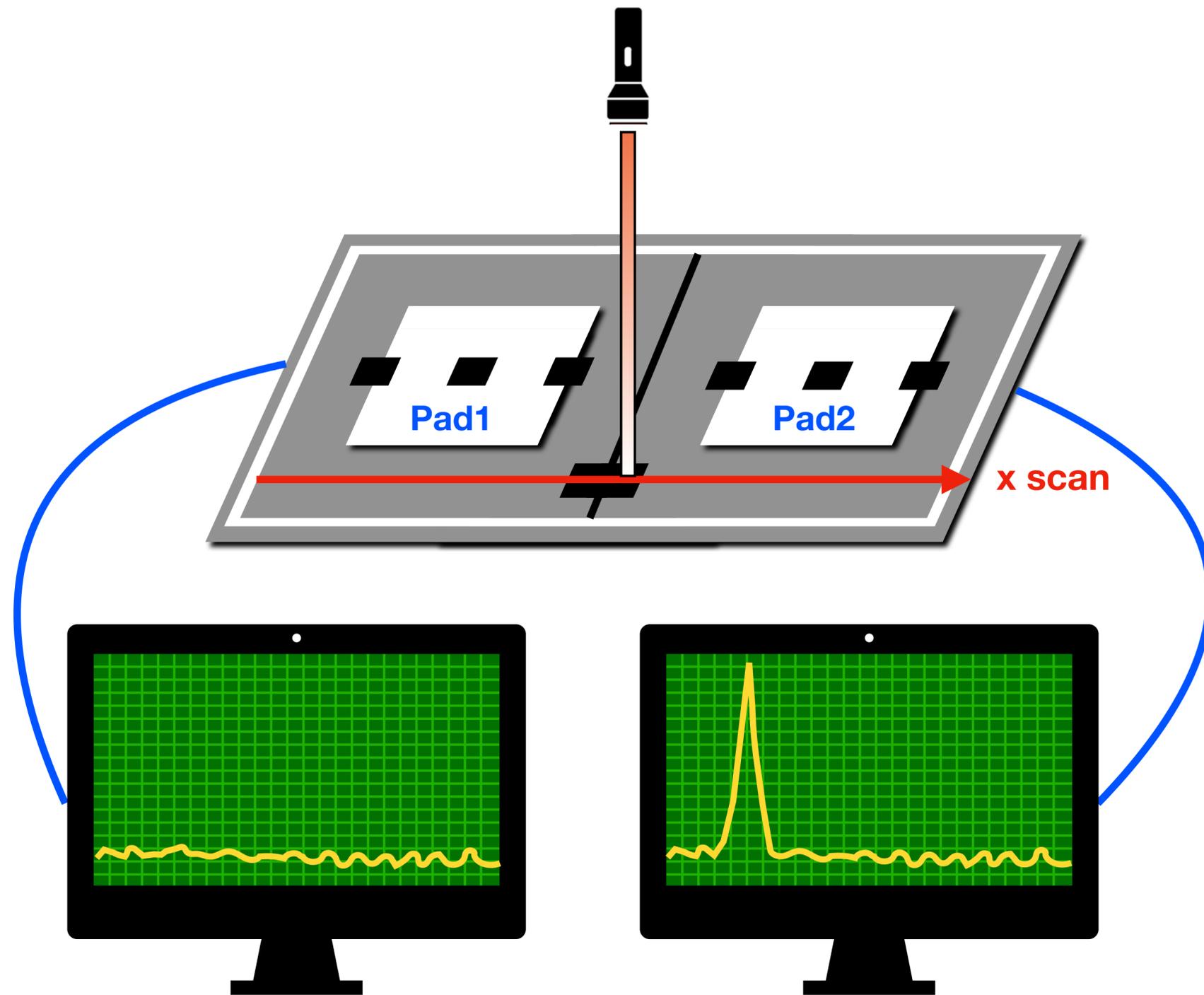


• Signal from pad1

• Signal from pad2

- There is an open area across the two pads to measure gap distance
- Perform **50 x scans** at **focal z position** with **1-10 MIPs** (x step = 2  $\mu\text{m}$ )
- **Fit Erf(x)** and **1-Erf(x)** to each corresponding charge distribution and **calculate the gap distance**

# Gap Measurement - LGAD sensor

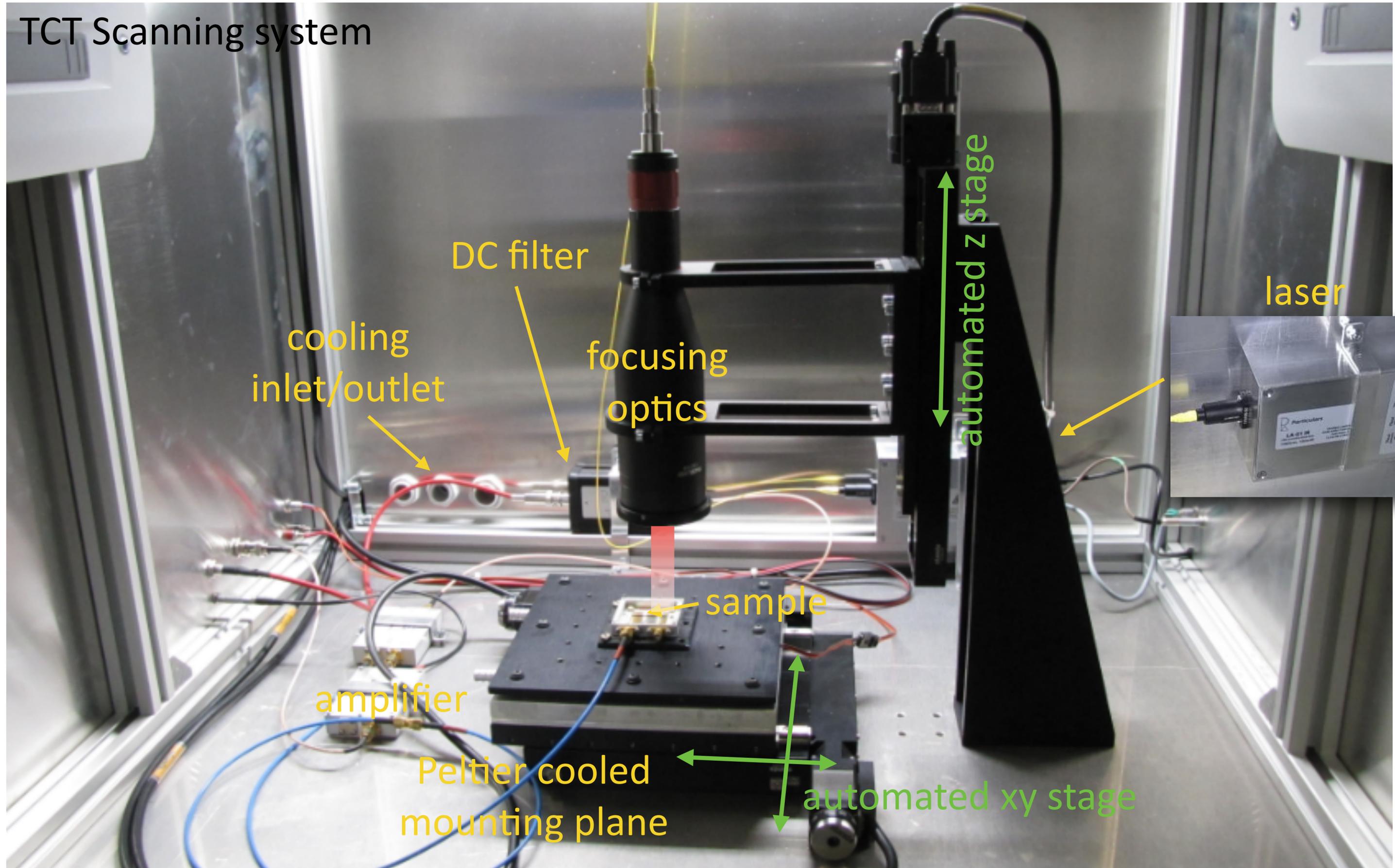


- There is an open area across the two pads to measure gap distance
- Perform **50 x scans** at **focal z position** with **1-10 MIPs** (x step = 2  $\mu\text{m}$ )
- **Fit Erf(x)** and **1-Erf(x)** to each corresponding charge distribution and **calculate the gap distance**

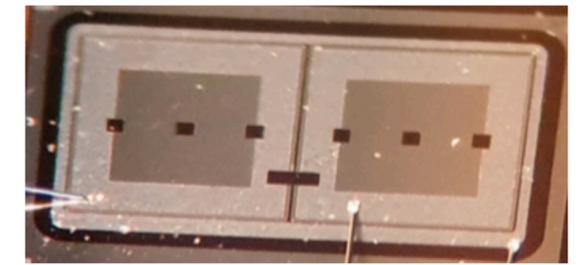
• **Signal from pad1**

• **Signal from pad2**

# TCT Scanning system

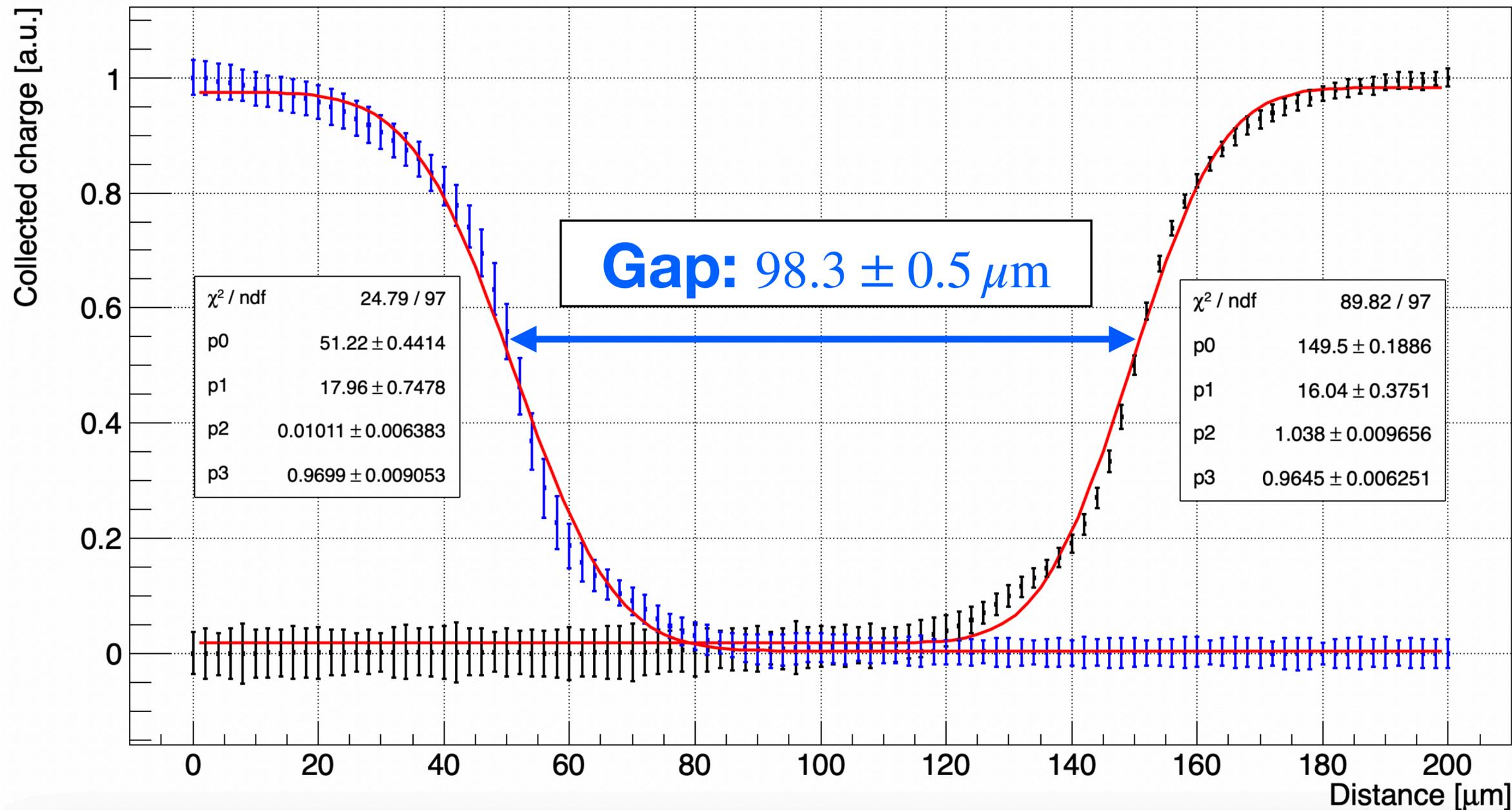


# Gap Measurement - LGAD sensor



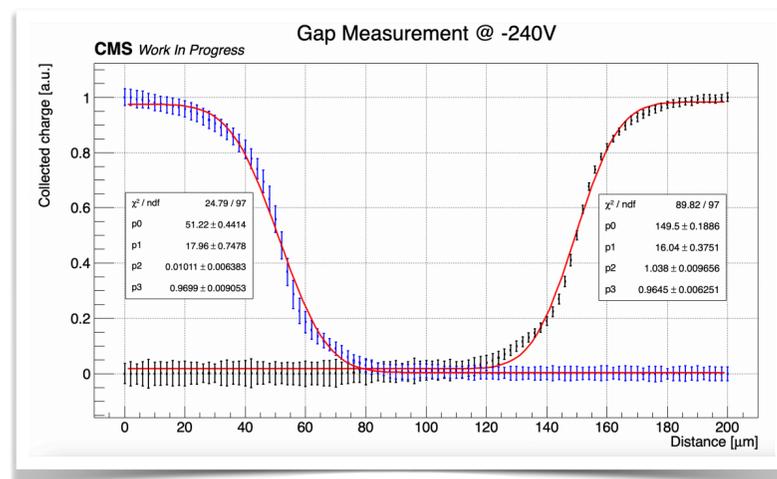
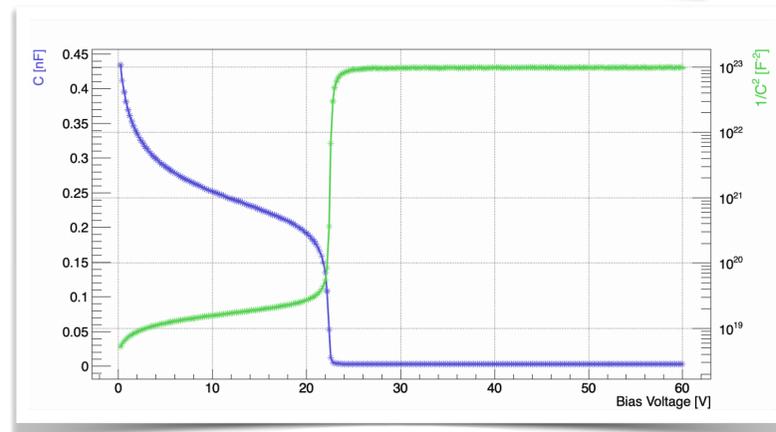
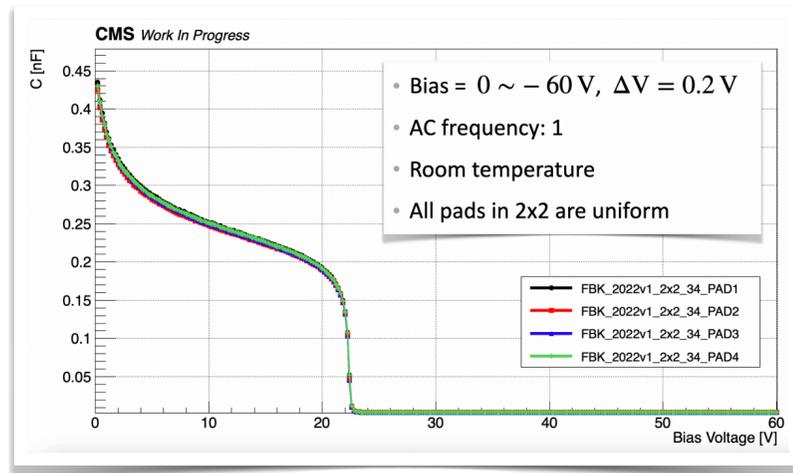
Gap Measurement @ -240V

CMS Work In Progress



- Laser intensity: 1-10 MIPs
- Performed 50 scans
- Bias Voltage:  $-240 \text{ V}$  (50 V before Breakdown)
- Room temperature
- Gap:  $98.3 \pm 0.5 \mu\text{m}$
- Consistent with results of other groups

# Summary and Outlook



- CMS LGAD sensors can provide single hit time resolution  $< 50$  ps
- Testing Market Survey sensors (FBK as well as other vendors) is being finalized
- KU have tested 1x2 and 2x2 FBK sensors
  - Test for 2x2 sensors: I-V, C-V, micro discharge
  - Test for 1x2 sensors: inter-pad distance, inter-pad isolation
- Next step is preproduction and establishing QA/QC procedure
  - We KU have validated our testing setup, so we are ready for the future tests!